

## 64 Rear window reverses direction at upper stop. DTC: B148754 stored in door module

64 23 89 2070094/1 April 20, 2023.

М	lodel(s)	Year	VIN Range	Vehicle-Specific Equipment
	Illroad, A4, and S4	2021 – 2024	All	Not Applicable

# Condition

## **Customer states:**

One or both rear windows cannot be closed using the one-touch feature. The window reverses direction immediately when the upper stop is reached.

## Workshop findings:

The following DTC may be stored intermittently in the left and/or right rear door module J388 or J389 (diagnostic address 00BB or 00BC):

DTC B14874B: Motor for window regulator excess temperature.

# **Technical Background**

Software issue within the door module.

# **Production Solution**

Not Applicable

## Service

**W** Note: This TSB does not relate to situations where **B148754 Motor for window regulator no basic** setting (Static) is stored upon initial scan of the vehicle. For these concerns repair as needed.

In cases where DTC **B14874B** is stored in the left and/or right rear door modules, carry out a 30 power reset of the door module using the steps below.

- Reset the two rear door modules by removing fuses 7 and 11 in fuse carrier C (black).
- Wait 2 minutes, then reinsert the fuses.
- If the basic settings were lost within the door module(s) reset the basic settings using the shop tester or by
  pulling the window regulator switches upwards for approximately 2 seconds after closing the windows
  manually.

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• Clear all faults and re-evaluate.

# Warranty

Claim Type:	<ul> <li>110 Up to 48 Months/50,000 Miles.</li> <li>G10 for CPO Covered Vehicles – Verify Owner.</li> <li>If the vehicle is outside of any warranty, this Technical Service Bulletin is informational only.</li> </ul>				
Service Number:	6438				
Damage Code:	0040				
Labor Operations:	Reset door module	6438 4199	20 TU		
Diagnostic Time:	GFF	0150 0000	Time stated on the diagnostic protocol (Max 100 TU)		
	Road test prior to the service procedure	No allowance	0 TU		
	Road test after the service procedure	No allowance	0 TU		
Claim Comment:	As per TSB 2070094/1				

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

# **Required Parts and Tools**

Tool Number	Tool Description	
	VAS tester with the current version of ODIS (Windows 10)	

# **Additional Information**

All part and service references provided in this TSB (**2070094**) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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