

Subject: REAR DOOR GLASS RUN-CHANNEL DEFORMATION	Bulletin No.: 09-021/23
	Last Issued : 05/09/2023

BULLETIN NOTES

APPLICABLE MODEL(S)/VINS

US Spec.:

2019-2023 Mazda3 (Japan built) vehicles with VINs lower than JM1 BP**** ** 606147 (Produced before Nov. 3, 2022)

NOTE: This service information is not applicable to Mexico built Mazda3 vehicles at this time.

DESCRIPTION

Some vehicles may experience a gap between the glass and the rear door glass run-channel due to run-channel deformation. This causes poor appearance and wind noise when driving at high speed. This concern is due to the incorrect shape of the glass run-channel.



NOTE:

Japan built vehicles: The shape of the glass run-channel has been modified.

Mexico built vehicles: A mass-production change will be implemented in the future.

Customers experiencing this concern should have their vehicle repaired using the following repair procedure.

REPAIR PROCEDURE

1. Verify the customer concern.
2. Replace the rear door glass run-channel with a modified part according to the instructions on MGSS online (REAR DOOR GLASS RUN-CHANNEL REMOVAL/INSTALLATION)

NOTE: The rear beltline molding does not need to be removed or replaced for this repair as indicated in the workshop manual.

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3. Verify the repair.

PARTS INFORMATION

4-Door Sedan:

Parts Number	Description	Qty.	Notes
BDGJ-72-60XP	RUN CHANNEL(R),GLASS	1	Japan built
BDGJ-73-60XP	RUN CHANNEL(L),GLASS	1	Japan built
BCJH-50-M30C	GARNISH(R),FRONT DOOR	1	[R] Black, Japan/Thailand built
BDGF-50-M30E	GARNISH(R),FRONT DOOR	1	[R] Piano Black, Japan/Thailand built
BCJH-50-M40C	GARNISH(L),FRONT DOOR	1	[R] Black, Japan/Thailand built
BDGF-50-M40E	GARNISH(L),FRONT DOOR	1	[R] Piano Black, Japan/Thailand built
-	DOUBLE-SIDED ADHESIVE TAPE		[R]
B0J8-V3-705	VISOR-ACCESSORY	1	If already installed on the vehicle before repair
B0J8-V3-706	VISOR-ACCESSORY	1	

[R]: Replacement parts

5-Door Hatchback:

Parts Number	Description	Qty.	Notes
BDMT-72-60ZH	RUN CHANNEL(R),GLASS	1	Japan built
BDMT-73-60ZH	RUN CHANNEL(L),GLASS	1	Japan built
BCKC-50-M30D	GARNISH(R), REAR DOOR	1	[R] Black, Japan/Thailand built
BEMD-50-M30G	GARNISH(R), REAR DOOR	1	[R] Piano Black, Japan/Thailand built
BCKC-50-M40D	GARNISH(L), REAR DOOR	1	[R] Black, Japan/Thailand built
BEMD-50-M40G	GARNISH(L), REAR DOOR	1	[R] Piano Black, Japan/Thailand built
B0L6-V3-705	VISOR-ACCESSORY	1	If already installed on the vehicle before repair

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B0L6-V3-706	VISOR-ACCESSORY	1	
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[R]: Replacement parts

WARRANTY INFORMATION**NOTE:**

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty term.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Code	A	
Symptom Code	89	
Damage Code	9B	
Causal Part No.	4SD: ****-72-60X* 5HB: ****-72-60Z*	
Quantity	1	
Operation No. and Labor Hours	Rear door glass run-channel R&R	XXW8NXRX / 1.3 Hrs.
	Rear door glass run-channel R&R and Accessory Visor R&R	XXW8PXRX / 1.7 Hrs.

NOTE: [4SD] Claim the Double-sided adhesive tape as a sublet cost with sublet code Z9 for the first repair only.

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