



SLIDEOUT FLOOR & ROLLERS

Bulletin Type:	SRP	Publication Date:	May 2023
Bulletin #(s):	23-105	Make(s):	Jayco, Entegra Coach
Job Code(s):	<i>If affected unit has warranty remaining, submit your claim following the normal process</i>	Model(s):	Seneca (37K, 37L, 37M) Precept Prestige (36H, 36T, 36U) Accolade (37K, 37L, 37M) Emblem (36H, 36T, 36U))
Flat Rate(s):		Model Year(s):	2022-2024

Incident:	Slideout comes in it and digs into the metal pan causing the slide-out to drop and linoleum to catch.
Affected Units:	2022-2024 Jayco Seneca (37K – 37L – 37M), Jayco Precept Prestige (36B – 36H- 36U); 2022-2024 Entegra Coach Accolade (37K – 37L – 37M), Emblem (36H – 36T – 36U)
Parts List:	7 - ROLLER,SLO 04.50X01.45 .75 RCSD (Jayco #2047159) 4 - COVER,SUBFL SLO NCH 7.38X55.00 22GA GALV STL (Jayco #2042259) 5 - ANGLE,SLO COV 1.00X1.00X48.00 BLK COIL STL (Jayco #2049376) 1 - RAMP,SLO W/30 DEG BEV 2X4X55.25(Jayco # 1087283)
Misc. Tools & Supplies:	Screwgun with Square Bit Caulk Gun Silicone Sealant Chop Saw SCREW,OVAL QUAD 6.00X1.50 A ZC Additional tools may be required for the removal/installation of slide-out

SLIDEOUT ROLLER REPAIR INSTRUCTIONS

These repair instructions require the removal and installation of the slide-out room assembly. If concerns with the slide-out removal/installation process, contact the Jayco customer service department.

1. Slide-out Removal

- Remove/Save all **Interior** slide out attachments for the slide out room to use on reassembly. Attachments will be different for each model.
- Remove/Save all **Exterior** slide out attachments for the slide out room to use on reassembly. Attachments will be different for each model.
- Unhook any plumbing connections attached to the slide out room (if applicable).
- Unhook any 12 VDC and 120VAC electrical connections attached to the slide out room (if applicable).
- Support the slide out room safely with proper lifts.
- Remove any bolts/screws that secure the slide-out room to the interior or exterior of the coach.
- Safely remove slide-out from the coach wall opening with proper lifts.
- Remove/save bottom slide out pan with seal (replace if damaged).
- Remove bottom slide out corner pan with seal (replace if damaged).

1. Verify the thickness of the plywood under the wood wedge. (Figure 1)
 - A. The plywood should be 5/8 inch thick. If not, remove the angled wood wedge and add a 1/8 inch panel (6" wide by length of plywood) as a shim.



Fig. 1

2. Verify the slide-out pan is flush with the plywood. (Figure 1) If not flush, components should be removed to allow adjustment in the slide-out pan to be within 1/8 inch of flush.

3. Inspect the angled wedge. (Figure 2)
4. If large knots in the wood or voids are present, cut out the section and replace using provided section of wedge.



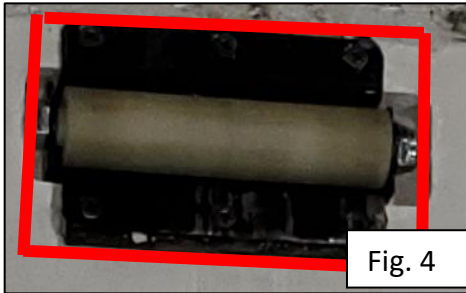
Fig. 2

5. Apply a bead of sealant in the corner of the Black 1 x 1 slide-out cover angle and install sections (determined by the slide-out room length). The angle should overlap both the plywood and the slide-out pan. (Figure 3)
 - A. The Black 1 x 1 slide-out cover angle should overlap each other by a minimum of 1 inch.
 - i. NOTE: Slide-out cover angles are used on all models. The quantity will change based on the length of slide-out.
6. Install sections (determined by the slide-out room length) of the subfloor slide-out cover. The cover should overlap the Black 1 x 1 slide-out cover angle. (Figure 3)
 - A. The subfloor slide-out cover should overlap each other by a minimum of 1 inch.
 - B. When fastening the top of the subfloor cover, it is critical that the roller can roll over top of the screw heads without making contact.



Fig. 3

7. On the bottom of the slide-out floor, mark the current location of the roller with a pencil and remove the installed rollers. (Figure 4)
8. Route the bottom of the floor 1/8" deep to recess the roller at each roller location. (Figure 5)
9. Install new rollers into the recessed locations. (Figure 5)
 - A. NOTE: Rollers are used on all models. The quantity will change based on the length of slide-out.



10. Slide-out Installation
 - A. Install slide-out into the coach opening.
 - B. Install any bolts / screws that secure the slide-out room to the coach.
 - C. Hook any 12 VDC and 120VAC electrical connections attached to the slide out room.
 - D. Install all Interior slide out trims and attachments that are attached to the slide out room.
 - E. Install all Exterior Slide out trims and attachments that are attached to the slide out room.
 - F. Install all front ODS decals.
 - G. Seal all exterior trims and moldings as originally designed.

Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law.

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