	STELEINTIS PARTS & SERVICES Interior Rear Facing Camera Bezel is Loose and or Falls Our Headliner					
REFERENCE:	<b>TSB</b> : 23-010-23 <b>GROUP</b> 23 - Body	Date:	January 24, 2023	<b>REVISION</b> :	-	
VEHICLES AFFECTED:		This bulletin applies to vehicles built on or before October 10, 2022 (MDH 1010XX) equipped with an Interior Rear Facing		MARKET AF	PPLICABILITY: □CH ⊠IAP ⊠MEA	
CUSTOMER SYMPTOM:	<ul> <li>Customers may comment on the following:</li> <li>The interior rear facing camera (FamCam) bezel, is loose and/or falls out of headliner (Fig. 1).</li> </ul>					
CAUSE:	Low retention force caused by retention clips at low end of tolerance.					



Fig. 1 Interior Rear Facing Camera Bezel

This Technical Service Bulletin (TSB) has also been released as a Rapid Service Update (RSU) 23-013, date of issue January 25, 2023. All applicable UnSold RSU VINs have been loaded. To verify this RSU service action is applicable to the vehicle, use VIP or perform a VIN search in DealerCONNECT/Service Library. All repairs are reimbursable within the provisions of warranty. This RSU will expire 18 months after the date of issue.

## **REPAIR SUMMARY:**

This bulletin involves inspecting the interior rear facing camera bezel for looseness and possibly removing and adjusting the retention clips for better retention.

Labor Operation No:	Labor Description	Skill Category	Labor Time	
08-20-09-90	Bezel, Interior Rear Fac- ing Camera - Inspect (0 - Introduction)	6 - Electrical and Body Systems	0.2 Hrs.	
08-20-09-91	Bezel, Interior Rear Fac- ing Camera - Inspect and Repair (0 - Introduction)	6 - Electrical and Body Systems	0.2 Hrs.	
Failure Code	ZZ	Service Action		

## **DIAGNOSIS:**

If a customer's VIN is listed in VIP or your RSU VIN list, perform the repair. If any vehicle not on the VIN list exhibits the symptom/condition, perform the Inspection Procedure.

1. Gently pull down on each corner of the interior rear facing camera bezel at all four retention clip locations (Fig. 2) .



Fig. 2 Four Retention Clip Locations

- 1 Retention Clips
- 2. Were one or more retention clips (Fig. 2) found to be loose?
  - YES>>> Proceed to Step 1 of the Repair Procedure.
  - NO>>> This bulletin has been completed. Use inspect LOP (08-20-09-90) to close the active RSU.

## **REPAIR PROCEDURE:**

- 1. Remove the interior rear facing camera bezel from the headliner (Fig. 1) by pulling down on each corner of the bezel.
- 2. Using a flat blade tool, gently open the nose of the retaining clip out to 8 mm (0.31 in.) (Fig. 3) . Perform this step on each of the four retaining clip noses.

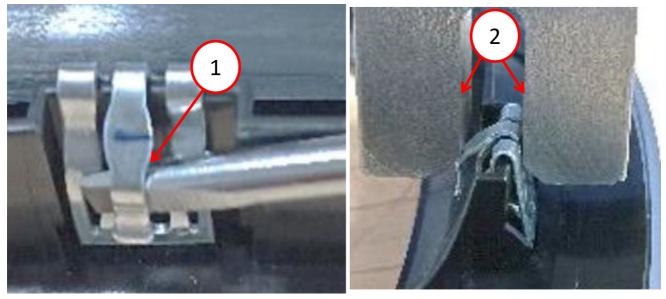


Fig. 3 Opening Retention Clip Nose And Gap

- 1 Retention Clip
- 2 8 mm (0.31 in.) Clip Gap
- 3. Install the interior rear facing camera bezel on the headliner (Fig. 1) by pushing upward on each corner of the bezel. Verify the bezel stays in place and is not loose.

## **POLICY:**

Reimbursable within the provisions of the warranty.

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