	GROUP	MODEL
	Subsequent Repair Action	2011-2013MY Sportage (SL)
		w/Theta 2.4L MPI
	NUMBER	DATE
	PI2103Y/Z	June 2023
SUBSEQUEN	T REPAIR ACTION	
SLIB IECT:	EMENT INSTRUCTION 1326 (PI2103Y/Z)	S

This bulletin provides information related to the Technical Service Bulletin previously published in (PI2103) titled "Knock Sensor Detection System - ECU Logic Improvement" for certain 2011-2013MY Sportage (SL) vehicles equipped with Theta 2.4L MPI engine, produced from May 6, 2010 through October 7, 2013. Specifically, this bulletin provides instructions on which procedures to follow if, after installation of the KSDS, any one of the subject vehicles below return to the dealer with Diagnostic Trouble Code (DTC) P1326 (Knock Signal Range/Performance).

If DTC P1326 is present, first perform the bearing clearance inspection with the Engine Bearing Clearance Tester device (SST KQ231-2T110QQK). This device checks the rod bearing clearance by placing air and vacuum into the cylinder block. Measure the bearing clearance and follow the instructions in this bulletin. Before conducting the procedure, verify the vehicle is included in the list of affected VINs.

Refer to the flowcharts found on pages 2-4, then follow the appropriate procedure as outlined in this bulletin.

<u>Note</u>: Certain limitations may apply to this Product Improvement Campaign coverage. Refer to Warranty Bulletin 2023-16 for more details.

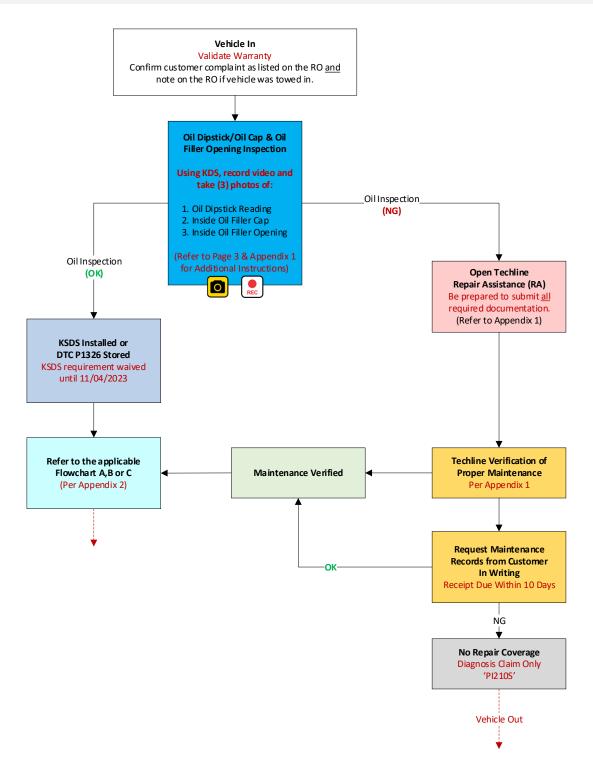
## IMPORTANT

A <u>Vehicle Diagnosis Number (VDN)</u> must be created with or without DTC P1326, after scanning for DTCs, prior to performing PI2103Y/Z. If a VDN is not created, Warranty claim submission issues WILL occur.

#### 

To assure complete customer satisfaction, always remember to refer to KDealer+ Warranty Coverage (validation) Inquiry Screen (Service  $\rightarrow$  Warranty Coverage  $\rightarrow$  Warranty Coverage Inquiry) for a list of any additional campaigns that may need to be performed on the vehicle before returning it to the customer.

#### Main Flowchart:



Follow the applicable flowchart upon documenting customer complaint for one (1) of the three (3) following concerns from Main Flowchart:

- A. DTC P1326 Stored... (Page 4)
- B. ENGINE NOISE... (Page 5)
- C. ENGINE, NO CRANK... (Page 6)

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#### Oil Condition and Oil Level Inspection: (Main Flowchart)

- 1. Start video showing vehicle and move in towards the dash VIN tag.
- 2. Measure and record oil dip stick level.

SUBJECT:

- 3. Note oil dip stick reading on the RO.
- 4. Take a picture of the oil reading on dipstick.
- 5. Inspect the inner/bottom of the oil cap and inside oil filler opening.

