

# Authorized Field Change

# NAVISTAR<sup>®</sup>

AFC 22903

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**Date:** FEBRUARY 2023

**Subject File:** CAB

**Subject:** Labels

Model: International<sup>®</sup> HV<sup>™</sup>, HX<sup>®</sup>, LT<sup>®</sup>, and RH<sup>™</sup> Series trucks

Start Date: 06/09/2020 End Date: 08/25/2022

Engine Family:

## DESCRIPTION

The Proposition 65 and/or DEF warning light label may not have been installed at time of vehicle manufacture.


## ELIGIBILITY


This procedure applies ONLY to vehicles marked in the International<sup>®</sup> Service Portal<sup>SM</sup> with Authorized Field Change 22903. Also complete any other open campaigns listed on the International<sup>®</sup> Service Portal<sup>SM</sup> at this time.


## PARTS INFORMATION

The labels are being direct shipped to owners of affected vehicles.

## SERVICE PROCEDURE

 **WARNING:** To prevent personal injury and / or death, or damage to property, park vehicle on hard flat surface, turn the engine off, set the parking brake, and install wheel chocks to prevent the vehicle from moving in both directions.







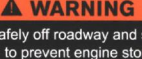







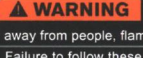
 **WARNING:** To prevent personal injury and / or death, always wear safe eye protection when performing vehicle maintenance.

 **WARNING:** To prevent personal injury and / or death, or damage to property, keep flames or sparks away from vehicle and do not smoke while servicing the vehicle's batteries. Batteries expel explosive gases.

1. Park vehicle on a flat surface.

## SERVICE PROCEDURE (CONT.)

2. Shift transmission to Park or Neutral and set parking brake.
3. Turn vehicle ignition to Key OFF position.
4. Install wheel chocks.

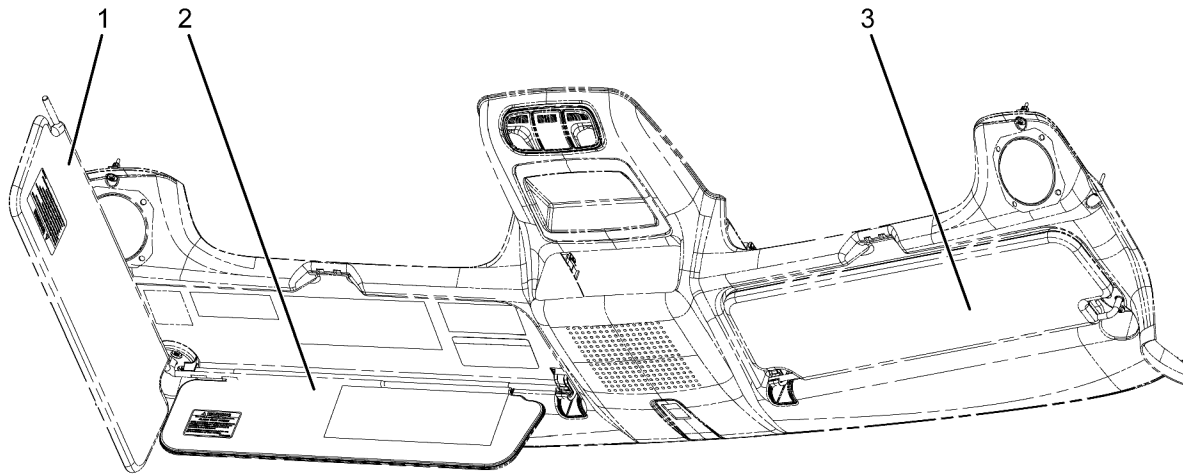
WARNING LAMP GUIDE				REFERENCE	
	LOW	MEDIUM	HIGH		
<b>DPF</b>	 Exhaust filter regeneration required.	 Exhaust filter is full.	  Exhaust filter is full. Engine performance LIMITED.	 Exhaust temperature is HOT.	 Service at <u>FIRST AVAILABLE</u> opportunity.
	Drive on highway at highway speeds OR start Parked Regeneration to prevent loss of engine power.	Pull vehicle safely off roadway and start Parked Regeneration to prevent loss of engine power.	 <b>WARNING</b> Pull vehicle safely off roadway and start Parked Regeneration to prevent engine stopping.		
<b>DEF</b>	 The DEF tank is low.	 The DEF tank is very low and engine performance might be LIMITED.	   The DEF tank is empty and engine performance is LIMITED to 5 MPH.	 Service at <u>FIRST CONVENIENT</u> opportunity. Emissions related.	 Pull vehicle off roadway, turn on flashers, set Park Brake, <u>STOP ENGINE</u> and place warning devices.
	Refill the DEF tank soon.	Refill the DEF tank promptly.	Refill the DEF tank before operating vehicle.		
 <b>WARNING</b> Exhaust System Temperature is HOT. Exhaust components operating under normal conditions and exhaust gases are at extremely high temperatures. When performing "Parked Regeneration", make certain vehicle is safely off roadway and exhaust system is away from people, flammable materials, vapors, structures, or STOP ENGINE. Parked Regeneration may increase engine speed. Failure to follow these instructions may result in a loss of engine power, vehicle speed, increased exhaust temperatures, and may cause an accident or fire resulting in property damage, personal injury, or death.					

