

MAS003432 RU 23-01

RAPID UPDATE

FROM: Maserati TSO
TO: Maserati Network



PERSONAL SERVICE LAB

MASTERS OF CARE

Rapid Update 590 Maserati MC20: Door noise

TECHNICAL SERVICE OPERATIONS



DATE: MARCH 10 2023

Certain Maserati MY22 MC20 (M240) listed in MODISCS+ are involved in a Rapid Update to eliminate a noise coming from the doors.

During certain conditions, especially on not perfectly smooth terrain, noise from the doors could be heard, in the area behind the seat.

We remind you that all Service campaigns must be carried out at the first entry of the vehicle into the workshop, regardless of the Mandatory setting set in Modis, as required by Maserati policies.

Also, for cars in Stock Dealer / PDI, it is necessary to perform all campaign operations before delivery to the end customer, as prescribed by the White Book and explicitly reported in the Pre-delivery checklist.

Please read and review this bulletin first before starting the procedure.
Contact your Regional AfterSales Manager (RAM) or the Technical Support Helpdesk if you have any questions. (Maseratitechsupport@maserati.com)

Thank You for your continued support and cooperation.

Maserati Americas
Aftersales Dept.

Technical Procedure



All images shown in this bulletin are for illustrative purposes only

1. Always check ModisCS+ to see if the vehicle is involved in this action and if it has not been previously performed.

If the vehicle is also involved in campaign #542 it is recommended to perform both interventions at the same time.

2. It is recommended to carry out the rework operation taking into account all the indications given in the workshop manual.
 - Open the left door and lift the seal in the wing area, glued to the fender with double-sided tape, which covers the pilaster screw. Refer to the workshop procedure:
 - **9.34.100 VOLETTO SEAL DX 00**
 - Clean the surface of the fender with heptane or similar (e.g isopropyl alcohol) using a paper cloth, taking care to eliminate any residual contaminants of the painted surface.



- At this point, use the p/n code 670293545 in quantity 2 (figure 1).
- Clean the surface of the pads with heptane or similar using a paper cloth, taking care to eliminate any residual contaminants from the surface and overlap them, eliminating the protection of the double-sided adhesive filler from one of the two (figure 2)

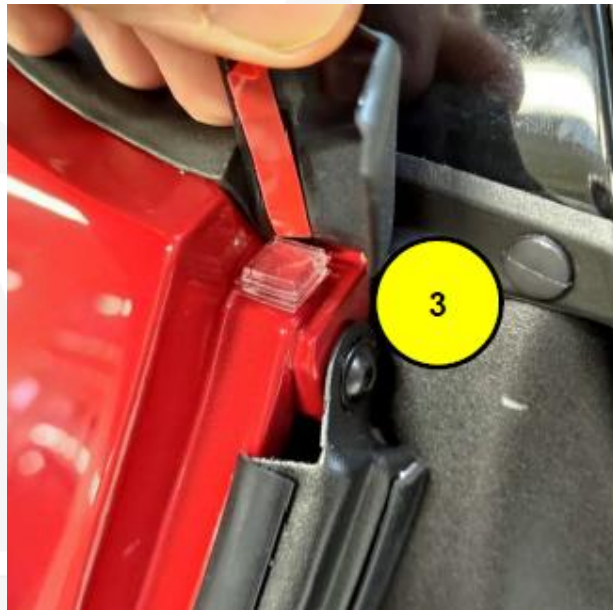
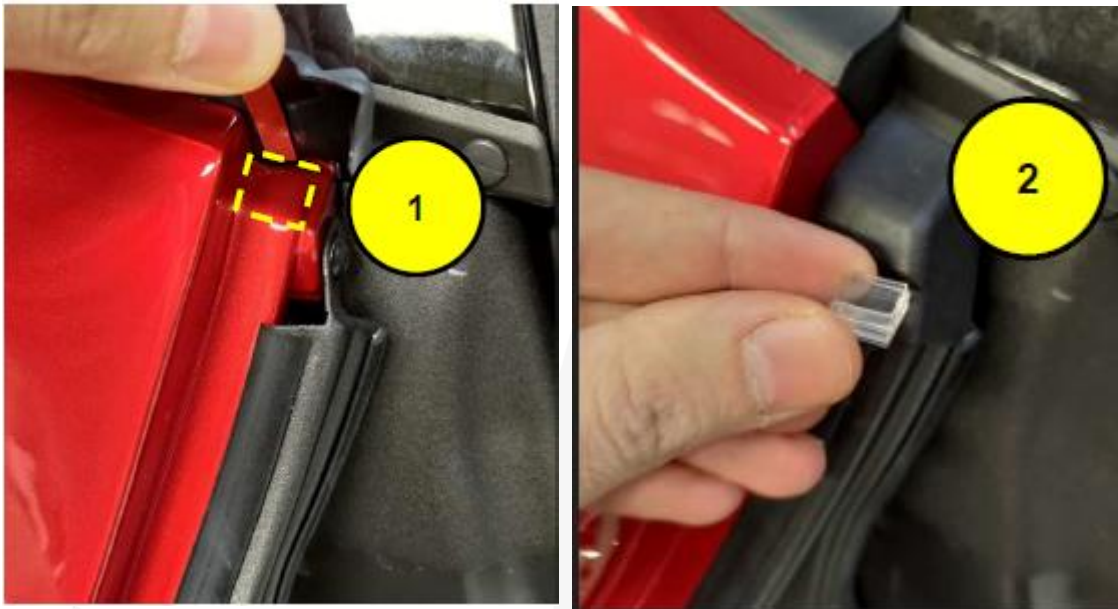


Figures 2 Pn swabs: 670293545

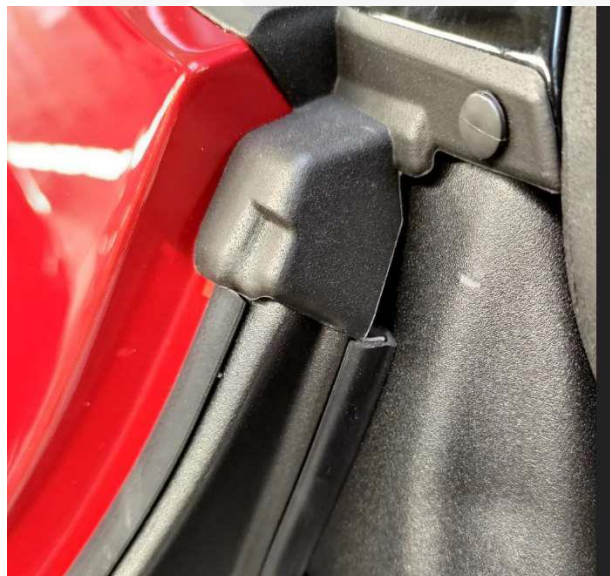


Figures 1: Overlapping and glued pads

- Once the area (1) on the car has been identified, take the previously prepared rubber pads (2) and remove the protection of the double-sided adhesive filler from the lower rubber pad and apply it on the fender (3) by exerting firm pressure.



- Restore the adhesive on the cap and reassemble the component following the procedure in reverse.



3. Perform the rework procedure on the other door.
4. The operation is complete.

Spare parts

To complete the rework please order the following PNs, already available in our supply chain:

Spare parts	PN	QTY
Goalkeeper buffer	670293545	4

Quantity 4 per vehicle

Warranty Claim

Fill in the relative Warranty Claims as follows:

Description	Code
Campaign Number	590
Warranty Code	23
Fault Code	063
Component Code	09.34.100
Operation Code	9.34.100. A (0,25 h)