



OFFSET FENDER

Bulletin Type:	SRP	Publication Date:	May 2023
Bulletin #(s):	23-108	Make(s):	Highland Ridge
Job Code(s):	<i>If affected unit has warranty remaining, submit your claim following the normal process. Repair time allowed should not exceed 2 hours.</i>	Model(s):	Range lite Air TT
Flat Rate(s):		Model Year(s):	2023

Incident:	Offset Fender
Affected Units:	2023 Highland Ridge Range Lite Air TT
Parts List:	QTY:1 - Fender Doorside (Jayco Part #2049604) QTY:1 - Fender Off Doorside (Jayco Part #2049605) QTY: 14" ANGLE,AL 01.00X01.00X144.00 BLK (Jayco Part #0405146) QTY:2 –“Not a Step” Decal (Jayco Part #2022549)
Misc. Tools & Supplies:	Flathead Screwdriver, Phillips Screwdriver, Reciprocating Saw, Drill, Jack, Metal Shears, Caulk Gun, Level

OFFSET FENDER INSPECTION

1. Proceed to the instructions below if the tire appears off center compared to fender as shown in figure 1.



Fig. 1

OFFSET FENDER REPAIR INSTRUCTIONS

1. Level the RV. Remove the 4 outer and 6 inner screws from the fender. Save for re-use.
2. Use a box knife to cut away the sealant from the exterior sidewall and decals.
3. Pull the fender from the exterior sidewall to expose the marker light wiring.
4. Snip wiring to marker light just past the wiring connectors.
5. Clean the remaining sealant from the exterior sidewall.
6. Place the new fender into position, and center the marker light to the center of the tire. (Figure 2)
7. If the fender will not center, notch the backside fender flange to allow fender to shift into center position. (Figure 1)
8. Align the fender in the center position and mark any area of exposed skirt for removal. (Figure 2)
9. Set the fender aside, remove the skirt edge guard, and cut away the skirting you marked for removal. (Figure 4)
10. Reinstall the edge guard. (Figure 4)
11. Remove the marker light cover by gently prying from the top and bottom with a flat head screwdriver. (Figure 3)
12. Unscrew the 2 screws on the marker light face, and remove the marker light. (Figure 5)
13. Install the marker light into the new fender by reversing the removal process.
14. Notch and bend the supplied trim piece so that one end is long enough to cover the back edge of wheel well opening. (Figure 7)
15. Lay a bead of sealant into the inside of the trim piece. (Figure 6).
16. Install trim piece with screws. Some trimming may be necessary. (Figure 7)
17. Trim and strip the marker light wiring on the RV and the fender.
18. Connect the wiring from marker lights to the RV wiring using closed-end wiring crimp connectors.
19. Center and level the new fender on the RV. (Figure 2)
20. Screw the new fender to the RV using the original screws. (Figure 8)
21. In order to make sure the new fender covers the newly exposed area, you may need to apply pressure to the fender with a jack before installing the side screws. (Figure 8)
22. Caulk the exterior and interior edge of fender. Black caulk may be used in black areas if needed. (Figure 10)
23. Apply "Not a Step" decal (#2022549) to the top of each new fender. (Figure 11)



Fig. 2

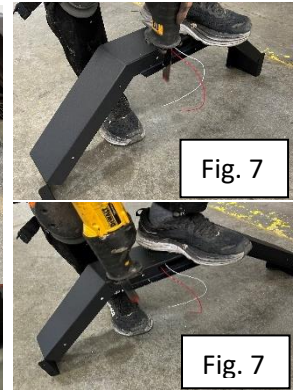


Fig. 7

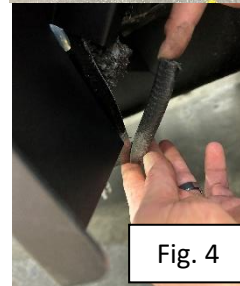


Fig. 4

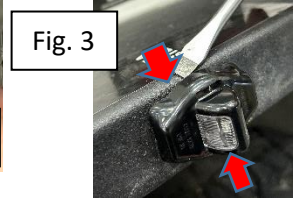


Fig. 3

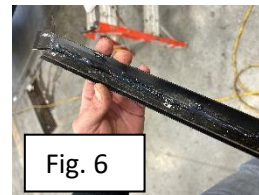


Fig. 6



Fig. 5



Fig. 8



Fig. 7



Fig. 10

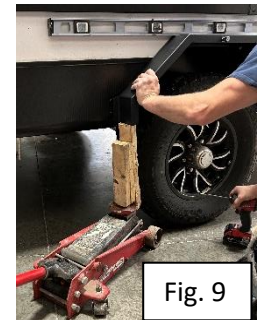


Fig. 9

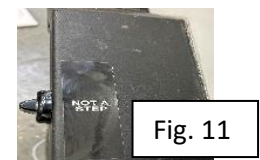


Fig. 11

Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law.

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