

## Technical product information

<b>Topic</b>	Boot lid water ingress - Vehicles fitted with a rear lip spoiler
<b>Market area</b>	Bentley: worldwide (2WBE)
<b>Brand</b>	Bentley
<b>Transaction No.</b>	2069640/1
<b>Level</b>	EH
<b>Status</b>	Approval
<b>Release date</b>	

### New customer code

Object of complaint	Complaint type	Position
body fixtures and fittings -> spoilers, air intake grilles, brackets -> rear lid spoiler	component / consumables -> wrong	> not specified <
body fixtures and fittings -> closures -> rear lid	leaks -> water ingress	

## Vehicle data

### New Continental GT and GTC

#### Sales types

Type	MY	Brand	Designation	Engine code	Gearbox code	Final drive code
3S3*	2018	E		*	*	*
3S3*	2019	E		*	*	*
3S3*	2020	E		*	*	*
3S3*	2021	E		*	*	*
3S3*	2022	E		*	*	*
3S3*	2023	E		*	*	*
3S4*	2019	E		*	*	*
3S4*	2020	E		*	*	*
3S4*	2021	E		*	*	*
3S4*	2022	E		*	*	*
3S4*	2023	E		*	*	*

## Documents

Document name
<a href="#">master.xml</a>

Boot lid water ingress - Vehicles fitted with a rear lip spoiler

## Customer statement / workshop findings

Water ingress into the boot lid directly below the carbon spoiler

## Technical background

In the event the issue is as described the operative should refer to the Measure section of this TPI

The instructions within this TPI only relate water ingress directly below the carbon spoiler and is not applicable to generic boot lid water ingress

### CAUTION

*Do not fit the styling specification carbon rear lip spoiler to Continental Mulliner vehicles with the PR code E0Y*

## Production change

In the event that a water ingress issue within the boot lid and/or boot area is evident (post VIN SCBC11ZG0PC007803) the operative should raise a DISS query and await feedback before conducting any further work

## Measure

### NOTICE

HINT: Before proceeding with the removal of the rear lip spoiler it is advised the operative refers to Rep.Gr 66 (Rear lip spoiler procedure) this advice is to help the operative identify the locations in which the rear lip spoiler is secured/adhered to save any damage being caused to the boot lid

1) Ensuring the boot lid is suitably protected - With care remove the rear lip spoiler

***HINT: The use of a heat gun maybe required to apply low heat to the rear lip spoiler adhesion points to allow the removal of the spoiler without damaging the spoiler and/or boot lid***

### NOTICE

IMPORTANT NOTICE:

**DUE TO THE SPECIFIC TYPE OF TAPE REQUIRED TO SECURE THE SPOILER**

**AND**

**THE UNSEEN DAMAGE WHICH MAY BE CAUSED TO THE SPOILER DURING THE REMOVAL PROCESS DO NOT UNDER ANY CIRCUMSTANCES REFIT THE ORIGINAL REAR LIP SPOILER**

2) Ensure the rear lid surface is thoroughly cleaned and free from tape residue and dirt by wiping the mating surface of the boot panel with 3M Surface Cleaner

### CAUTION

3) Referring to all instructions with Rep.Gr 66 - Rear lip Spoiler - Refit the new rear lip spoiler

Ensure all instructions within Rep.Gr 66 are strictly followed ensuring the following:

- Ensure the rear lid surfaces are thoroughly cleaned and free from tape residue and dirt by wiping the mating surface of the boot panel and spoiler with 3M Surface Cleaner
- Teroson MS 939 adhesive (Black) MUST be applied in the exact locations detailed within Rep.Gr 66 in particular surrounding the holes circumference (Figure 1)

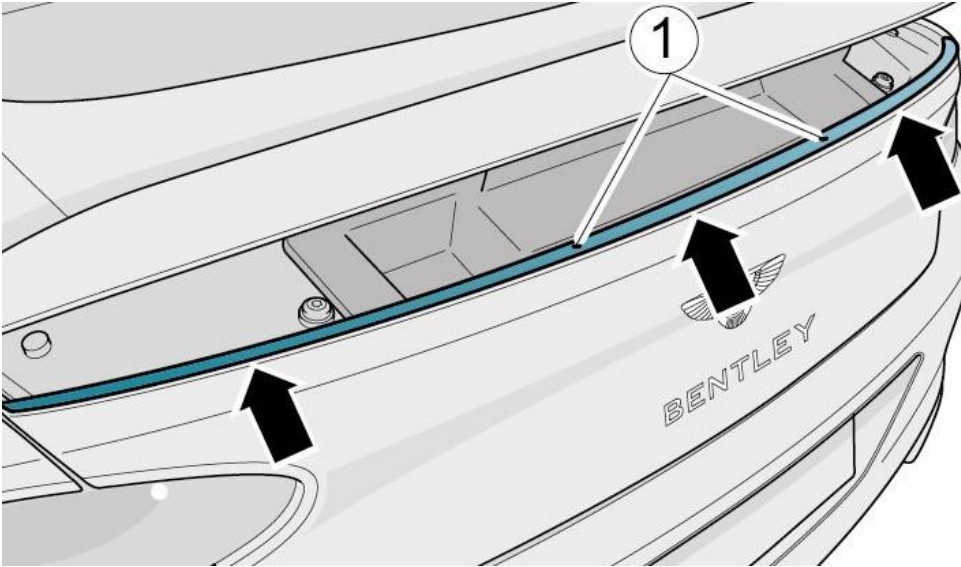


Figure 1

**Following installation of the carbon fibre components:**

- **Do not drive the vehicle for 12 hours and do not exceed 100 km/h for 24 hours**
  - **Do not wash the vehicle for 48 hours**
  - **Do not allow the vehicle to be stored or driven in temperatures below 18 °C for 48 hours**
  - **The vehicle must be left at room temperature and indoors for a minimum of 24 hours to correctly bond with the body panel**
- 4) Following the cure period of (48) hours perform a "water leak check " using a suitable hose pipe apply water to the boot lid/spoiler area
- Check the boot for signs of water ingress/moisture especially along the lower edge of the boot trim when open HINT: This should be performed before the vehicle is returned to the customer
- 5) Should no leak be evident - Refit the boot carpet and return the car to the customer

**⚠ CAUTION**

When checking for water ingress, dry any residual water off the boot lid surfaces before opening the boot lid!

**Warranty accounting instructions**

Warranty type 110 or 910

Damage service number 66 58

Damage code 00 50

**Remove the original rear lip spoiler and fit the new rear lip spoiler**

Labour operation code 66 58 19 01

Time 50 TU (Use 99 index until 23/03/23)

**Leak check**

Labour operation code 66 58 01 00

Time 10 TU (Use 99 index until 23/03/23)

**Parts information**

- Rear lip spoiler - Refer to the ETKA parts catalogue

 **NOTICE**

All the below parts must be sourced locally

- 3M VHB Surface Cleaner
- 3M Adhesion Promoter 4298 UV
- Teroson MS 939" adhesive (Black)