<u>Record/Note findings:</u> Oil sludge, varnish, burnt oil smell condition(s) found.

6. Inspect the inner/bottom of the oil cap and inside oil filler opening.

<u>Record/Note findings:</u> Oil sludge, varnish, burnt oil smell condition(s) found.

7. Take a picture of <u>both</u>, the bottom of the oil cap and oil filler opening.

### 

If oil lacquering, oil sludge or oil varnish is present, then the engine is therefore suspect to maintenance neglect. Review of the vehicle's maintenance history is required.

#### Oil Level Measurement: (Flowcharts B & C → PWA Request)

- 1. Remove oil filler cap, remove oil drain plug and drain oil into the supplied measuring container SST067BUCK and check oil level.
- 2. Record oil level reading on the RO.
- 3. <u>Take photo of the drained oil container</u> using KDS and <u>attach to warranty claim PWA</u> <u>request</u>.







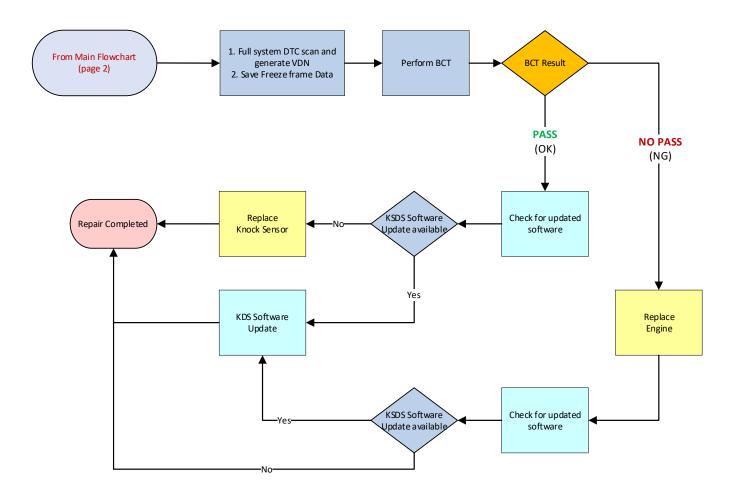




Flowcharts A/B/C:

# A. DTC P1326 STORED

Create PI2103Y Claim – No Techline PWA Required



Note: If any concerns arise <u>during/after</u> completing the flow chart(s), open a Techline case online.

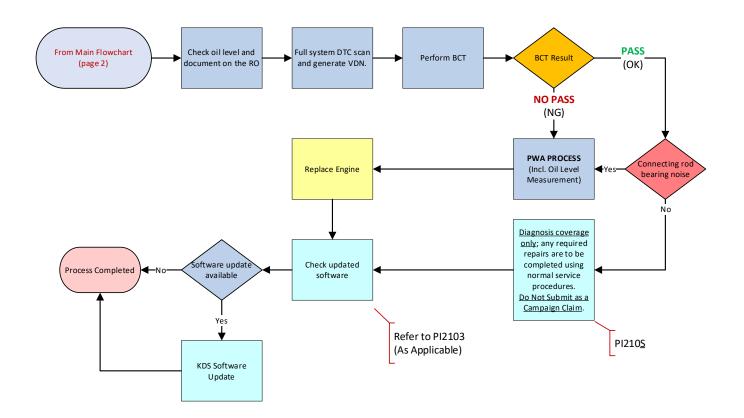
#### IMPORTANT

Due to recent updates to KDS, always follow the BCT procedure instructions outlined in KDS. You may also refer to SST067 for BCT Procedure/Calibration information.



# **B.** ENGINE NOISE

Techline PWA Required; Diagnosis only Campaign Possible



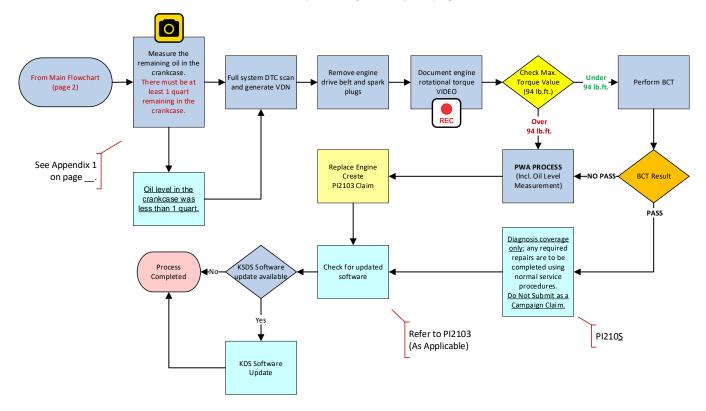
Note: If any concerns arise during/after completing the flow chart(s), open a Techline case online.

