



Thor Motor Coach Technical Service Bulletin

TSB #	TSB 23-02		
Description/Title:	Optional replacement of side-facing seatbelts to shorter belts		
Affected Product Line(s):	Certain model year Sequence 20J, Dazzle 2JB, Twist 2JB, Palladium 1920, Tranquility 19L & 19LT, Talavera 1920, Tellaro 20J, Sanctuary 19L & 19LT, Fraserway Dazzle 2JB, Fraserway Twist 2JB, Rize 18M, Scope 18M		
Service Campaign #:	RC000295	Released Date:	
Codes:	Inspect with Repair: TMCTS80280W	Document Date:	5/1/2023
Time Allowed:	Inspect with Repair: .3 per set of seatbelts	Document Revision:	A

Issue:

The seatbelts for the rear, side facing seats may be too long for some passengers.

Tools Required:

Screw gun w/ square bit
Ratchet
3/4" socket
3/4" wrench
Torque wrench

Part(s) Required:

0544864 - RC000295 - TSB 23-02 B-VAN REAR, SIDE FACING SEATBELT REPLACEMENT

Note: Part # is for one complete set of seatbelts. Order the number seatbelts sets needed to complete the TSB.

Instructions:

1. Remove the cushions and take the seat base off using a screw gun.
2. Use ratchet and 3/4" socket with a 3/4" wrench to remove the bolt & washer/nut from each side of the seat belt.
3. Install new seatbelt tightening the washer/nut and bolt down hand tight. Torque the nut and bolt down to 30 +/- 5 FT-LBS.
4. Repeat this process for each additional seatbelt being replaced.
5. Reinstall the seat base and cushions. Throw away the seatbelts that were removed.



6. Arrows in picture above show the location of the bolt for the seatbelts under the seat base and one bolt and washer/nut removed on the far left.
7. Below picture shows the correct orientation for the seatbelt bracket and proper installation of the bolt, washer/nut.

