



HUNG GLASS WALL REPAIR

Bulletin Type:	SRP	Publication Date:	June 2023
Bulletin #(s):	23-109	Make(s):	Jayco
Job Code(s):	<i>If affected unit has warranty remaining, submit your claim following the normal process</i>	Model(s):	Jay Flights
Flat Rate(s):		Model Year(s):	2014-2023

Incident:	Bulge in the exterior loose hung glass
Affected Units:	2014-2023 Jayco Jay Flights
Parts List:	ADHESIVE,SOLID BOND 20 OZ SAUSAGE PACK (Jayco Part #0161697)
Misc. Tools & Supplies:	Drill Bit

HUNG GLASS WALL INSPECTION

1. Inspect the unit's exterior wall for a bulge in hung glass as shown by the red arrow in figure 1.
2. Proceed to the repair below if unit has a bulge in the exterior loose hung glass.



Fig. 1

HUNG GLASS WALL REPAIR INSTRUCTIONS

1. Remove all interior attachments around wall bulge area.
2. Remove interior panel in location of bulge wall stud, cut interior panel from wall stud to wall stud.
3. Remove original glue from between wall stud and exterior fiberglass
4. Cut sister studs to length for exposed wall studs.
5. Glue sister studs to exterior wall next to original wall studs and press hold with screws into original wall stud. (Figure 2)
6. After 2 hours dry time, remove screws from sister wall stud.
7. Pull sister studs edge flush with original wall studs edge. (Figure 3)
8. Install screws through sister studs into original wall studs. (Figure 4)
9. Install interior wall panel. (Figure 5)
10. Install all interior attachments
11. Inspect , function test any interior attachments



Fig. 2



Fig. 3



Fig. 4

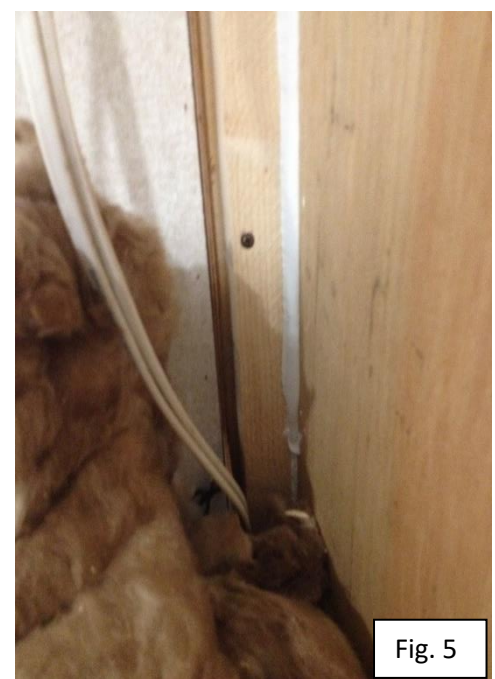


Fig. 5

Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law.

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