#### **()** IMPORTANT

Due to recent updates to KDS, always follow the BCT procedure instructions outlined in KDS. You may also refer to SST067 for BCT Procedure/Calibration information.

## **C. ENGINE NO CRANK**

Techline PWA Required; Diagnosis only Campaign Possible



<u>Note</u>: If any concerns arise <u>during/after</u> completing the flow chart(s), open a Techline case online.

#### **()** IMPORTANT

Due to recent updates to KDS, always follow the BCT procedure instructions outlined in KDS. You may also refer to SST067 for BCT Procedure/Calibration information.

#### Video Instructions for Seized Engine Inspection: (Flowchart C)

Prepare the vehicle prior to the video by removing the spark plugs and drive belt as well as setting the torque wrench to 94 lb.ft.

 Start video showing the vehicle being worked on and move the camera in towards the dash VIN tag.

Note: Continue filming video until step 7.

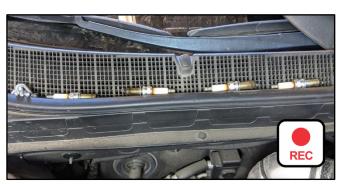
2. Show the removed spark plugs.

3. Show the empty spark plug holes from the engine.

5. Show the removed drive belt and attached torgue wrench to crank bolt.

- 6. Show the engine being cranked and torque specification exceeding 94 lb.ft. torque.
- 7. Submit video with Techline PWA case.













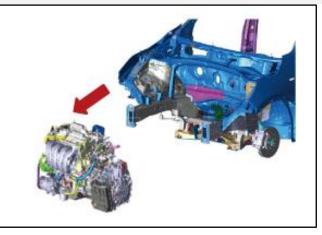
#### Page 8 of 21

#### SUBJECT: ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (PI2103Y/Z)

#### **Engine Replacement Procedure:**

 Replace the engine assembly by referring to the "Engine Mechanical System → Engine And Transmission (Transaxle) Assembly → Sub & Long Engine Assembly → Repair procedures" chapter in the applicable Shop Manual on KGIS.

Refer to <u>TSB ENG190</u> for information regarding engine replacement practices.



- 2. After removal of the engine from the vehicle, remove all components that will need to be transferred by referring to the applicable Shop Manual on KGIS.
- 3. Install all removed components from the old engine block onto the new engine block utilizing <u>all parts</u> from Service Kit(s).
- 5. Reinstall the assembled engine and transmission/transaxle into the vehicle.

Be sure to:

- Fill crankcase with 5W-30 oil (refer to KGIS for oil fill level requirements)
- Recommended Product: QUARTZ 9000 FUTURE FGC 5W-30 <u>Full Synthetic</u> SN PLUS, QUARTZ 9000 FUTURE XT 5W30 <u>Full Synthetic</u> SN PLUS, Mobil Super Synthetic 5W30 or above.
   If not available, use other brand 5W30 and <u>Full Synthetic</u> type with API SN/SN+/SP, ILSAC GF4/GF5 or higher service grade.
- Fill and bleed the cooling system with 50/50 coolant or mixture appropriate for area.
- Pressurize the fuel system before starting the vehicle.
- Reset engine adaptive values and perform steering angle sensor calibration.
- 6. Confirm that the Rom ID is up-to-date. If not, reflash the ECU to the latest ROM ID available. Refer to PI2103 Knock Sensor Detection System ECU Logic Improvement.
- Verify proper operation of the vehicle with road test, and with the engine ON (running), erase any stored DTCs (e.g., EPS, ESC, and TPMS) that may have been set by this procedure. Verify no leaks exist and ensure engine oil and coolant are at their proper level.

If any DTCs are still active, follow any related diagnosis and repair as needed.