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Figure 1. DEF Warning Lamp Label

5. With driver-side primary sun visor in closed or stowed position, inspect for presence of DEF warning light label (Figure 1).
  - a. Label is present; proceed to Step 7.
  - b. Label is not present; proceed to Step 6.

## SERVICE PROCEDURE (CONT.)



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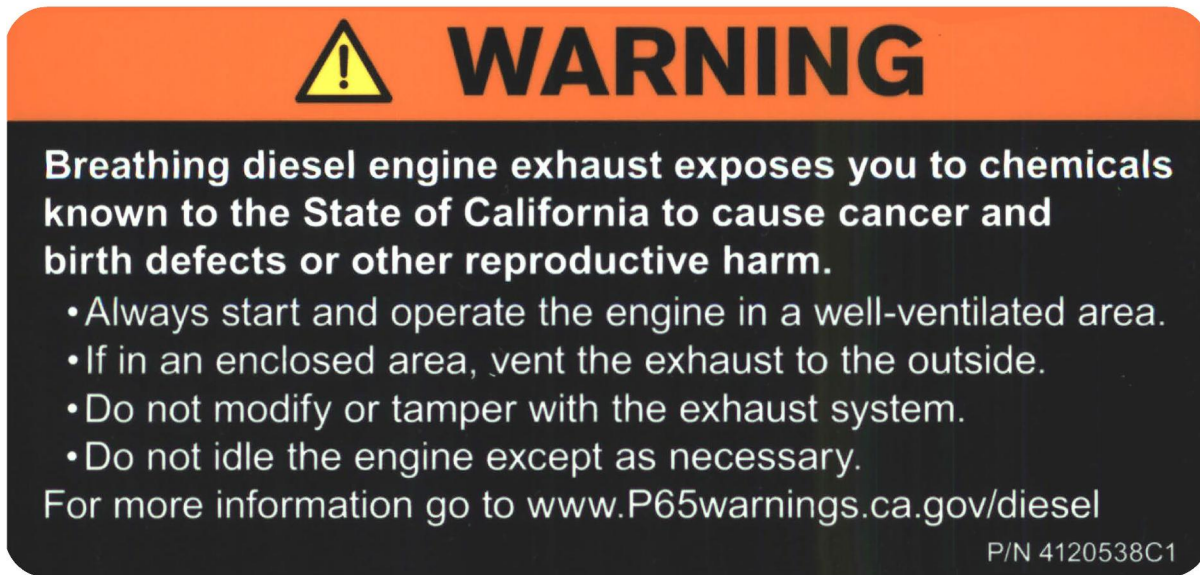
**Figure 2. Front Headliner**

1. Driver-side primary sun visor (lowered and rotated)
2. Driver-side secondary sun visor (lowered)
3. Passenger-side sun visor (stowed)

**NOTE: Figure 2 is for reference only.**

6. Install the DEF warning light label per Steps 6.a and 6.b.
  - a. Sitting in the driver seat, ensure the driver-side primary sun visor (Figure 2, Item 1) is in the closed or stowed position.
  - b. Remove backing from label, orient label so the driver can read from seated position, and press label onto visor. Proceed to Step 7.
7. Determine if the vehicle you are working on is equipped with a driver-side secondary sun visor (Figure 2, Item 2).
  - a. Secondary sun visor is not present; proceed to Step 8.
  - b. Secondary sun visor is present; proceed to Step 9.

