



DEF Hose and Vent Hose

Bulletin Type:	TSB	Publication Date:	March 2023
Bulletin #(s):	23-096	Make(s):	Jayco & Entegra Coach
Job Code(s):	9803585	Model(s):	Accolade XT (35L, 32U) Seneca XT (35L, 32U)
Flat Rate(s):	0.5 hr. labor DEF Hose/Vent Hose Repair	Model Year(s):	2023

Incident:	Adding Diesel Exhaust Fluid (DEF) to the vehicle is difficult caused by improper fill hose and vent hose routing.
Affected Units:	2023 Entegra Coach Accolade XT and 2023 Jayco Seneca XT
Parts List:	23-096JM 1 - CLAMP,VNL COAT STL LOOP 2.50
Misc. Tools & Supplies:	Screw Gun with Square Bit Hose Cutters 5/16 Hex Head Nut Driver Socket or Phillips Screwdriver

DEF Hose and Vent Hose Inspection and Repair

1. Open the trunk door located on driver front side to access the DEF Fill. (Figure 1)

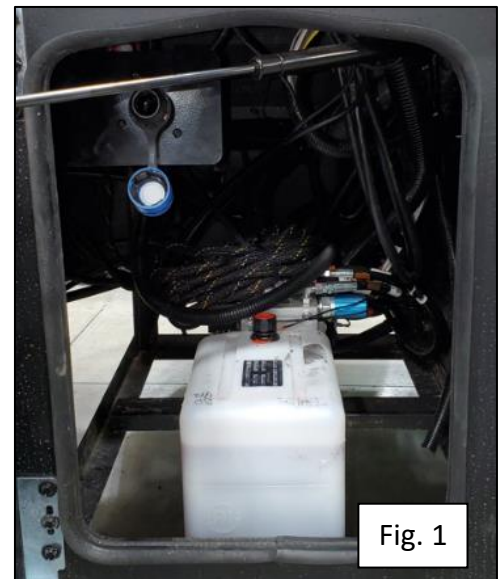


Fig. 1

2. Visually inspect for proper installation as shown in figure 4. The vent tube is on top of the DEF fill hose.
3. If installation is as figure 2, then follow the repair below.
 - A. Using a phillips screwdriver or a 5/16 socket, loosen the hose clamps. (Figure 2)
 - B. Remove the hoses from the DEF fill bucket.
 - C. Remove the three mounting screws from the mounting plate. (Figure 3)
 - D. Rotate the DEF fill bucket until the vent tube is on top. (Figure 4)
 - E. Secure the DEF fill bucket with the three mounting screws previously removed.

