#### PORSCHE

## Symptom-based workshop manual

Service 27/23 ENU 3530

# Power Transmission Symptom - 7th Gear cannot be Engaged: Checking Locking Piece (SY 27/23)

Model Line:	911 (991)		
Model Year:	As of 2017		
Equipment:	7-speed manual transmission (I-no. 487)		
Concerns:	Lock		
Symptom:	Customers complain that 7th gear cannot be engaged. Information The 7th gear can only be engaged if the 5th or 6th gear had been engaged.		
Cause:	The locking piece may be jammed by metal particles.		
Remedial Action:	In the event of a customer complaint, check the locking piece and replace it if necessary.		
Required too	ls		
Tools:	<ul> <li>Disassembly tool, e.g. VAS 6933 - disassembly tool</li> <li>Torque wrench, 2-10 Nm (1.5-7.5 ftlb.), e.g. V.A.G 1783 - torque wrench, 2-10 Nm (1.5-7.5 ftlb.)</li> <li>Torque wrench, 6-50 Nm (4.5-37 ftlb.) e.g. V.A.G 1331A - torque wrench, 6-50 Nm (4.5-37 ftlb.)</li> <li>Torque wrench, 40-200 Nm (30-148 ftlb.) e.g. V.A.G 1332A - torque wrench, 40-200 Nm (30-148 ftlb.)</li> <li>Engine and gearbox jack, e.g. VAS 6931 - engine and gearbox jack</li> </ul>		
Required par	ts (as needed)		

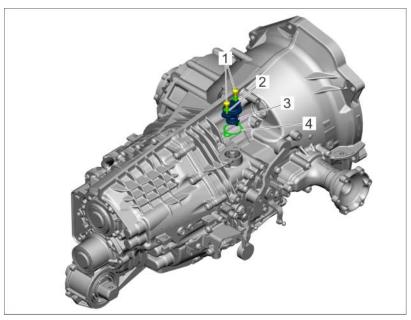
Parts Info:	Part No.	<b>Designation</b> – Point of use	Quantity
	99130310300	$\Rightarrow$ Lock	1 piece
	99130380200	$\Rightarrow$ Seal – Locking piece	1 piece

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	99130380400	$\Rightarrow$ Fitting screw with sealing washer 2 pieces – Locking piece	
	99907284101	$\Rightarrow$ M10 x 50 combination screw 2 pieces – Transmission support on body	
	99907605301	$\Rightarrow$ M10 hexagon nut 2 pieces – Transmission support on body	

#### Work Procedure

Work Procedure: 1 Remove locking piece  $\Rightarrow$  Lock -3-.

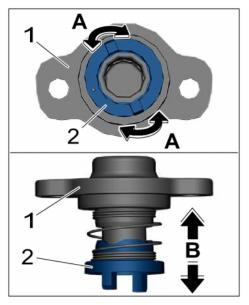
 $\Rightarrow$  Workshop Manual '353019 Removing and installing locking piece'



Lock

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- 2 Check locking piece  $\Rightarrow$  Checking locking piece -1-.
  - 2.1 Check by hand whether the locking sleeve  $\Rightarrow$ Checking locking piece-2- can be rotated  $\Rightarrow$ Checking locking piece-Arrow A- and moved axially  $\Rightarrow$  Checking locking piece-Arrow B-.



Checking locking piece

	Assessment	Action	
(*)	Locking sleeve can be rotated and moved axially.	<b>Locking piece OK</b> Install locking piece and continue diagnosis by other means.	
		⇒ Workshop Manual '353019 Removing and installing locking piece'	
(X)	Locking sleeve cannot be rotated and / or moved axially.	Locking piece defective Install new locking piece.	
		⇒ Workshop Manual '353019 Removing and installing locking piece'	

#### Working position and PCSS encryption

Labor position:

APOS	Labor operation	I No.
35301948 Removing and installing locking piece		

#### PCSS encryption:

Location (FES5)	35300	Locking piece
Damage type (SA4)	1127	does not shift

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