



Air Compressor Hose Replacement

Bulletin Type:	SRP	Publication Date:	February 2023
Bulletin #(s):	23-084	Make(s):	Jayco & Entegra Coach
Job Code(s):	<i>If affected unit has warranty remaining, submit your claim following the normal process</i>	Model(s):	19Y Terrain, 19Y Launch
Flat Rate(s):		Model Year(s):	2023

Incident:	Incorrect routing of Air Compressor hose
Affected Units:	2023 Jayco Terrain & 2023 Entegra Coach Launch
Parts List:	20 Ft. - TUBE,AIR .25" DOT BLK NYLON (Jayco #0711565)
Misc. Tools & Supplies:	10mm wrench, Teflon tape

INSPECTION AIR COMPRESSOR FITTING ORIENTATION

1. Follow the repair below if the air compressor fitting orientation is as shown in Figure 1. Figure 2 shows the incorrect bend in the air hose.



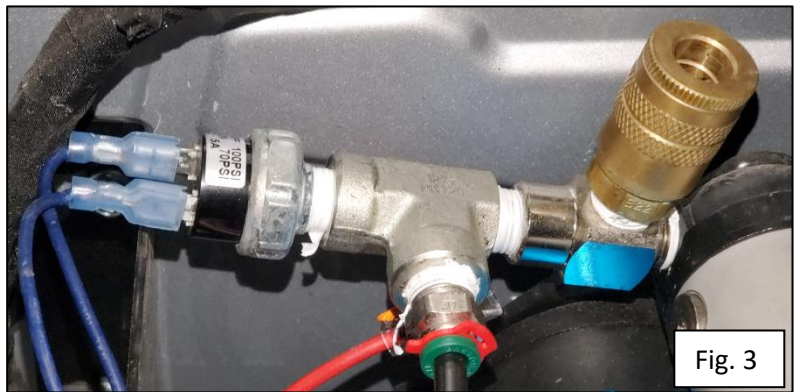
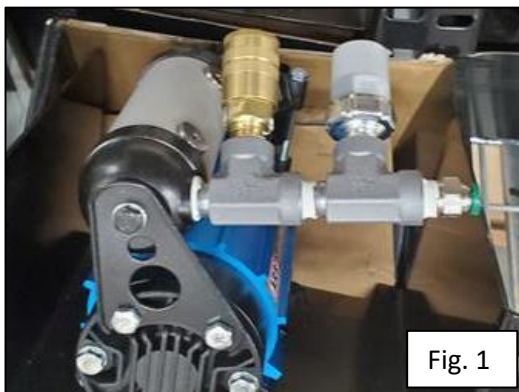
Fig. 1



Fig. 2

AIR COMPRESSOR HOSE ROUTING AND FITTINGS CHANGE INSTRUCTIONS

2. If the compressor fittings are installed like Figure 1, the pressure switch and air hose fitting will need to be swapped.
 - A. Remove the pressure switch from the T-Fitting.
 - i. Remove the electrical wiring from the pressure switch.
 - ii. Remove pressure switch.
 - B. Remove the air hose male fitting from the T-Fitting.
 - i. Pull Red clip.
 - ii. Push in green release and pull the hose.
 - iii. With a 10mm wrench loosen and remove the tube fitting.
 - C. Re-apply Teflon tape to the threads of the pressure switch, assemble it into the end of the T-Fitting and tighten with a wrench. (Figure 3)
 - D. Re-apply Teflon tape to the threads of the air hose fitting, assemble it into the center of the T-Fitting and tighten with a 10mm wrench. (Figure 3)



3. Replace the air hose from the compressor to the secondary quick coupler mounted in the driver rear.
4. With air hose connected at both ends, re-install the red retainer clips.

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