#### AFFECTED VEHICLE RANGE:

Model	Production Date Rage
Sportage (SL)	May 6, 2010 to October 7, 2013

#### **REQUIRED TOOL:**

Tool Name	Tool Part No.	Figure	Comments
Click-Type or Electronic Torque Wrench	N/A	(1) - 1) ) ) ) ) ) ) ) ) ) ) ) )	Locally Sourced
Bearing Clearance Tester Kit	KQ231 2T110QQK		Auto-shipped to Dealers For troubleshooting assistance contact the GITA Support Line at: (888) 542-4371. For replacement parts, contact Snap-On Tools at: (888) 542-1011.

#### Page 10 of 21

## SUBJECT: ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (PI2103Y/Z)

#### **REQUIRED PARTS:**

Part Name	MY	Model	Part Number Theta 2.4L MPI	Figure
Engine Long Block	11-13MY	SL	21101 2G401FFF	

#### Service Kit (Theta 2.4L MPI):

Models	Part Name	Engine	Part Number	Figure
	Service Kit		21111 2G4S1FFF	For ULEV models
	Service KII		21111 2G4S2FFF	For SULEV models
SL	Flywheel Bolt	2.4L MPI	23231 25200FFF	M/T *Do Not reuse bolts. (Qty. 7)
	Flywneer Boli		23311 25050	A/T *Do Not reuse bolts. (Qty. 7)
	Knock Sensor		39250 2G100	Only order replacement knock sensor if directed by the flowchart.

Theta 2.4L MPI	DESCRIPTION	REMARK
ULEV		8 STUDS
ULEV		7 STUDS
SULEV		7 STUDS

Note: Open the hood and check the emissions label.

KIA VEHICLE	KIA MOTORS CO EMISSION CO	RPORATION NTROL INFORMATION	LABEL
Conforms to regulations :	201	B MY	
U.S.EPA : T3B125 LDV	OBD : 0	All Fuel: Gasoline	(
California : LEV   ULEV12	5 PC 080 : 0	All Fuel: Gasoline	HISIDIH
No adjustments needed.	ULEV,	SULEV Check	I a a a a
Group : JKMXV02.04X6 Evap.: JKMXR0140DYE	A22	32431-2CCA0	[Emission LABEL Position]

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#### WARRANTY INFORMATION - <u>Flowchart "A"</u> for DTC P1326 STORED: (PI2103<mark>Y</mark>) N Code: N99 C Code: C99

Model	Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	OP Time	Replacement P/N	Qty.
				DTC P1326 + BCT (PASS) + Knock Sensor R&R ( <b>Pl2103Y</b> )	212017D1	1.1 M/H	39250 2G100	1
<b>SL</b> (11-				DTC P1326 + BCT (PASS) + ECU Software Update ( <b>Pl2103Y</b> )	212017D2	0.8 M/H	N/A	0
13MY) Theta 2.4L MPI (FWD)	R	23060 2G400	0	DTC P1326 + BCT (NO PASS) + Engine R&R ( <b>Pl2103Y</b> )	212017D3	5.3 M/H	21101 2G401FFF <u>and</u> 21111 2G4S1FFF <u>or</u> 21111 2G4S2FFF	
((102)				DTC P1326 + BCT (NO PASS) + Engine R&R + ECU Software Update ( <b>Pl2103Y</b> )	212017D4	5.5 M/H	<u>and</u> 23231 25200FFF <u>or</u> 23311 25050 (Requires Qty.7)	1
				DTC P1326 + BCT (PASS) + Knock Sensor R&R ( <b>Pl2103Y</b> )	212017D5	1.1 M/H	39250 2G100	1
<b>SL</b> (11- 13MY)		23060		DTC P1326 + BCT (PASS) + ECU Software Update ( <b>Pl2103Y</b> )	212017D6	0.8 M/H	N/A	0
Theta 2.4L MPI (AWD)	R	2G400	0	DTC P1326 + BCT (NO PASS) + Engine R&R ( <b>Pl2103Y</b> )	212017D7	5.7 M/H	21101 2G401FFF <u>and</u> 21111 2G4S1FFF <u>or</u> 21111 2G4S2FFF	
				DTC P1326 + BCT (NO PASS) + Engine R&R + ECU Software Update (PI2103Y)	212017D8	5.9 M/H	<u>and</u> 23231 25200FFF <u>or</u> 23311 25050 (Requires Qty.7)	0

NOTE: Refer to <u>Warranty Bulletin 2023-16</u> for details regarding coolant and substitute transportation reimbursement requirements.

