

GASGAS TECHNICAL BULLETIN GTB-2301-USA

REWORK OF THE LEFT HANDGUARD SUPPORT

February 22, 2023

AFFECTED MODELS:

2023 700 ES and 2023 700 SM

RESTRICTIONS: AFFECTED MODELS ARE LINKED BY VIN IN DEALER.NET

INITIAL INFORMATION:

Due to irregularities during production of the left handguard support, the freedom of movement of the clutch lever may suffer limitations. Therefore a manual rework of the left handguard support is required.

Dealers must perform the rework on the left handguard support on all affected motorcycles in their inventory prior to any customer delivery. Please contact all of your customers who own affected motorcycles to have the left handguard support reworked as soon as possible.

PROCEDURE FOR REPAIR:

The handguard support is located in the separate enclosure on the motorcycle (in the handguard mounting kit). The left handguard support must be reworked at the point shown in Fig. 1 before assembly:

- Measure the thickness of the area shown (Fig. 2). Nominal thickness 5 mm.
- If greater than >5 mm: sand down to 5 mm (e.g., flat file or sandpaper).
- Assemble handguard support.
- Check freedom of movement of clutch lever.



Fig 1. – Left handguard support

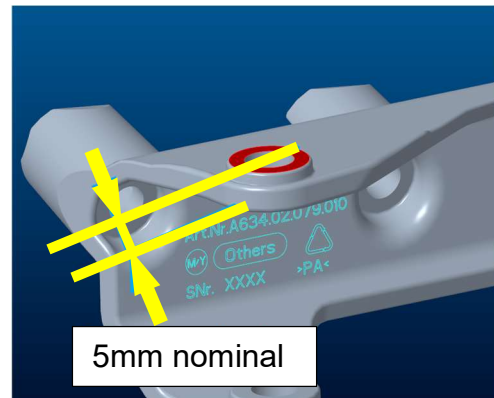


Fig 2. – Nominal thickness 5 mm

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Table 1 - Screw connections and torques

Component	Screw	Torque	Comment
Screw M6	M6	10 Nm (7.4 lbf ft)	

WARRANTY INPUT INFORMATION:

This Technical Bulletin only affects certain VIN numbers! Please check the VIN by performing a Motorcycle History search in GASGAS Dealer.net to determine if it's affected. If the motorcycle is affected, you will see a link to the bulletin and its repair status in the history results. GASGAS North America will not warranty motorcycles whose VIN numbers are not linked as this bulletin does not apply to them. It is the responsibility of the dealer to determine if the motorcycle requires this update by checking the vehicle history and understanding the instructions provided by this bulletin.

To submit a TI claim click the red arrow on the right side of the corresponding Technical information message to start the claim process.

You can now choose the TI Number from the list. The TI number for this procedure is according to the repairs performed and listed in the warranty claim input information; click **Continue with selected action code**. The Warranty Claim is automatically entered for you, including parts & labor. You must enter additional information in the required fields marked with an asterisk "*" before submitting the claim to GASGAS. The flat rate time for this repair is based on the action performed and provided in minutes.

Warranty type:
TI warranty
Component group:
02 – Handlebar
Failure code:
900 – Failure identification by manufacturer
Failure causing part:
A63402079044 – Handguard support left
Action code, parts, labor time:
Rework of the left handguard support Action code: 02_2162711_00 Labor time: 15 minutes Parts: None
Are stock items affected: NO

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