

Technical Service Bulletin



94 Headlight warning is displayed, DTC C119811 is stored in D6/D7 headlight module

94 23 62 2067655/2 February 14, 2023. Supersedes Technical Service Bulletin Group 94 number 22-56 dated August 1, 2022, for reasons listed below.

Model(s)	Year	VIN Range	Vehicle-Specific Equipment
Q3	2022	All	Not Applicable

Condition

REVISION HISTORY		
Revision	Date	Purpose
2	-	Revised images (Removed unneeded images)
1	08/01/2022	Initial publication

Customer states:

A headlamp warning is displayed in the instrument cluster. One of the low beam lamps may be inoperative.

Workshop findings:

The following DTC is stored in the Left and/or Right light control module, A31/A27 (address word D6/D7):

- **DTC C119811** - Low Beam Headlamp Bulb, short.

Technical Background

Insufficient application of soldering paste to various LED's inside the headlight.

Production Solution

Process optimization at manufacturer.

Service

Inspect the wiring and connections at the affected headlight to ensure no other root cause is present. If the wiring is ok, replace the affected headlight.

Warranty

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Claim Type:	<ul style="list-style-type: none"> • 110 up to 48 Months/50,000 miles. • G10 for CPO covered vehicles – Verify Owner. • If the vehicle is outside of any warranty, this Technical Service Bulletin is informational only. 		
Service Number:	9415		
Damage Code:	0040		
Labor Operations:	Inspect 1 lamp (wiring and connections)	9415 0199	Max 50 TU
	Inspect 2 lamps (wiring and connections) DTC required for both headlight modules in GFF	9415 0299	Max 100 TU
	Remove and install 1 headlight	9415 1950	See SRT with associated operations
	Remove and install 2 headlights DTC required for both headlight modules in GFF	9415 2050	See SRT with associated operations
Diagnostic Time:	GFF	0150 0000	Time stated on the diagnostic protocol (Max 100 TU)
	Road test prior to the service procedure	No allowance	0 TU
	Road test after the service procedure	No allowance	0 TU
Claim Comment:	As per TSB 2067655/2		

All warranty claims submitted for payment must be in accordance with the *Audi Warranty Policies and Procedures Manual*. Claims are subject to review or audit by Audi Warranty.

Required Parts and Tools

Always check with your Parts Department and/or ETKA for the latest information and parts bulletins.		
Part Number	Part Description	Quantity
See ETKA	Fasteners, Bolts, Nuts, and Screws as needed per the Repair Manual	See ETKA/ELSA



See ETKA	Left Headlight	01 (if applicable)
See ETKA	Right Headlight	01 (if applicable)

Additional Information

All parts and service references provided in this TSB (207655) are subject to change and/or removal.
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