SERVICE BULLETIN

M1580 **2023-02-01**

M1580: FLHCS LIGHT BAR BRACKET HARDWARE DAMAGE

Reason for Revision

Refer to Table 1.

Table 1. Document History

Date	Revision Description
2023-02-01	Initial release

Purpose for Service Bulletin

This bulletin informs dealers that Harley-Davidson has identified a potential part-to-part interference which can lead to fastener breakage on Heritage Classic (FLHC and FLHCS) models.

Motorcycles Affected

2021-2022: Heritage Classic (FLHC, FLHCS)

Markets Affected

All markets are affected.

Part Numbers Affected

Refer to Table 2.

Table 2. Part Numbers Affected

Affected Part No.	Item Description
67800824	Turn signal, light bar bracket
67800823	Light bar, chrome
67801338	Light bar, Black
4705	Screw, hex socket

Required Dealer Action

Table 3.

Action Required	Resolution
NO ☑ YES ☐	**Non-Actionable:** This is for informational purposes only or a technical tip.

If replacing the light bar, verify that there is no part-to-part interference between the Mounting Bracket (Part No. 67800824) and Light Bar Bracket (Part No's. 67800823 (chrome) or 67801338 (Black)).

Proper Installation

See Figure 1. Correct orientation has the Light Bar Bracket ears sitting flat on the Mounting Bracket (Part No. 67800824).

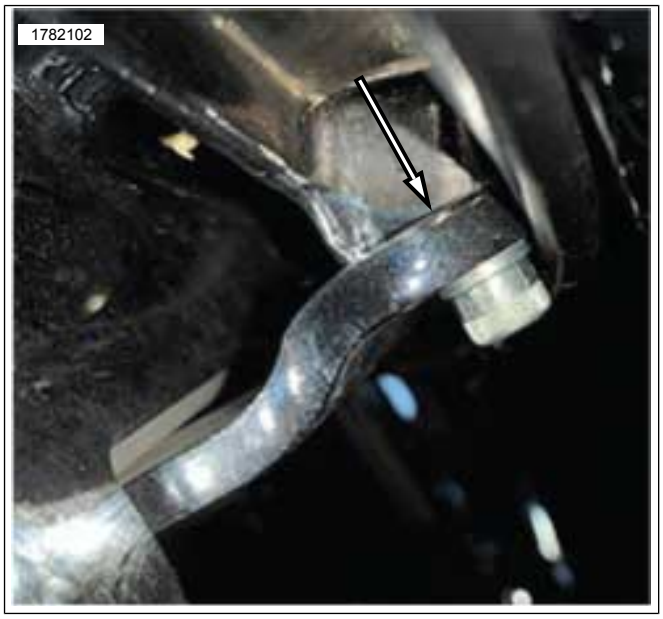

Figure 1. Proper Installation

Improper Installation

See Figure 2. If the Light Bar Bracket ears do not sit flat on the Mounting Bracket, do not try to over-tighten the fastener to force the Light Bar to sit flush with the Mounting Bracket.

- This can cause damage to the fastener.
- Replace light bar with new stock.
- For proper installation, see the service manual.

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
INITIAL HERE									

Figure 2. Gap in Bracket