

93 Update OBC software when replacing HV wiring harness for charging socket 93 23 03 2070110/1 April 25, 2023.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
e-tron quattro	2019		
e-tron Sportback quattro	2020	All	Not Applicable

## Condition

## Workshop findings:

The High Voltage Wiring Harness for the charging socket UX4 or UX5 is replaced as part of any repair work (Figure 1).

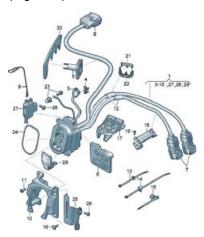


Figure 1. High-voltage wiring harness for charging socket.

## **Technical Background**

The charging socket was modified in production.

## **Production Solution**

From 06/15/2020, only the new-generation high-voltage wiring harness for the charging socket is fitted in production vehicles.

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## **Service**

It is essential to check the part number of the removed original high-voltage wiring harness and of the new replacement high-voltage wiring harness.

### No further service measures are necessary if the following table applies:

Part number <u>removed</u> from vehicle		New part number <u>installed</u> in vehicle
4KL 971 093 H	is replaced with	4KL 971 093 H
4KL 971 093 A 4KL 971 093 J	is replaced with	4KL 971 093 J
4KR 971 093 E	is replaced with	4KR 971 093 E
4KR 971 093 A 4KR 971 093 F	is replaced with	4KR 971 093 F
4KL 971 106 E	is replaced with	4KL 971 106 E
4KL 971 106 G 4KL 971 106 N	is replaced with	4KL 971 106 N
4KL 971 106 C	is replaced with	4KL 971 106 C
4KL 971 106 A 4KL 971 106 D	is replaced with	4KL 971 106 D

Table 1.1: No further measures.

If the high-voltage wiring harness for the charging socket is replaced as listed in Table 1.1, no further measures are necessary and this TSB does not apply.

### If the following table applies, the measures described below must be performed:

Part number <u>removed</u> from vehicle		New part number <u>installed</u> in vehicle
4KL 971 093 H	is replaced with	4KL 971 093 Q
4KL 971 093 A 4KL 971 093 J	is replaced with	4KL 971 093 R

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4KR 971 093 E	is replaced with	4KR 971 093 K	
4KR 971 093 A 4KR 971 093 F	is replaced with	4KR 971 093 L	
4KL 971 106 E	is replaced with	4KL 971 106 J	
4KL 971 106 G 4KL 971 106 N	is replaced with	4KL 971 106 L	
4KL 971 106 C	is replaced with	4KL 971 106 F	
4KL 971 106 A 4KL 971 106 D	is replaced with	4KL 971 106 G	

Table 1.2: Further measures required TSB applies.

If the high-voltage wiring harness for the charging socket is replaced as listed in Table 1.2, an SVM code will need to be performed and a replacement test plan performed.

## **SVM Update Instructions**



To prevent the high-voltage battery from charging during the software update, the high-voltage charging cable on vehicles with high-voltage components must be unplugged BEFORE the SVM code is entered. Charging the highvoltage battery during a software update can cause damage to the high-voltage components.



The parking brake must be released and the diagnostic interface must be hardwired into the scan tool.

- 1. Follow all instructions in TSB 2011732: 00 Software Version Management (SVM), operating instructions.
- 2. Update the On-Board Battery Charger (J1050) using the SVM action code as listed in the table below, if necessary:

Model	Old Software Part Number	Old Software Version	New Software Part Number	New Software Version (or higher)	SVM Code Input
	5QE915684J	0019		4000	001010
e-tron	5QE915684J	0020	5QE915684J	1032	C6A012

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		7	1	
5QE915684J	0023			

After the SVM code has been performed the following must be performed with the scan tool.

- Using the latest ODIS version, start diagnostics via Guided Fault Finding -> "Select own test".
  - 00C6 High-voltage battery charger J1050.
  - 00C6 High-voltage battery charger, functions.
  - C6 Replace the control module.
- After the update, the basic setting of the parking brake must be performed.

# **Warranty**

	1				
Claim Type:	<ul> <li>110 up to 48 Months/50,000 Miles.</li> <li>G10 for CPO Covered Vehicles – Verify Owner.</li> <li>If the vehicle is outside any warranty, this Technical Service Bulletin is informational only.</li> </ul>				
Service Number:	9353				
Damage Code:	0010				
Labor Operations:	Software update	0151 0000	Time stated on diagnostic protocol (Max 30 TU)		
Diagnostic Time:	GFF (High-voltage battery charger replacement test plan)	0150 0000	Time stated on diagnostic protocol (Max 30 TU)		
	Road test prior to service procedure	No allowance	0 TU		
	Road test after service procedure	No allowance	0 TU		
Claim Comment:	As per TSB 2070110/1				

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

# **Additional Information**



All part and service references provided in this TSB (**2070110**) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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