

REFERENCE:	Nova Bus Manuals
SECTION:	12: Interior Furnishing
RS N°:	MQR 7621-2566
EFFECTIVE IN PROD.:	N/A

APPLICATION DEADLINE: 2024AL16
CLAIM REFERENCE NUMBER: WB-5385

SUBJECT:	American seating lower bracket hardware missing.
JUSTIFICATION:	Seating lower bracket hardware is missing due to insufficient torque and sealant.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Add Loctite thread locker for the scew and apply torque.	Novabus	Novabus	0.15 h
2	–	–	–	–

MATERIAL REQUIRED PER VEHICLE

QTY	PART N°	REV.	DESCRIPTION
LEVEL 1			
–	–	–	–
LEVEL 2			
–	–	–	–
SHOP SUPPLY			
0.6 ml	N25539	–	Loctite Threadlocker 262 (bottle of 50 ml)

Materials will be available within 26 days once your order has been placed.

To order, please contact novabus.parts@volvo.com

Or by phone for CANADA 1-800-771-6682, for USA 1-877-999-8808

Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED *	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	–	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2023MR10	Initial release	Rajendra N M

APPROVED BY:

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CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
New York City Transit New York - NYCT	LC79	9623	9703	L82L1M977782	L82LXM9777862	81
New York City Transit New York - NYCT	LC79	9704	9784	L82L1M9777863	L82L4M9777954	81
New York City Transit New York - NYCT	LD64	9785	9805	L82L0M9777871	L82L5M9777980	21
New York City Transit New York - NYCT	LD64	9806	9806	L82L7M9777981	L82L7M9777981	1
New York City Transit New York - NYCT	LD64	9807	9811	L82LXM9777988	L82L1M9777992	5
New York City Transit New York - NYCT	LD64	9812	9812	L82L3M9777993	L82L3M9777993	1
New York City Transit New York - NYCT	LD64	9813	9828	L82L5M9777994	L82L7M9778015	16
New York City Transit New York - NYCT	LD64	9829	9832	L82L4M9778022	L82LXM9778025	4
New York City Transit New York - NYCT	LD64	9833	9843	L82L1M9778026	L82LXM9778039	11
New York City Transit New York - NYCT	LD64	9844	9844	L82L1M9778043	L82L1M9778043	1
New York City Transit New York - NYCT	LD64	9845	9910	L82L3M9778044	L82L1M9778155	66

Tools Required:

- Torx T40 Socket
- Torque wrench

**WARNING**

FOLLOW YOUR INTERNAL SAFETY PROCEDURES.

PROCEDURE

- 1.1. Park the vehicle on an even surface with the transmission on neutral.
- 1.2. Apply the parking brake and set the master control switch to the **stop** position.
- 1.3. Set the battery disconnect switch in the battery compartment to the **off** position.
- 1.4. Locate the passenger seat. (see figure 1).

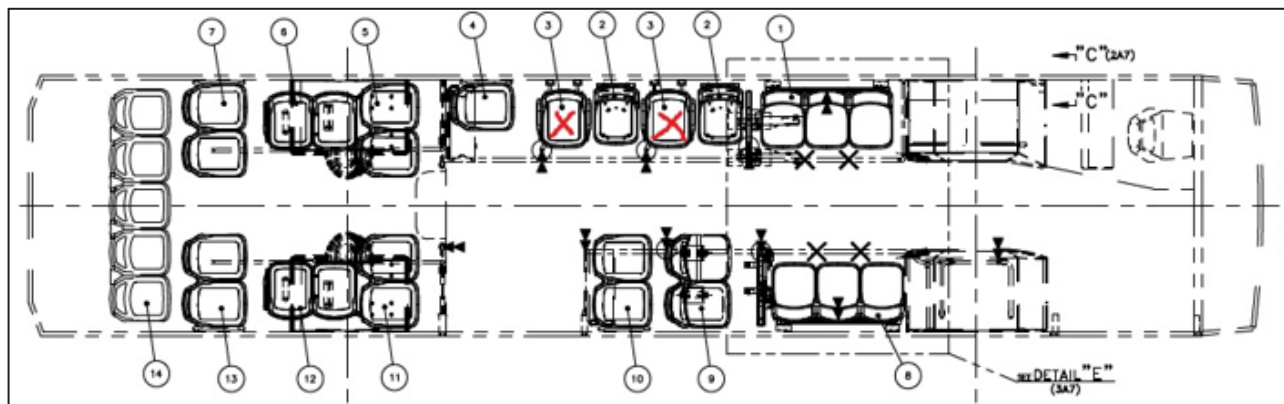


Figure 1 - LC79 and LD64 2x Seats With Pin/Screw Combo

- 1.5. Loosen the pin screw on each side of the seat. Reuse the screws.



Figure 2 - Passenger Aisle Facing Seat

- 1.6. Apply red loctite 262 on each screw and torque it to 100-125 in-lbs.



Figure 3 - Apply Loctite Thread Locker 262

- 1.7. Repeat the steps for other affected seat.
1.8. Return the bus to service.❖