

- Extra Washers:** If found, remove flange nuts and discard washers. Install Flange Nut (Part No. 7499) and tighten. See Figure 2.

Torque: 5–7 ft-lbs (6.8–9.5 N·m) *Flange Nut*



Figure 2. Incorrect-Extra Washer

- Flange Nuts:** Confirmed, work complete. See Figure 3.

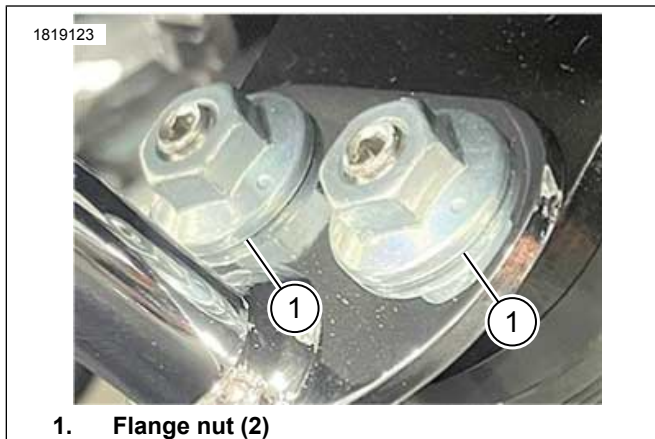


Figure 3. Correct-Flange Nut Only

Credit Procedure

NOTE

Enter M1587 into the Event Comments of the claim.

Submit a warranty claim per Table 4 for situation where an **Extra Washer** under the correct **Flange Nut** was used to secure the seat assembly.

Table 4.

ITEM	DATA
Claim Type	PRD/MC/DEM-PDI claim/Standard claim
Problem Part Number	7499
Quantity	Leave Blank
Primary Labor Code ⁽¹⁾	2643
Labor Time	0.1 hours
Customer Concern Code	9203
Condition Code	1506
<i>(1) Download may be required</i>	

Submit a warranty claim per Table 5 for the situation where an **Acorn Nut** was used in place of a **Flange Nut** to secure the seat assembly.

Table 5.

ITEM	DATA
Claim Type	PRD/MC/DEM-PDI claim/Standard claim
Problem Part Number	7737W
Quantity	Leave Blank
Replacement Part Number	7499
Quantity	2
Primary Labor Code ⁽¹⁾	2655
Labor Time	0.1 hours
Customer Concern Code	9203
Condition Code	9102
<i>(1) Download may be required</i>	