



Engine Block Debris

Service Category Service Department

Section 210

Technician Skill Level A

Market US, Canada

Applicability

Mack

Model Years	Models
2024	AN, PI

Introduction

On certain Mack truck models built with a MP8 engines, there is a possibility these engines could be contaminated with debris from the machining process. This campaign will require replacement of the complete engine.

Production Change Information

This bulletin applies to vehicles built within the specified production changes below.

Brand	Engine	Emission Level	Starting Build Date	Ending Build Date
Mack	MP8	USA21	07/February/2023	15/February/2023

Warranty Information

This repair is covered by an authorized Service Program. Reimbursement is obtained through the normal claim handling process.		B
Main Labor Code	Description	Hours
2102-03-02-01	Engine, Replacement	17.5
Causal Part	23859377	
SCC Authorization Code	S3047	
Expiration Date	April 30, 2024	

Important Warranty Note

Warranty will approve \$3,259.58 for engine mark up and miscellaneous.

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Parts Information

Ordering Process: To receive a replacement engine send an email to campaign@volvo.com and include the following in the body of the email.

- Repair order number
- VIN of vehicle being repaired
- Shipping address
- Point of contact

IMPORTANT PARTS NOTE

The replacement engine that you receive will be 100% complete. The removed engine will need to be returned to TMAC in the same condition and shipping arrangement in which the replacement engine was received.

Required Tools & Equipment

- N/A

Calibration Information

- N/A

Repair Procedure

Important Note

Engine tear down is not necessary.

1. Secure vehicle for service.
2. Follow 2102-03-02-01 repair procedure in impact.
3. Release truck to service.