# WARRANTY INFORMATION - <u>Flowchart "B"</u> for Engine Noise: (PI2103<mark>Z</mark>)

#### N Code: N99 C Code: C99

Model	Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	OP Time	Replacement P/N	Qty.
				Oil Drain & Measure + BCT (PASS) + Check Engine Noise <b>(Pl210S)</b>	212017D9	0.8 M/H	Diagnosis Only	0
SL (11-				Oil Drain & Measure + BCT (NO PASS) + TL PWA* for Engine R&R	212017DA	5.3 M/H	21101 2G401FFF	
(II- 13MY) Theta 2.4L MPI	R	23060 2G400	0	Oil Drain & Measure + BCT (NO PASS) + TL PWA* for Engine R&R + S/W Update	212017DB	5.5 M/H	<u>and</u> 21111 2G4S1FFF <u>or</u> 21111 2G4S2FFF	1
(FWD)				Oil Drain & Measure + BCT (PASS) + Check for Noise + TL PWA* Engine R&R	212017DC	5.3 M/H	<u>and</u> 23231 25200FFF <u>or</u> 23311 25050	1
				Oil Drain & Measure + BCT (PASS) + Check for Noise + TL PWA* for Engine R&R + S/W Update	212017DD	5.5 M/H	(Requires Qty.7)	
				Oil Drain & Measure + BCT (PASS) + Check Engine Noise <b>(Pl210S)</b>	212017DE	0.8 M/H	Diagnosis Only	0
SL (11-				Oil Drain & Measure + BCT (NO PASS) + TL PWA* for Engine R&R	212017DF	5.7 M/H	21101 2G401FFF	
13MY) Theta 2.4L MPI	R	23060 2G400	0	Oil Drain & Measure + BCT (NO PASS) + TL PWA* for Engine R&R + S/W Update	212017DG	5.9 M/H	<u>and</u> 21111 2G4S1FFF <u>or</u> 21111 2G4S2FFF	1
(AWD)				Oil Drain & Measure + BCT (PASS) + Check for Noise + TL PWA* Engine R&R	212017DH	5.7 M/H	<u>and</u> 23231 25200FFF <u>or</u> 23311 25050	I
				Oil Drain & Measure + BCT (PASS) + Check for Noise + TL PWA* for Engine R&R + S/W Update	212017DI	5.9 M/H	(Requires Qty.7)	

NOTE: Refer to <u>Warranty Bulletin 2023-16</u> for details regarding coolant and substitute transportation reimbursement requirements. \*Photo requirement for Warranty Claim submission as outlined in TSBPI2103: Separate photos of the oil dipstick reading, oil filler cap, oil filter opening must be attached to the claim using Warranty Claim Attachment type 'XX - Other'. Failure to provide the required photos may result in claim rejection or chargeback.

