

**Volvo Car USA LLC****Parts Bulletin**

Bulletin Title	Group	CAT/NO
Service Action S10174: Cell Module 2022 XC40 and C40 BEV	31	S10174
Car Market	Issue Date	Status Date
United States and Canada	1/13/23	4/25/23
Revisions	Page	
	Page 1 of 1	

Reference Bulletins: QB S10174

Volvo Car USA LLC and Volvo Car Canada LTD on behalf of Volvo Car Group, has decided to launch Service Action S10174 on certain Model Year 2022, XC40 and C40 Battery Electric Vehicles (BEV).

Volvo Cars investigations have identified that certain Model Year 2022, XC40 and C40 BEV's were manufactured with incorrect welding parameters between the mono frame and end plate during the high voltage battery cell module production process. There may be reduced battery durability, such as decreased driving range.

The corrective action is to replace the battery pack.

S10174 affects 11 vehicles in the U.S. and 5 in Canada.

The following part numbers apply:

Part Number	Description	Qty
36051270	Battery Exchange	0-1
32263460	BECM Reload	1
31676056	Total Upgrade	1
988370	Flange Screw	2