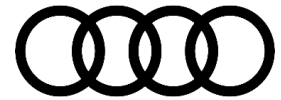


Technical Service Bulletin



66 Front license plate installation

66 23 99 2064015/3 April 13, 2023. Supersedes Technical Service Bulletin Group 66 number 21-75 dated September 15, 2021, for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
e-tron GT, and RS e-tron GT	2021 – 2024	All	Not Applicable

Condition

REVISION HISTORY		
Revision	Date	Purpose
3	-	Revised Header (add MY 2024)
2	09/15/2021	Revised <i>Technical Background</i> (Remove statement of pending ElsaPro revisions as they are now complete) Revised <i>Service</i> (Remove statement of any differentiation of repair instruction between ElsaPro and TSB) Revised <i>Service</i> (Change to screw torque specification)
1	07/16/2021	Initial publication

Customer states:

- No customer concerns, it is found during PDI or any other diagnostic work.

Workshop findings:

- The front bumper cover and fascia do not provide obvious mounting points for the front license plate.

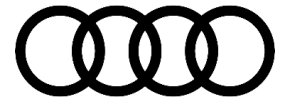
Technical Background

The design aesthetic of the new Audi e-tron GT/Audi RS e-tron GT makes the addition of a front license plate carrier prohibitive. The front license plate is attached directly to the front bumper cover/grille assembly without the use of a license plate carrier.

Production Solution

Not Applicable

Service



The front license plate can be attached using 2 self-tapping screws (N 909 747 01) at the top of the plate.

1. The dimensions for the correct placement of the front license plate are specified in Elsa at Repair Manual: *Body >> Body Exterior >> 66 Exterior Equipment >> Radiator Grille/Front Trim >> License Plate, Mounting:*

- Dimension -a- in mm: 21.0.
- Dimension -b- in mm: 89.0.
- Dimension -c- in mm: 120.5.

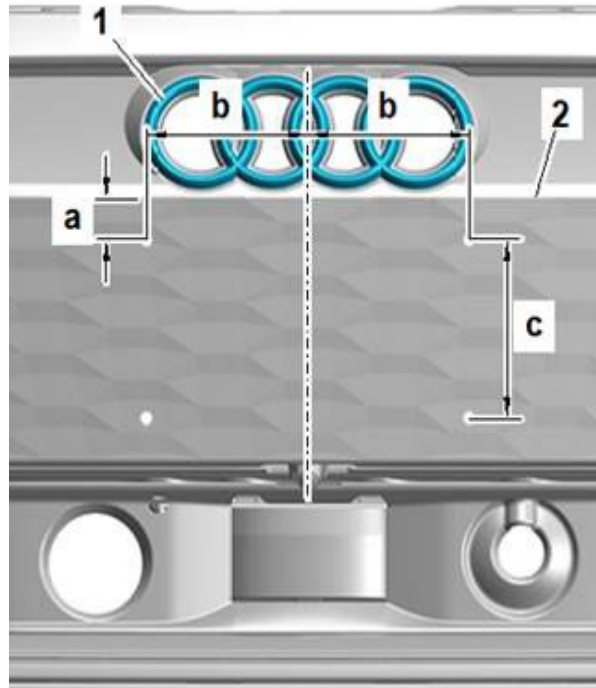


Figure 1. Reference points for placement of the front license plate.

2. To make the front license plate installation position replicable without the need for new measurements in each installation case fashion a template using a manila folder or card stock with these dimensions transferred to it. Set the top edge with the top fold and mark the centerline consistent with the Audi Rings motif as specified in Elsa.



Figure 2. Front license plate mounting hole template.



3. Use a hole-punch where the screws will be attached and a mark can be easily made each time. The upper screw attachment will be expedient and consistent.



Figure 3. Hole punch through the template.

4. Mark the location of the holes through the template.



Figure 4. Screw location marking.



5. With the locations of the hole marked, drill two 3mm (1/8") diameter holes no deeper than 15mm. Mark the 15mm (19/32") depth on the drill bit with a piece of tape.

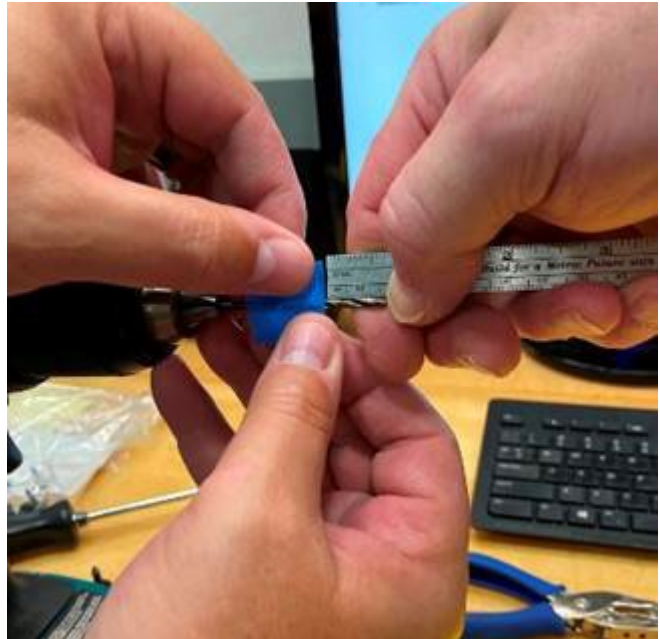


Figure 5. 15mm depth guide.

6. Drill the holes to 15mm in depth.

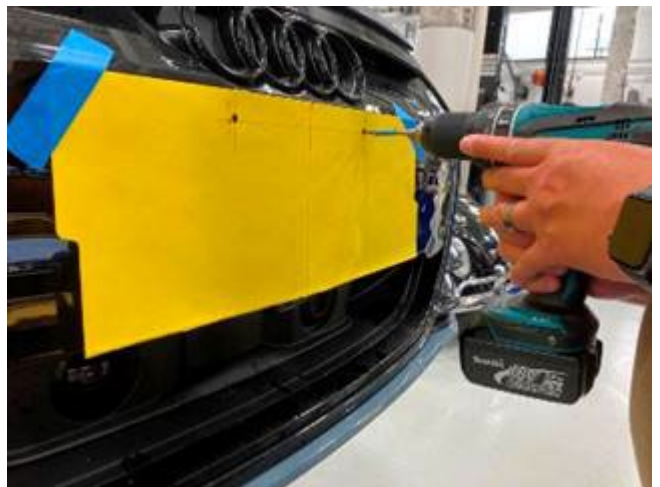
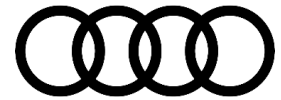


Figure 6. Drilling of the screw holes.



7. Install the screws (N 909 747 01). Torque the screws to 2.0 Nm.




Figure 7. Installation and final torque of the front license plate screws.

Warranty

This TSB is informational only and not applicable to any Audi warranty.

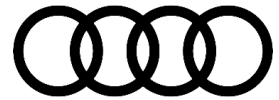
Required Parts and Tools

The part numbers mentioned in this TSB are different than the ones listed in ETKA. Only use parts listed in this TSB, this includes superseding part numbers!

Part Number	Part Description	Quantity
N 90974701	 Hexagon socket head panel bolt	02

Additional Information

All part and service references provided in this TSB (**2064015**) are subject to change and/or removal. Always check with your Parts Department and/or ETKA for the latest information and parts bulletins. Please check the



Repair Manual for fasteners, bolts, nuts, and screws that require replacement during the repair.

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