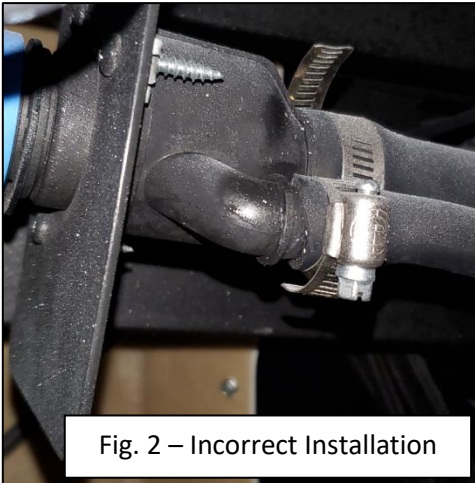


Fig. 2 – Incorrect Installation



Fig. 3

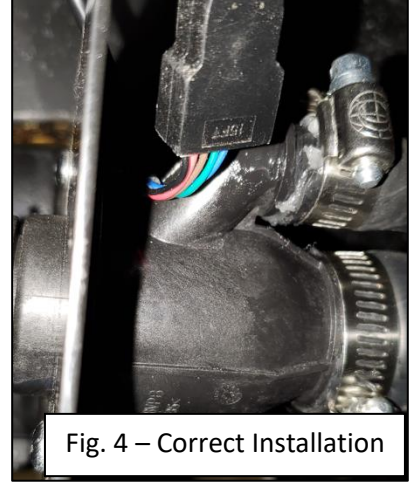


Fig. 4 – Correct Installation

4. Visually inspect for proper installation of the DEF Fill in the center of the truck door opening as shown in figure 6.
5. If installation is as figure 5, then follow the repair below.
 - A. Remove the strut securement from the right side of the door opening. (Figure 5)
 - B. Remove the three mounting screws holding the mounting bracket to the bottom of the floor.
 - C. Move the mounting bracket with the DEF fill bucket to the center of the opening. (Figure 6)
 - D. Secure the mounting bracket to the floor with the three mounting screws previously removed.
 - E. Re-orient the strut and mount to the left side of the mounting bracket. (Figure 6)

