

## Inconsistent Rocker Arm Thickness

**Service Category** Service Department

**Section** 214

**Technician Skill Level** A

**Market** US, Canada

### Applicability

**Mack**

| Model Years | Models     |
|-------------|------------|
| 2024        | AN, GR, PI |

### Introduction

On certain Mack truck models built with a MP8 engines, there were some inconsistencies with the engine valve and injector adjustments. Follow the instructions in this campaign to adjust the engine valves and injectors.

### Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

| Brand | Engine | Emission Level    | Starting Build Date | Ending Build Date |
|-------|--------|-------------------|---------------------|-------------------|
| Mack  | MP8    | EM-EC01, EM-USA21 | 15/February/2023    | 25/March/2023     |

### Warranty Information

|                                                                                                                               |                                  |       |
|-------------------------------------------------------------------------------------------------------------------------------|----------------------------------|-------|
|                                                                                                                               |                                  |       |
| This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process. |                                  | B     |
| Main Labor Code                                                                                                               | Description                      | Hours |
| 2140-05-02-03                                                                                                                 | Valves and Injectors, Adjustment | 3.2   |
| Causal Part                                                                                                                   | 23925115                         |       |
| SCC Authorization Code                                                                                                        | S3236                            |       |
| Expiration Date                                                                                                               | May 31, 2024                     |       |

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### Parts Information

- N/A

### Required Tools & Equipment

- N/A

### Calibration Information

- N/A

### Repair Procedure

1. Secure vehicle for service.
2. Follow operation **2140-05-02-03** in impact to adjust the valves and injectors.
3. Release truck to service.