## SERVICE PROCEDURE (CONT.)



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**Figure 3. Proposition 65 Label**

8. Install the Proposition 65 label (Figure 3) per Step 8.a and 8.b.
  - a. Sitting in the passenger seat, ensure the passenger-side sun visor (Figure 2, Item 3) is in the closed or stowed position.
  - b. Remove backing from label, orient label so the driver can read from seated position, and press label on the left side of passenger-side sun visor (Figure 2, Item 3). Proceed to Step 10.
9. Install the Proposition 65 label (Figure 3) per Step 9.a through 9.c.
  - a. Sitting in the driver seat, lower primary sun visor (Figure 2, Item 1) and then rotate visor towards driver-side door.
  - b. With secondary driver-side sun visor (Figure 2, Item 2) in the closed or stowed position, remove backing from label, orient label so the driver can read from seated position, and press label onto visor.
  - c. Close or stow driver-side primary sun visor. Proceed to Step 10.
10. Remove wheel chocks.

## LABOR INFORMATION

Operation number must appear on all claims.

**Table 1. Labor Information**

Operation No.	Description	Time
A40-22903-1	Install labels	0.3 Hrs.

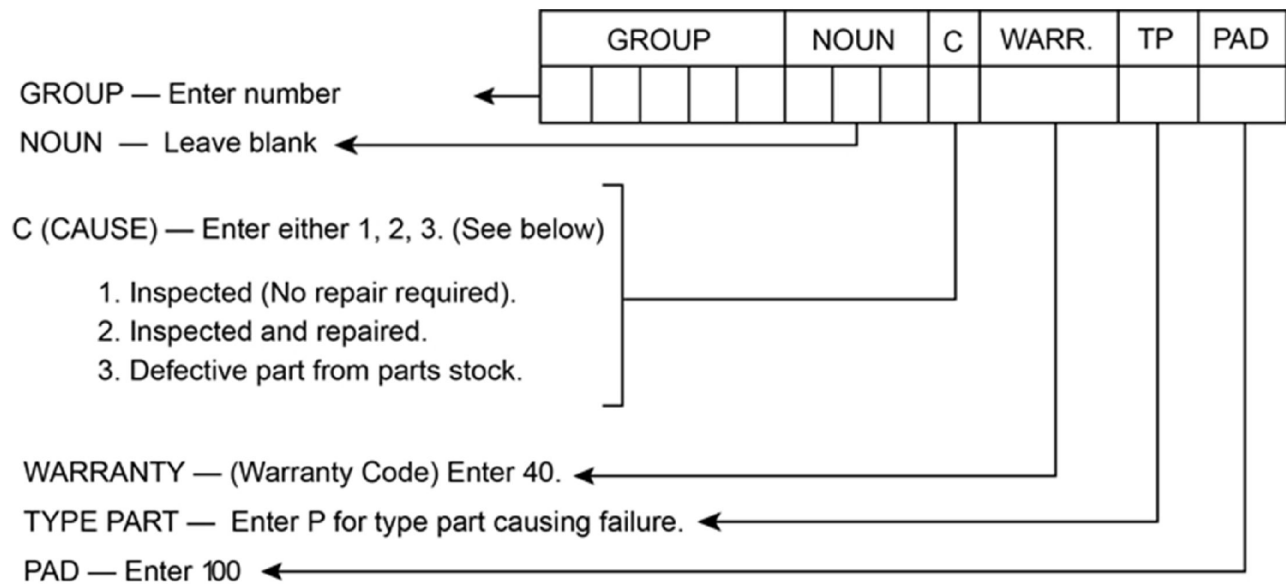
## ADMINISTRATIVE PROCEDURE

Expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Authorized Field Change Number 22903.

Section 7 of the Warranty Policy and Procedures Manual contains further information related to the submission and processing of AFC / Recall claims.

As with all claim submissions, items acquired locally must be submitted in the "Other Charges" tab. The cost of any bulk items (such as a bag of cable tie straps, roll of wire, barrel of oil, or tube of silicone) should be prorated for the cost of the individual pieces / amount used during each repair.

To ensure this important improvement is made in a timely manner, all claims for 22903 activity must be submitted by 14 February 2023 or within the normal warranty period for the component repaired, if after 14 February 2023.



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