



# SERVICE BULLETIN

Subject: **TS30 Belt Production Problem**

Bulletin type: **FIELD FIX MANDATORY**

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Bulletin Nu: **TS30-FM-2302**

PQR Nu: **500000007113**

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Rev Nu: **00**

Ref. Nu: **700004199**

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Vehicle Model: **TS30**

Labor time: **30 min**

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Release date: **6.03.2023**

Expiration Of Validity : **6.03.2024**

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**What to do with off coming parts:**

- X Scrap
- Return
- Use with additional parts
- On consignment
- No off coming parts

**What to do with outstanding parts of previous revision:**

- X Scrap
- Return
- Use with additional parts
- On consignment
- No off coming parts

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**Description of the modification:** TS30 Belt  
Production V-CUT Problem

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Liabile: **RIDVAN CAN KARAKAYA**

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Confirmation &Release: **GOKHAN AVCILAR**

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## SAFETY INSTRUCTIONS

### 1. Mechanical Requested Dress Code

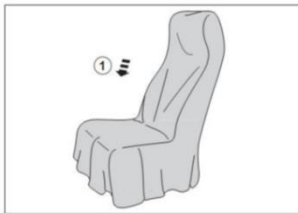


#### WARNING:

- Dress properly to avoid personal injury and damage to the vehicle

- ✓ Always wear protective clothing
- ✓ Do not wear any worn or loose-fitting clothing
- ✓ Remove jewelry before starting to work
- ✓ In case of long hair, use hairnet
- ✓ The illustration on the left shows some of the correct and incorrect clothing
- ✓ Sharp edged items should be avoided in order not to scratch vehicle (i.e. belts, watches, necklace)

### 2. Protect Seats when Mechanic Starts Working



- ✓ Seats, trimming, upholstery stuff and carpeting should be protected with appropriate coverings.

### 3. Welding on the Chassis

- a. Always disconnect the batteries (starting with the negative lead).
- b. Disconnect the connectors of electrical and electronic equipment (electronic control units, sensors and actuators) if they are less than 2 meters away from the chassis part to be welded or the earth terminal of the welding equipment.
- c. The earth terminal should never be attached to vehicle components such as engine, axles and springs. Arcing on these parts is not permitted, because of the risk of damage to bearings, springs, etc.
- d. The earth terminal must make good contact and be placed as close as possible to the part to be welded.
- e. Plastic pipes, rubber parts and parabolic springs should be well protected against welding spatter and temperatures higher than 70°.
- f. The contact switch must not be in the accessory or contact position. The contact key should be removed.
- g. Reconnect in reversed order of disconnecting. Ensure that a good earth connection is made between chassis, engine and cab.

**ASSEMBLED PARTS**

<b>NO</b>	<b>TEMSA PN</b>	<b>PART NAME</b>	<b>PIECES</b>	<b>UNIT</b>
1	SB174130	BELT,2XPB 1900	1	PCS
2	62309-94027-55	BELT,2XPB 2140	1	PCS

**NOTE:**

- \*If the belts are correct after the checks, don't apply the bulletin.**
- \* If the belts aren't correct, you must apply the bulletin.**

## TECHNICAL INSTRUCTIONS:

1- Check the production date on the Belts:

### **ATTENTION: CHECK BY PRODUCTION DATES**

\*Belts before the year 2022 and after the 9th month of 2022 are correct.

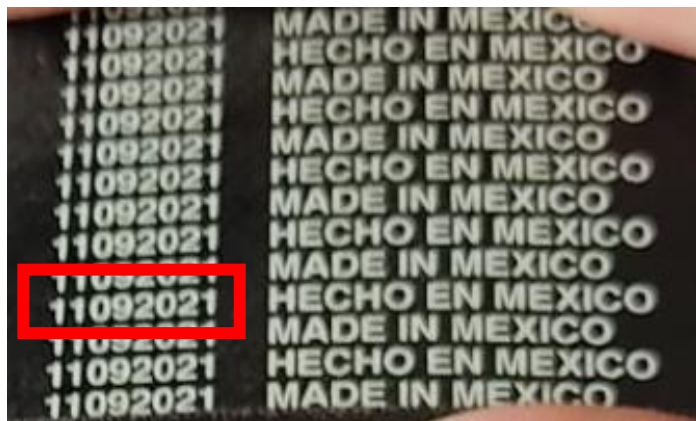
\* Belts after 2022 and before the 9th month of 2022 are incorrect.

#### Correct Production Dates

Before 01.01.2022

Or

After 01.09.2022

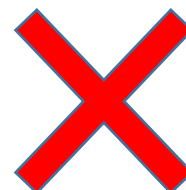
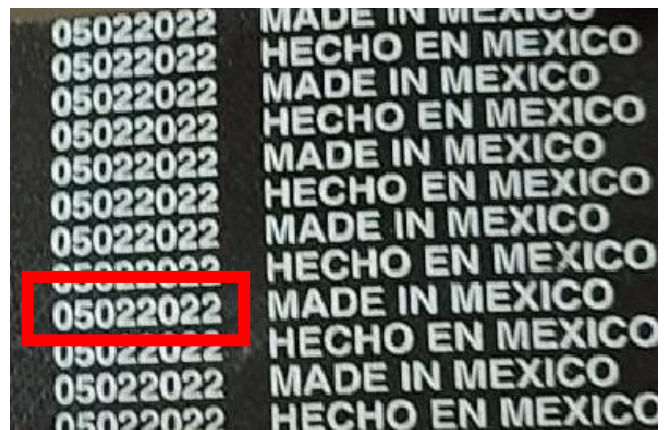


#### Incorrect Production Dates

01.01.2022

Between

01.09.2022



## VEHICLE LIST

1	OA16387	NLTAPLA56N1000255	USA
2	OA16388	NLTAPLA58N1000256	USA
3	OA16389	NLTAPLA5XN1000257	USA
4	OA16390	NLTAPLA51N1000258	USA
5	OA16391	NLTAPLA53N1000259	USA
6	OA16392	NLTAPLA5XN1000260	USA
7	OA16412	NLTAPLA51N1000261	USA
8	OA16413	NLTAPLA53N1000262	USA
9	OA16414	NLTAPLA55N1000263	USA
10	OA16415	NLTAPLA57N1000264	USA
11	OA16416	NLTAPLA59N1000265	USA
12	OA16417	NLTAPLA50N1000266	USA
13	OA16418	NLTAPLA52N1000267	USA
14	OA16419	NLTAPLA54N1000268	USA
15	OA16420	NLTAPLA56N1000269	USA
16	OA16469	NLTAPLA58N1000273	USA
17	OA16878	NLTAPLA58P1000275	USA
18	OA16879	NLTAPLA5XP1000276	USA
19	OA16908	NLTAPLA51P1000277	USA
20	OA16920	NLTAPLA53P1000278	USA
21	OA16921	NLTAPLA55P1000279	USA
22	OA16946	NLTAPLA51P1000280	USA