ACCOUNT TEAM COVERAGE

Please Deliver To: Service Managers and Warranty Decision Makers

FROM: Cummins Global Warranty Administration Communications

Subject: B6.7 Front Cover Replacement ATC

Number: Atc2651 **Date:** 12-Jan-2023

Expires: 15-Jan-2024 (U.S./Canada)
15-Jan-2024 (International)

Attention: michael.tillotson@cummins.com

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

DESCRIPTION:

This ATC is being issued to replace the Front Gear Cover on certain B6.7 powered buses.

NOTE: This field action provides retroactive coverage for repairs made in anticipation of and prior to the release of this publication. Retroactive claims will be accepted for repairs made ON or AFTER November 21, 2022.

ACTION:

In order to qualify for repair under this field action, an engine:

1 will be covered regardless of coverage status, and

2 **must** show as OPEN on QuickServe® Online for this field action.

NOTE: The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

1 Replace the existing Front Cover with Front Cover PN 5619516 in accordance with repair procedure 001-031 found within the appropriate Cummins Service Manual.

2 Replace the Idler Pulley with PN 5337891. Please refer to the appropriate Cummins service Manual for detailed instructions.

MATERIAL DISPOSITION:

Where applicable, items removed should be returned to ReCon for core credit. Unless otherwise indicated, items with no core liability can be scrapped.

REIMBURSEMENTS:

Parts:

The following parts are covered under this field action:

Part Number	Quantity	Description
395841400	1	SAL,RNG
533789100	1	PUL,IDL
533829500	1	SAL,OIL
561951600	1	COV,FRO

NOTE: SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

Labor using applicable Access Code and Time:

SRT Code	Description	Time
00-401	Steam Clean - Complete Engine	
00-90X	Administrative time	
01-0UC	Gear Cover, Front - Remove and Install - B6.7 CM2350 B121B	
08-0BF	Belt Tensioner, Automatic - Remove and Install - B6.7 CM2350 B121B	
17-00B	Drive Belt, Automatic Tensioner - Remove and Install, Each Set (CMI)	

Travel:

Travel is covered under this field action. Towing is **not** covered under this field action.

Other Claimables:

Consumables are covered under this field action.

NOTE: Additional parts, such as o-rings, gaskets and fasteners, that are required to complete the repair, but **not** listed, may be claimed in Other Claimables. Please consolidate all consumables and claim them as one line item in Other Claimables titled CAMPAIGN SUPPLIES or other appropriate selections. Please include brief summaries on the details of items claimed. A lack of documentation in the narrative may result in a reduction in claim reimbursement or claim denial.

Claim Instructions:

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPID**SERVE™ Web (rsw.cummins.com). For information regarding **RAPID**SERVE™ Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Account Code: 27
Pay Code: ..... North America Distributor = X
Pay Code: ..... North America Dealer = D
Pay Code: ..... International Distributor = I
Pay Code: ..... International Dealer = R
Failure Code: ..... WBGGCQ

Attachments
atc2651_esn-list.xlsx