



SERVICE BULLETIN

Vermeer Corporation

Environmental
Pella, Iowa 50219 USA

FIELD CAMPAIGN SERVICE BULLETIN #:SVC2023-023

DATE: 20 February 2023

CAMPAIGN
TYPE:

Recommended

CAMPAIGN
CATEGORY:

Kit and Bulletin

MACHINE/ ATTACHMENT MODEL(S):	SERIAL NUMBERS:		Kit version
	Included	Excluded	
BC1000XL	27196 – 51582	None	IK01 (Yellow Paint—7000 lb and 5200 lb)
BC1000XL	27196 – 51582	None	IK02 (Chevy White, Wright Tree White or Nelson White Paint – 7000 lb and 5200 lb axle)
BC1000XL	27196 – 51582	None	IK03 (Asplundh Paint – 7000 lb and 5200 lb axle)
BC1000XL	27196 – 51582	None	IK04 (Sunbelt Green Paint – 7000 lb and 5200 lb axle)
BC1000XL	27196 – 51582	None	IK05 (Misc Special Paint – 7000 lb and 5200 lb axle)
BC1000XL No text decals	27196 – 51582	None	IK06 (Yellow Paint – 7000 lb and 5200 lb axle)
BC1000XL No text decals	27196 – 51582	None	IK07 (Chevy White, Wright Tree White or Nelson White Paint – 7000 lb and 5200 lb axle)
BC1000XL No text decals	27196 – 51582	None	IK08 (Asplundh Paint – 7000 lb and 5200 lb axle)

BC1000XL No text decals	27196 – 51582	None	IK09 (Sunbelt Green Paint – 7000 lb and 5200 lb axle)
BC1000XL No text decals	27196 – 51582	None	IK10 (Misc Special Paint – 7000 lb and 5200 lb axle)
BC1000XL	27196 – 51582	None	IK11 (Yellow Paint – 7000 lb axle)
BC1000XL	27196 – 51582	None	IK12 (Chevy White, Wright Tree White or Nelson White Paint – 7000 lb axle)
BC1000XL	27196 – 51582	None	IK13 (Asplundh Paint – 7000 lb axle)
BC1000XL	27196 – 51582	None	IK14 (Sunbelt Green Paint – 7000 lb axle)
BC1000XL	27196 – 51582	None	IK15 (Misc Special Paint – 7000 lb axle)
BC1000XL No text decals	27196 – 51582	None	IK16 (Yellow Paint – 7000 lb axle)
BC1000XL No text decals	27196 – 51582	None	IK17 (Chevy White, Wright Tree White or Nelson White Paint – 7000 lb axle)
BC1000XL No text decals	27196 – 51582	None	IK18 (Asplundh Paint – 7000 lb axle)
BC1000XL No text decals	27196 – 51582	None	IK19 (Sunbelt Green Paint – 7000 lb axle)
BC1000XL No text decals	27196 – 51582	None	IK20 (Misc Special Paint – 7000 lb axle)

Subject: Fender conversion kit (IK004309).

Background: Updated fender design.

Solution: Order and install IK004309. IK01IK10 are for units that have 5200-lb axles or 7000-lb axles that have flange nuts holding the rims on the axle. IK11IK20 are for units that have 7000-lb axles that have cone style nuts holding the rims on the axle. When ordering IK10 or IK20 you must select the special paint color that is needed.

WARRANTY CONSIDERATION:

1. Warranty will pay for parts and 3.5 hours of labor. Use warranty labor code SB23 when filing a claim. Reference this service bulletin.

- **DEADLINE** to receive reimbursement for parts and labor is: **February 20, 2024**

2. Other allowance [if appropriate (travel, etc.)]

- **DEADLINE** to receive travel allowance is: **February 20, 2024.**

<p>Completion schedule:</p> <p><input type="checkbox"/> Product Safety Alert: Install immediately</p> <p><input type="checkbox"/> Product Compliance Alert: Install immediately</p> <p><input type="checkbox"/> 90 days from date of this bulletin</p> <p><input type="checkbox"/> 180 days from date of this bulletin</p> <p><input checked="" type="checkbox"/> 1 year from date of this bulletin</p> <p><input type="checkbox"/> Only units within standard limited warranty period</p> <p><input type="checkbox"/> N/A</p>	<p>Reimbursement:</p> <p><input type="checkbox"/> Product Safety Alert</p> <p><input type="checkbox"/> Product Compliance Alert</p> <p><input checked="" type="checkbox"/> All units listed above with less than 1000 hours or warranty start date in the last 24 months</p> <p style="padding-left: 20px;"><input checked="" type="checkbox"/> Parts <input checked="" type="checkbox"/> Labor paid (Labor code: SB23)</p> <p><input type="checkbox"/> Only units within standard limited warranty period</p> <p><input type="checkbox"/> No reimbursement</p>
--	---

<p>Internal Reference:</p> <p>TREAD Act Code</p> <p><i>(Choose one or more applicable codes)</i></p>	<input type="checkbox"/>	--	Not applicable	<input type="checkbox"/>	12	Exterior lighting
	<input type="checkbox"/>	02	Suspension	<input checked="" type="checkbox"/>	16	Structure
	<input type="checkbox"/>	03	Service brake system, hydraulic	<input type="checkbox"/>	17	Latch
	<input type="checkbox"/>	04	Service brake system, air	<input type="checkbox"/>	19	Tires
	<input type="checkbox"/>	05	Parking brake	<input type="checkbox"/>	20	Wheels
	<input type="checkbox"/>	11	Electrical	<input type="checkbox"/>	21	Trailer hitch

<p>Dealer Distribution:</p> <p><input type="checkbox"/> Domestic</p> <p><input type="checkbox"/> International</p> <p><input checked="" type="checkbox"/> Both</p>
--