T-SB-0017-23 April 12, 2023



MIL ON With DTC P05A074

Service

Category Engine/Hybrid System

Section Cooling Market USA and Mexico



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2019 - 2020	Avalon HV	
2018 - 2020	Camry HV	

Introduction

Some 2018 – 2020 model year Camry Hybrid and 2019 – 2020 model year Avalon Hybrid vehicles equipped with a A25A-FXS engine may exhibit a MIL ON condition with Diagnostic Trouble Code (DTC) P05A074 (Active Grill Air Shutter "A" Actuator Slipping). To address these concerns an updated radiator shutter sub-assembly was developed. Follow the Repair Procedure in this bulletin to address this condition.



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Warranty Information

For USA Market

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EG1927	R & R the Active Grille Shutter Assy	1.6	53019-####*	8A	40

^{*}Warranty claim MUST be submitted with the correct 10-digit OFP. Choose the correct OFP for the vehicle being repaired by searching for the parts in the Electronic Parts Catalog using the VIN filter.

APPLICABLE WARRANTY (USA)

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

For Mexico Market

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
EG1927	R & R the Active Grille Shutter Assy	1.6	53019-####*	8A	40

^{*}Warranty claim MUST be submitted with the correct 10-digit OFP. Choose the correct OFP for the vehicle being repaired by searching for the parts in the Electronic Parts Catalog using the VIN filter.

APPLICABLE WARRANTY (MEXICO)

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect or 36 months or 60,000 kilometers, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

Parts Information

For USA and Mexico Markets

PART N	UMBER	DADTNAME	QTY
PREVIOUS	NEW	PART NAME	
53019-06021	53019-33042	Shutter Sub-assy, Radiator	1

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Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVI*		TSADVUNIT	4
Techstream 2.0	ADE	TS2UNIT	
Techstream Lite	ADE	TSLITEPDLR01] '
Techstream Lite (Green Cable)		TSLP2DLR01	

^{*}Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- GTS+ software version 2022.04.004.02 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787 (USA) or 01-55-50103041 (Mexico).
- Use Techstream or an approved J2534 interface to perform flash reprogramming updates. Visit <u>techinfo.toyota.com</u> for more information regarding J2534 reprogramming.

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Battery Diagnostic Tool*	DCA-8000P_T	1

^{*}Essential SST.

NOTE

Additional SSTs may be ordered by calling 1-800-933-8335 (USA) or 01-800-504-5330 (Mexico).

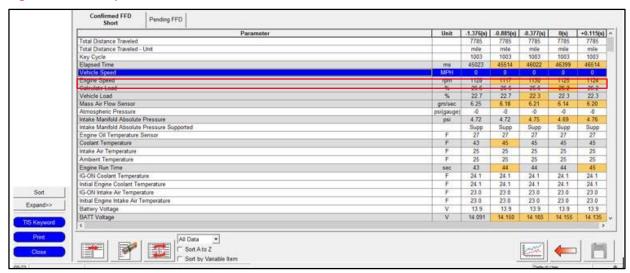
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Repair Procedure

- Confirm the condition exists.
 Using Techstream, check for stored DTCs.
 Is DTC P05A074 (Active Grill Air Shutter "A" Actuator Slipping) present?
 - YES Continue to step 2.
 - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Read the freeze frame data for DTC P05A074.
- 3. Is the vehicle speed greater than 75mph/120kmh?
 - YES Continue to step 4.
 - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

Figure 1. Vehicle Speed



- 4. Using Techstream, perform Utility (Grill Shutter Control Mode Switching) and then the Active Test (Shutter Closing Operation Lock Detection and Shutter Opening Operation Lock Detection). Refer to TIS, applicable model and model year Repair Manual:
 - 2018 Camry Hybrid: Engine/Hybrid System – Engine Control – "A25A-FXS (Engine Control): SFI System: P05A074; Active Grille Air Shutter "A" Actuator Slipping"
 - 2019 2020 Camry Hybrid: Engine/Hybrid System – Engine Control – "A25A-FXS (Engine Control): SFI System: P05A074; Active Grille Air Shutter "A" Actuator Slipping"
 - 2019 2020 Avalon Hybrid: Engine/Hybrid System – Engine Control – "A25A-FXS (Engine Control): SFI System: P05A074; Active Grille Air Shutter "A" Actuator Slipping"

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Repair Procedure (continued)

- 5. Was the active test OK?
 - YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
 - NO Continue to step 6.
- 6. Remove the radiator shutter sub-assembly.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2020 Camry Hybrid: Engine/Hybrid System – Engine Control – "Exterior Panels / Trim: Grille Shutter: Removal"
- 2019 2020 Avalon Hybrid: Engine/Hybrid System – Engine Control – "Exterior Panels / Trim: Grille Shutter: Removal"
- 7. Remove the swing grille actuator assembly from the radiator shutter sub-assembly. Refer to TIS, applicable model and model year Repair Manual:
 - 2018 2020 Camry Hybrid: Engine/Hybrid System – Engine Control – "Exterior Panels / Trim: Grille Shutter: Disassembly"
 - <u>2019 2020</u> Avalon Hybrid: <u>Engine/Hybrid System – Engine Control – "Exterior Panels / Trim: Grille Shutter: Disassembly"</u>
- 8. Install the swing grille actuator assembly to the NEW radiator shutter sub-assembly. Refer to TIS, applicable model and model year Repair Manual:
 - 2018 2020 Camry Hybrid: Engine/Hybrid System – Engine Control – "Exterior Panels / Trim: Grille Shutter: Reassembly"
 - 2019 2020 Avalon Hybrid: Engine/Hybrid System – Engine Control – "Exterior Panels / Trim: Grille Shutter: Reassembly"
- 9. Install the NEW radiator shutter sub-assembly.

Refer to TIS, applicable model and model year Repair Manual:

- 2018 2020 Camry Hybrid: Engine/Hybrid System – Engine Control – "Exterior Panels / Trim: Grille Shutter: Installation"
- 2019 2020 Avalon Hybrid:
 Engine/Hybrid System Engine Control "Exterior Panels / Trim: Grille Shutter: Installation"

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Repair Procedure (continued)

- 10. Initialize the grille shutter system after replacing the radiator shutter sub-assembly. Refer to TIS, applicable model and model year Repair Manual:
 - <u>2018 2020</u> Camry Hybrid: <u>Engine/Hybrid System – Engine Control – "Exterior Panels / Trim: Grille Shutter: Initialization"</u>
 - <u>2019 2020</u> Avalon Hybrid: <u>Engine/Hybrid System – Engine Control –</u> "Exterior Panels / Trim: Grille Shutter: Initialization
- 11. Test-drive the vehicle to confirm the MIL ON condition does NOT return and that vehicle is operating properly.