#### WARRANTY INFORMATION - <u>FLOWCHART "C"</u> for Engine No Crank: (PI2103<mark>Z</mark>) N Code: N99 C Code: C99

Madal	Claim	Causal	$\bigcirc$ t	Repair	Labor Op	OP	Replacement	$O^{+}$
Model	Туре	P/N	Qty.	Description	Code	Time	P/N	Qty.
				Oil Drain & Measure + Rotate Crank <b>(Pl210S)</b>	212017DJ	0.5 M/H	Diagnosis Only	0
				Oil Drain & Measure + Rotate Crank (Pass) + BCT (Pass) <b>(Pl210S)</b>	212017DK	1.1 M/H	Diagnosis Only	0
<b>SL</b> (11- 13MY) <b>Theta</b>	R	23060 2G400	0	Oil Drain & Measure + Rotate Crank (Pass) + BCT (NO Pass) + TL PWA* for Engine R&R	212017DL	5.8 M/H	21101 2G401FFF <u>and</u>	
<b>2.4L</b> MPI (FWD)		20400		Oil Drain & Measure + Rotate Crank (Pass) + BCT (NO Pass) + TL PWA* for Engine R&R + S/W Update	212017DM	6.0 M/H	21111 2G4S1FFF <u>or</u> 21111 2G4S2FFF <u>and</u>	1
				Oil Drain & Measure + No Crank + TL PWA* for Engine R&R	212017DN	6.4 M/H	23231 25200FFF <u>or</u> 23311 25050	
				Oil Drain & Measure + No Crank + TL PWA* for Engine R&R + S/W Update	212017DO	6.6 M/H	(Requires Qty.7	
				Oil Drain & Measure + Rotate Crank <b>(Pl210S)</b>	212017DP	0.5 M/H	Diagnosis Only	0
				Oil Drain & Measure + Rotate Crank (Pass) + BCT (Pass) <b>(Pl210S)</b>	212017DQ	1.1 M/H	Diagnosis Only	0
SL (11- 13MY) Theta	R	23060 2G400	0	Oil Drain & Measure + Rotate Crank (Pass) + BCT (NO Pass) + TL PWA* for Engine R&R	212017DR	6.2 M/H	21101 2G401FFF <u>and</u>	
<b>2.4L</b> MPI (AWD)		20400		Oil Drain & Measure + Rotate Crank (Pass) + BCT (NO Pass) + TL PWA* for Engine R&R + S/W Update	212017DS	6.4 M/H	21111 2G4S1FFF <u>or</u> 21111 2G4S2FFF <u>and</u>	1
				Oil Drain & Measure + No Crank + TL PWA* for Engine R&R	212017DT	6.8 M/H	23231 25200FFF <u>or</u> 23311 25050	
				Oil Drain & Measure + No Crank + TL PWA* for Engine R&R + S/W Update	212017DU	7.0 M/H	(Requires Qty.7	

\*Photo requirement for Warranty Claim submission as outlined in TSBPI2103: Separate photos of the oil dipstick reading, oil filler cap, oil filter opening must be attached to the claim using Warranty Claim Attachment type 'XX - Other'. Failure to provide the required photos may result in claim rejection or chargeback. Refer to <u>Warranty Bulletin 2023-16</u> for details regarding coolant and substitute transportation reimbursement requirements.



## WARRANTY CLAIM INFORMATION FOR: PI2103 <u>Y1</u>, PI2103 <u>Z1</u> and PI210<mark>S</mark> (DIAGNOSIS ONLY CLAIMS):

## **(i)** IMPORTANT

**REFER TO WARRANTY BULLETIN 2023-16** (PI2103<u>Y</u>, <u>Z</u> OR PI210<u>S</u>) FOR MODEL-SPECIFIC LABOR OPERATIONS AND TIMES, AS WELL AS SPECIFIC CLAIM SUBMISSION PROCEDURES. **NOTE:** SEE APPENDIX 1 & 2 ON PAGE 12 AND 15 FOR ADDITIONAL TECHLINE PWA INFORMATION REQUIRED.

Flow Chart Symptom #A	Diagnostics	Repairs
	BCT Pass	R&R Knock Sensor
<b>PI2103<u>Y</u></b> DTC P1326	DCT Fass	ECU Upgrade
(No TL PWA Required)	BCT No Pass	Engine R&R
	DCT NU Pass	Engine R&R + ECU Software Update
Flow Chart Symptom #B	Diagnostics	Repairs
		Inspection + Noise Check (N) (Pl210 <u>S</u> Claim) Repairs under normal warranty coverage MAY apply. Separate TL PWA case required
PI2103 <mark>Z</mark>	Check Oil + BCT Pass	Noise Check + TL PWA + Engine R&R
Engine Noise (TL PWA <u>Required</u> )		Noise Check + TL PWA + Engine R&R + ECU Software Update
	Check Oil + BCT No Pass	Engine R&R with TL PWA
		Engine R&R with TL PWA + ECU Software Update
Flow Chart Symptom #C	Diagnostics	Repairs
	Check Oil Amount + Check Crank Rotation (+ 94lb.ft)	Inspection Only (Pl210 <u>S</u> Claim) - Repairs under normal warranty coverage MAY apply - separate TL PWA case required)
Pi2103 <u>Z</u>	Check Oil Amount + Crank Rotation (- 94lb.ft) + BCT Pass	<b>Diagnosis Only (Pl210<u>S</u> Claim)</b> - Repairs under normal warranty coverage MAY apply - separate TL PWA case required)
Engine No Crank (TL PWA <u>Required</u> )	Check Oil Amount +	Engine R&R with TL PWA
	Crank Rotation (-94lb.ft) + BCT No Pass	Engine R&R + ECU Software Update with TL PWA
	Check Oil Amount +	Engine R&R with TL PWA
	Crank Rotation (+94lb.ft) (No BCT)	Engine R&R + ECU Software Update with TL PWA