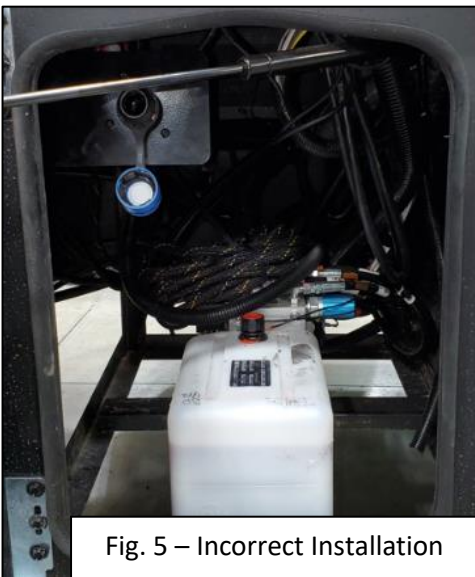


Fig. 5 – Incorrect Installation

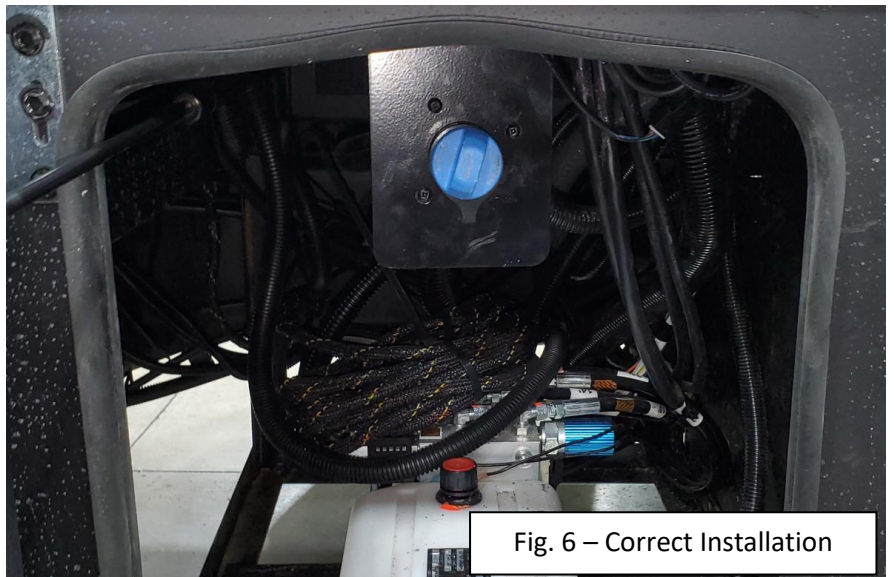
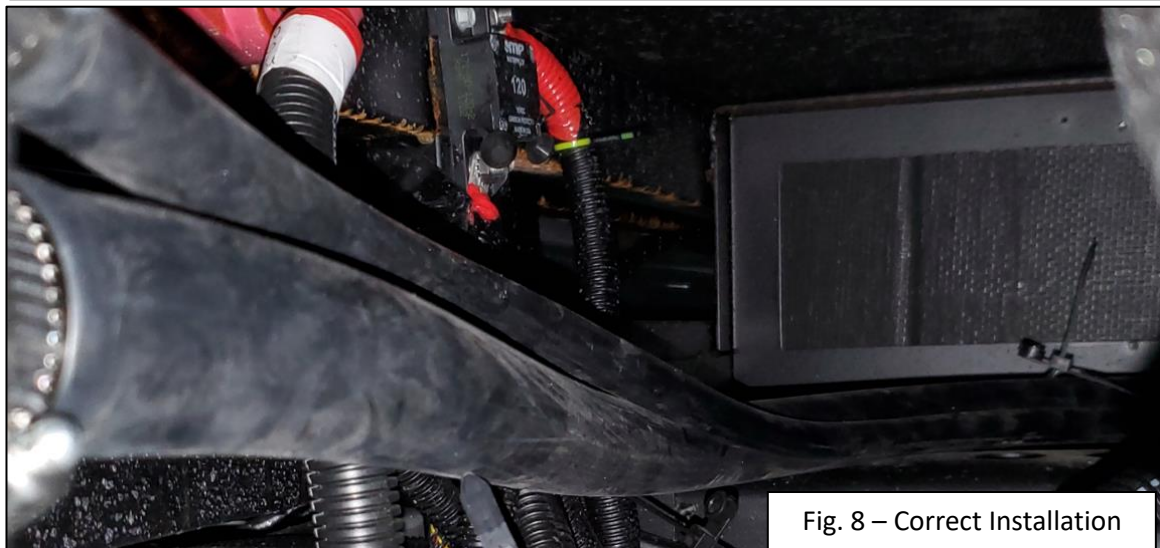
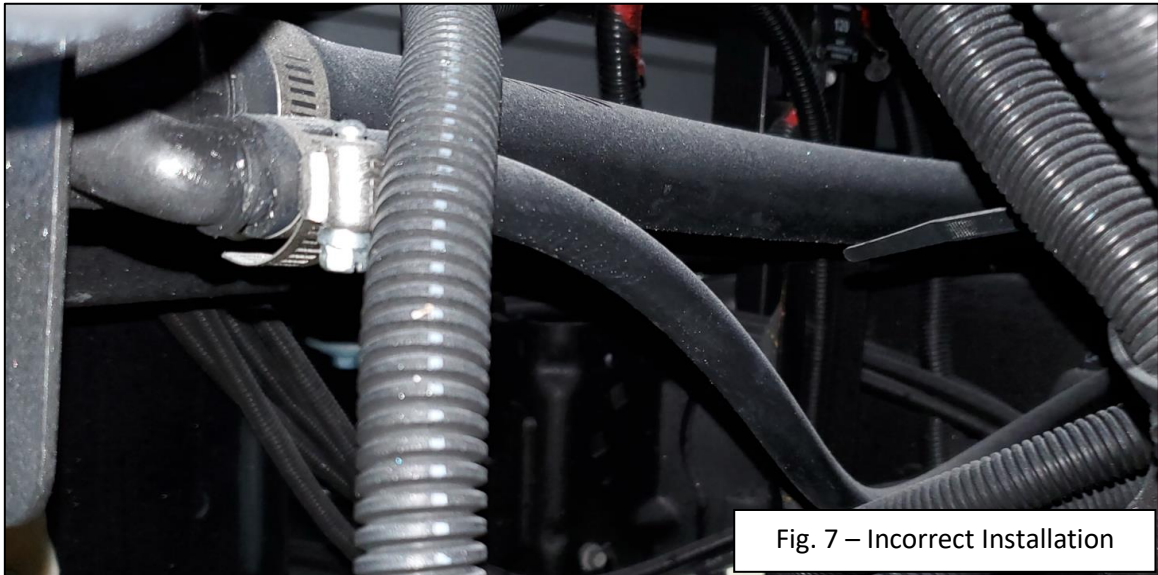


Fig. 6 – Correct Installation

6. The vent hose routing should be on top of the DEF fill hose (Figure 8) and not hanging below as shown in figure 7.
 - A. With the hose previously removed, route the hose on top of the DEF fill hose and cut excess hose not needed.
 - B. Re-secure the vent hose and fill hose to the DEF fill bucket with previously removed hose clamps.
 - C. Verify that the vent hose and fill hose are not kinked and have an accurate slope. If there are wires on top of the hoses, the wiring should be re-routed below the hoses and not between the hoses and the frame rail. Secure hoses to the frame rail with a p-clamp. (Figure 8)



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