



GROUP	MODEL
Transmission	2021-2023MY K5 (DL3a) Sorento (MQ4a)
NUMBER	DATE
PS742	March 2023



TECHNICAL OPERATIONS

SUBJECT: PRECAUTIONS FOR WET 8-SPEED DCT REPLACEMENT

This Pitstop provides information related to the replacement of an 8-Speed Wet Dual Clutch Transmission (WDCT) assembly on some 2021-2023MY K5 (DL3a) and Sorento (MQ4a) vehicles, where the High Flow Electric Oil Pump (HF EOP) protective connector cover may NOT be installed on the new/remanufactured WDCT assembly during production or remanufacturing. The HF EOP connector may become contaminated during shipping and/or may become contaminated with oil and/or coolant during installation. If the new WDCT assembly received did not have a HF EOP protective cover installed, follow the instructions below:

1. Clean the HF EOP connector using shop air to remove any oil, coolant, or debris.
2. Cover the connector using non-residue tape or plastic covering.
3. Confirm the HF EOP remains covered during WDCT installation until the harness is connected.