# Appendix 1 (Techline Prior Work Authorization)

Inspection Type	Findings	Action
Oil Dipstick Oil Filler Cap Oil Filler Opening lote: Using KDS, take (3) photos: 1. Oil Dipstick Reading 2. Inside Oil Filler Cap	Suspect Exceptional Neglect (NG) <ul> <li>Physical inspection of engine shows oil sludge/buildup/varnish.</li> </ul>	<ol> <li>Perform Oil Level Measurement Dealers are to empty crankcase oil into a measuring container and record findings. Note: Take a photo of the oil level using KDS.</li> <li>Request Maintenance Records:</li> <li>Customers may be required to provide Maintenance Records in the absence of sufficient CP/Carfax data.</li> <li>Customers have 5 business days to respond to dealer's request for maintenance records (or t confirm that they are gathering records and/o need additional time), in which case customer will be permitted an additional 5 business day (10 days total) to produce records to provide.</li> </ol>
3. Inside Oil Filler Opening	Oil level & Oil condition (OK)	KSDS Installed <u>or</u> DTC P1326 Stored? Applicable Flowchart A, B or C. <u>KSDS requirement waived until</u> : November 4, 2023
<u>Note: Customers who perform</u> or the purchase of oil filter an Maintenance Record Request		e a service record log along with receipt Action

Maintenance Records Provided

Repair Assistance (RA)

# Appendix 2 Techline Prior Work Authorization (PWA)

Scenario	Description	Action Required
Flowchart A	DTC P1326 Stored	No TL PWA required.
Flowchart B	Engine Noise	TL PWA required for all dealers - Video of condition Video requirement examples below are for illustration purposes, individual requirements will vary based upon the condition reported:
Flowchart C	Engine Seized Bearing Clearance Test <u>or</u> No Test	<ul> <li>Video should be continuous and show the VIN (most convenient VIN plate) and pan to show the engine condition.</li> <li>For engine seizures, attempt to turn over engine with torque wrench in video and exceeding 94 lb.ft.</li> <li>For hole in engine block, show hole in video</li> <li>For severe engine noise demonstrate severity of the noise without over accelerating (to RPM redline) the engine in video (Refer to Appendix 3)</li> </ul>

<u>Note</u>: Additional information may be requested by the Techline agent, including but not limited to screenshot of the stored DTC(s), ROM ID and Bearing Clearance Test (BCT) results.

## 

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference PI2103\* when accessing the KDealer+ system.

# Appendix 3 (Video Capture & Upload)

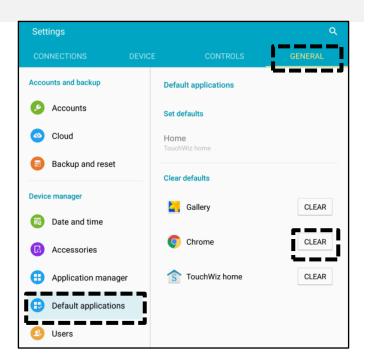
# Note: Additional information required to open a Techline case including but not limited to screenshot of the stored DTC(s), ROM ID and Bearing Clearance Test (BCT) results.

The Chrome<sup>™</sup> **o** browser should be used to access the Techline portal. Follow the steps below to clear the default browser if it is other than Chrome<sup>™</sup>.

## For KDS Tab 10.1 Tablets:

- 1. Select "Settings" from the App Screen.
- 2. Select the "General" tab at the top.
- 3. Select "Default Applications".
- 4. If "Internet" is the default browser, select the CLEAR button.

If "Chrome" is the default browser, further action is not required.



