SERVICE BULLETIN

M1582 **2023-04-25**

M1582 (REV A): 2023 PAN AMERICA WINDSHIELD IMPROVEMENTS

Reason for Revision

Refer to Table 1.

Table 1. Document History

Date	Rev	Revision (Rev) Description
2023-04-25	A	Address windshield superseding part numbers.
		* Updated Part Numbers and Required Dealer Action.
2023-02-13	-	Initial release

Purpose for Service Bulletin

The purpose of this bulletin is to notify dealers about the revised components on the 2023 Pan Am windshield. The old part numbers have been superseded to new part numbers.

Vehicle Affected

2021-2023: Pan America (RA1250, RA1250S)

Markets Affected

All markets are affected.

Part Numbers

Refer to Table 2.

Table 2. Affected Part Numbers

Old Part No.	Item Description	New Part No.
57300390	Stop Bracket	57300390A
57300246	Adjustment Arm	57300246A
57300253	Vent	57300253A
12000085	Shaft	57300415

Required Dealer Action

NOTE

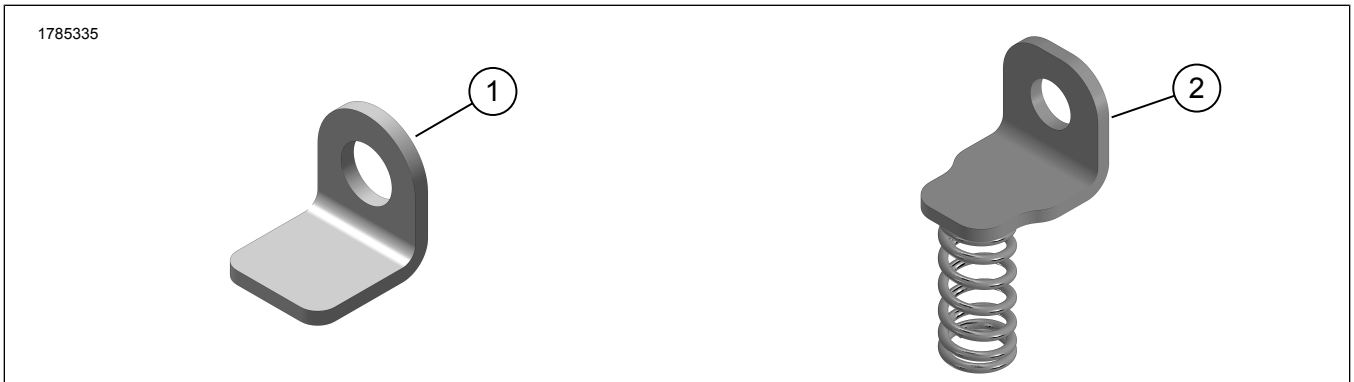
Windshield parts are not to be replaced or warrantied unless they are found to be defective.

Upgrading is not warrantable.

Table 3.

Action Required	Resolution
NO ☑ YES ☐	**Non-Actionable:** This is for informational purposes only or a technical tip.

See Figure 1. Stop Bracket (Part No. 57300390A) is retrofit-able on all 2021-2023 Pan America vehicles. When ordering (Part No. 57300390A) for 2021-2023 Pan America models, a quantity of **two** will be required to update both the left and right sides.



1. 57300390 **2. 57300390A**

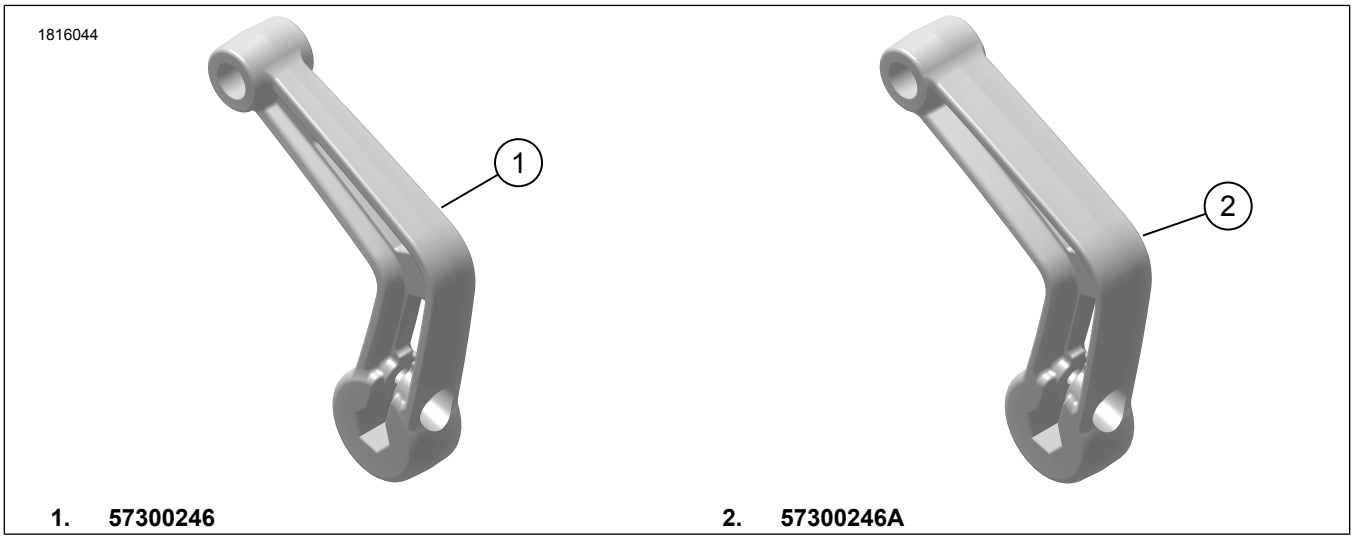
Figure 1. Pan America Windshield Stop Bracket

See Figure 2. Adjustment Arm (Part No. 57300246A) is retrofit-able on all 2021-2023 Pan America vehicles. When ordering (Part No. 57300246A) for 2021-2023 Pan America models, a quantity of **two** will be required to update both the left and right sides.

