



Service Bulletin

Bulletin No.: 22-NA-129

Date: January, 2023

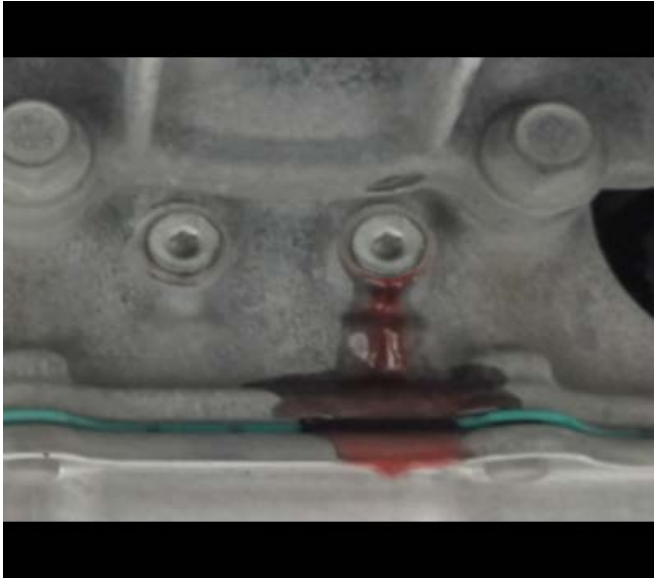
TECHNICAL

Subject: Transmission Fluid Leak from Center of Vehicle

This bulletin replaces PIP5872. Please discard PIP5872.

Brand:	Model:	Model Year:		Vehicle Build Date:		Engine:	Transmission:
		from	to	from	to		
Cadillac	Escalade Models	2022	2022	April 1, 2022	May 25, 2022		MHS, MHT, MQB, MQC
Chevrolet	Silverado LTD (RPO J21, VIN Digit 5 = W/Y)						
	Silverado New (RPO J22, VIN Digit 5 = A/D)						
	Suburban						
	Tahoe						
GMC	Sierra Limited (RPO J21, VIN Digit 5 = 8/9)						
	Sierra New (RPO J22, VIN Digit 5 = H/U)						
	Yukon Models						

Involved Region or Country	North America, Middle East, Argentina (Mercosur), Chile (West), Colombia (West), Ecuador (West), Paraguay (West), Uruguay (West), Thailand (ASEAN)
Condition	Some customers may comment that transmission fluid is leaking from the center of vehicle.
Cause	Note: 4WD shown, 2WD similar.

	 <p style="text-align: right;">6103505</p> <p>This condition may be caused by one or more of the transmission rear case plugs leaking.</p> <p>⇒ Utilize a light looking from the ride side of the transmission between the transmission cross member and transmission case to confirm the leak.</p>
<p>Correction</p>	<p>Inspect the rear of the transmission for a possible leak at the case plugs for evidence of transmission fluid.</p> <ul style="list-style-type: none"> • If a leak has been noticed from the case plug, replace only that the case plugs.

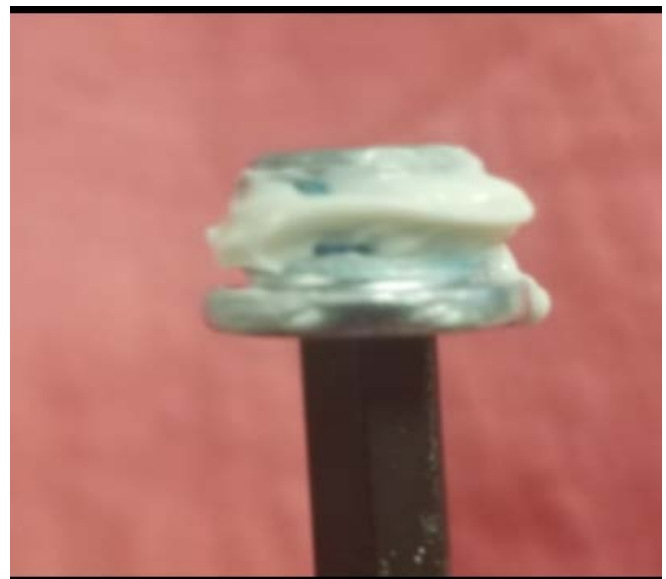
Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Service Procedure

1. Raise the vehicle.
2. Support the transmission.
3. Remove the transmission support cross member and mount. Refer to *Transmission Mount Replacement* in the Service Manual.

Important: Do NOT use Brake Clean type solvents to clean the female threaded plug area.

4. Remove the suspect plug, discard and clean the threaded hole with a clean lint free shop towel to remove residual oil.



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Important: Do Not reuse the removed plug

Note: Not all of the residual oil will be removed in the cleaning process

5. Apply a small bead of AC Delco Thread Sealant to the new plug.



6103508

6. Install the new plugs and clean the area around the plug.
⇒ Torque plug to 11 lb ft (15 Nm)
7. Reinstall the transmission mount and support cross-member. Refer to *Transmission Mount Replacement* in the Service Manual.
8. Lower the vehicle.
9. Check the transmission fluid level and correct as needed. Refer to *Transmission Fluid Level and Condition Check* in the Service Manual.

Parts Information

Causal Part	Description	Part Number	Qty
X	Transmission Case Plugs	11548770	As Required
N/A	AC Delco Thread Sealant*	19333512 (Can 10953480)	1
N/A	Transmission Fluid ULV	19352619 (Can 19352620)	As Required

*There is enough material to service multiple vehicles. Store the remaining material for future use.

Warranty Information

For vehicles repaired under the Powertrain coverage, use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
8486188*	Transmission Case Plug Replacement	0.9 hr

*This is a unique Labor Operation for Bulletin use only.

Version	1
Modified	Released January 19, 2023