5. When opening the Techline portal, select "Chrome" and select Always".

Open with		
Chrome	Better Open With	Internet
	JUS	T ONCE ALWAYS

#### Page 18 of 21

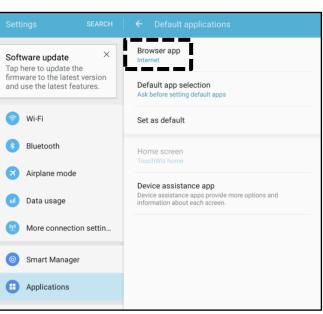
## SUBJECT: ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (PI2103Y/Z)

#### For KDS Tab S2 Tablets:

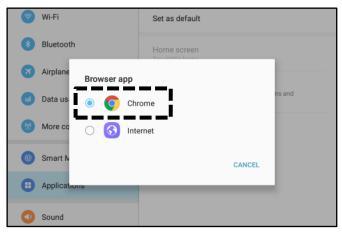
- 1. Select "Settings" from the App Screen.
- 2. Select "Applications".
- 3. Select "Default Applications".



4. Select "Browser app".



5. Ensure "Chrome" is selected.



Printed TSB copy is for reference only; information may be updated at any time. Always refer to KGIS for the latest information. TSB: PI2103Y/Z Sportage (SL) June 2023

#### Attaching Video to a Techline Case:

 Open K-Support in the device Chrome<sup>™</sup> browser or select the "Techline" button on KDS home page.

https://ksupport.kiausa.com

2. Open your existing Techline case for the vehicle requiring a video capture by selecting the case number.

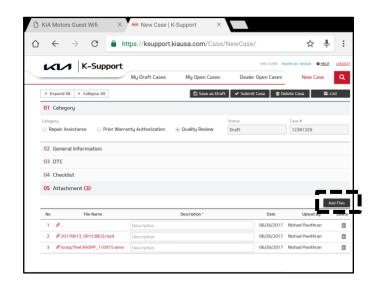
Cogout Online SPORTAGE(SL)/2016/62.4 GDL. VCI 20 € News Center New Items Techline Feedback MORE ► • 03/10 Acronyms - Revised 12/16/2016 • 03/10 Contact List 3-16-2016 • 03/10 Contact List 3-16-2016

Û	$\leftarrow \rightarrow$	C 🔒 🛉	https://ksuppor	t.kiausa.com/Ca	seList/MyDraftCases	\$	<b>Ф</b> :
	K-Support						
-		1		Draft Cases	My Open Cases	Dealer Op	oen Cases
	All						
	All Dealer Na ~	∙ Case # →	VIN	~	Title	~	Categor

3. Select "Attachment".

← → C https://ksupport.kiausa.com/Case/NewCase/	☆ 🌵
K-Support	WELCON
My Draft Cases My Open Cases	Dealer Open Ca
¥ Expand All	aft 🗸 Submit Case
01 Category	
Category	Status
Repair Assistance	Draft
Repair Assistance Prior Warranty Autionization Collarity Review	
02 General Information	
02 General Information	

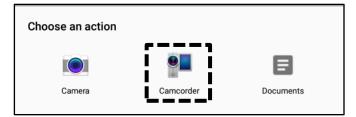
4. Select "Add Files".



#### Page 20 of 21

#### SUBJECT: ENGINE REPLACEMENT INSTRUCTIONS FOR DTC P1326 (PI2103Y/Z)

5. Select "Camcorder" and the video camera will open.



6. Start by recording the VIN. Ensure sun glare is not reflecting off windows or other objects.

Without stopping the recording, capture the area of the vehicle displaying the issue. i.e.;

- Engine Noise record the engine.
- Hole In Block record the side of the engine with the damage.
- Seized Engine record a technician trying to turn the engine over with a torque wrench.



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NOTE: Ensure the video size is set to "Limit to email". <u>Only record the VIN and the engine</u> <u>exhibiting the concern</u>. Any additional information will increase the size of the video and make it difficult to upload or download.

- Stop the video when you captured what is needed. Select "OK" to use this capture or "RETRY" to capture the video again.
- 8. Ensure a description of the recording. For example, engine knock or smoke from exhaust.
- 9. Select "Submit Case".

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10. Select "Yes" when the confirmation message below appears.

Note: Selecting anything other than "Yes" will not save the video capture.