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

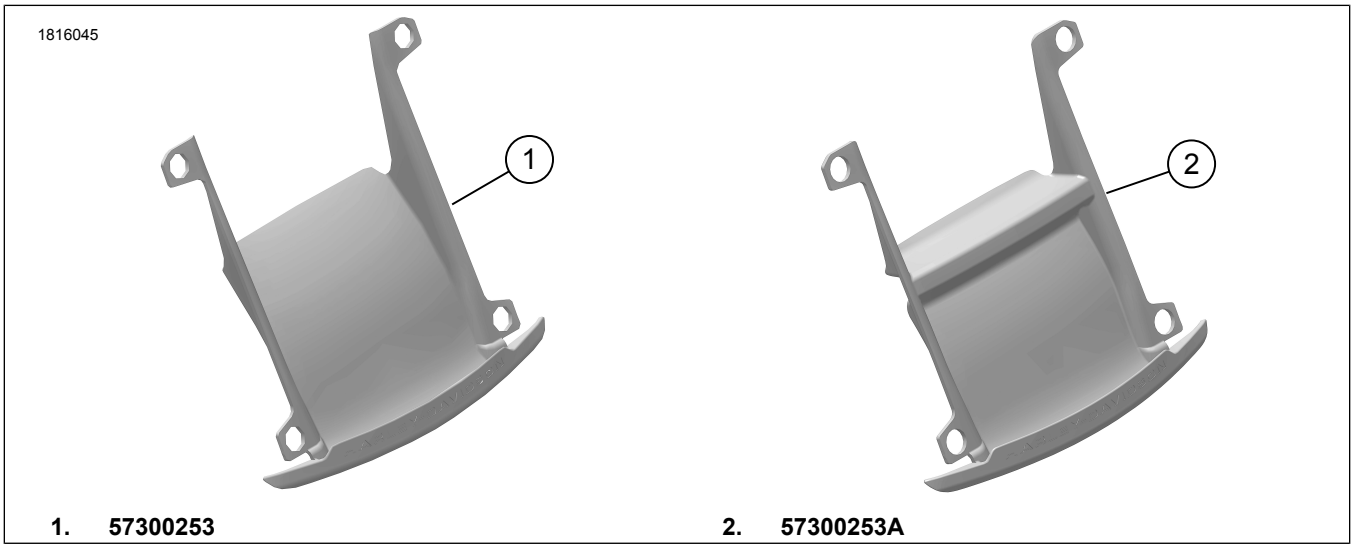
ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
INITIAL HERE									



1. 57300246 **2. 57300246A**

Figure 2. Pan America Windshield Adjustment Arm

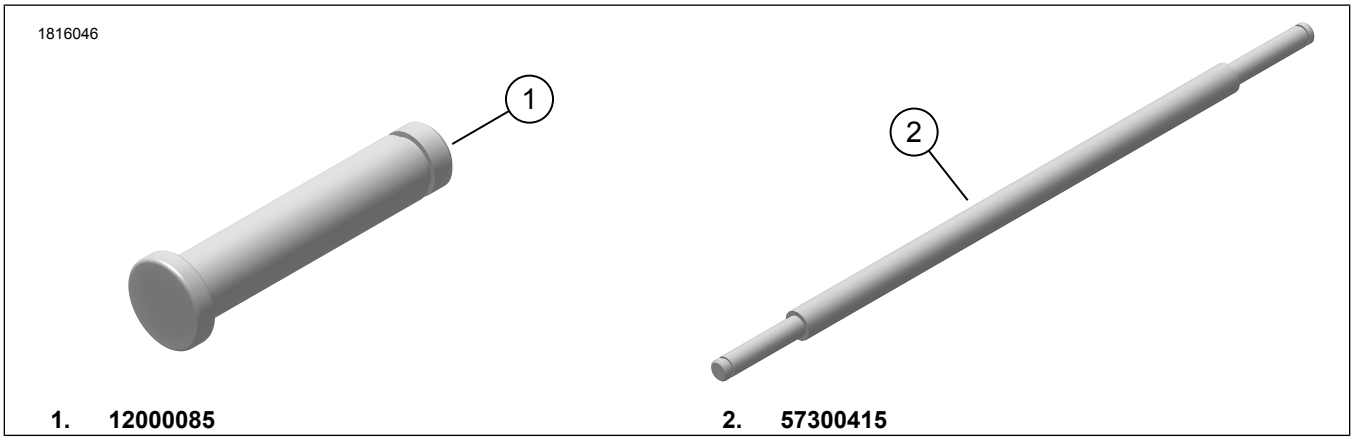
See Figure 3. Vent (Part No. 57300253A) was designed to provide clearance for the new Shaft (Part No. 57300415). It is retrofit-able on 2021-2023 Pan America vehicles without using Shaft (Part No. 57300415) being installed.



1. 57300253 **2. 57300253A**

Figure 3. Pan America Windshield Vent

See Figure 4. Connecting Pin (Part No. 12000085) has been superseded to Shaft (Part No. 57300415) to add stiffness across the windshield assembly. This new shaft is **NOT** retrofit-able to 2021-2023 Pan America vehicles with Vent (Part No. 57300253). The new Vent (Part No. 57300253A) will need to installed along with new Shaft (Part No. 57300415).



1. 12000085 **2. 57300415**

Figure 4. Pan America Windshield Shaft