

01/30/2023
CAL FTL 01-004

**Subject: Certain New Cascadia Vehicles Equipped
with Cummins Engines—Inspection for Properly
Torqued Engine Mounting Bolts**

**Models Affected: 2023 New Cascadia vehicles built from August
24, 2022, through December 13, 2022.**

Our records indicate that you are the owner of certain vehicles and therefore DTNA has decided to share the following documentation with you.

Please see the attached communication in this email. We hope you find this information helpful.

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Fig. 1, Loose or Missing Rear Engine Mounting Bolts

Work Instructions

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Inspect the rear engine mounting bolts for missing or loose bolts. See [Fig. 1](#).
3. If the bolts are present and do not appear to be loose, confirm that the torque of these engine bolts is 213 to 269 lbf·ft (289 to 365 N·m).
4. If the bolts are loose or missing, replace the bolts. See [Fig. 2](#). Part numbers for the correct bolts are shown in [Table 2](#).
5. Apply red Loctite to the bolts, and tighten 213 to 269 lbf·ft (289 to 365 N·m).

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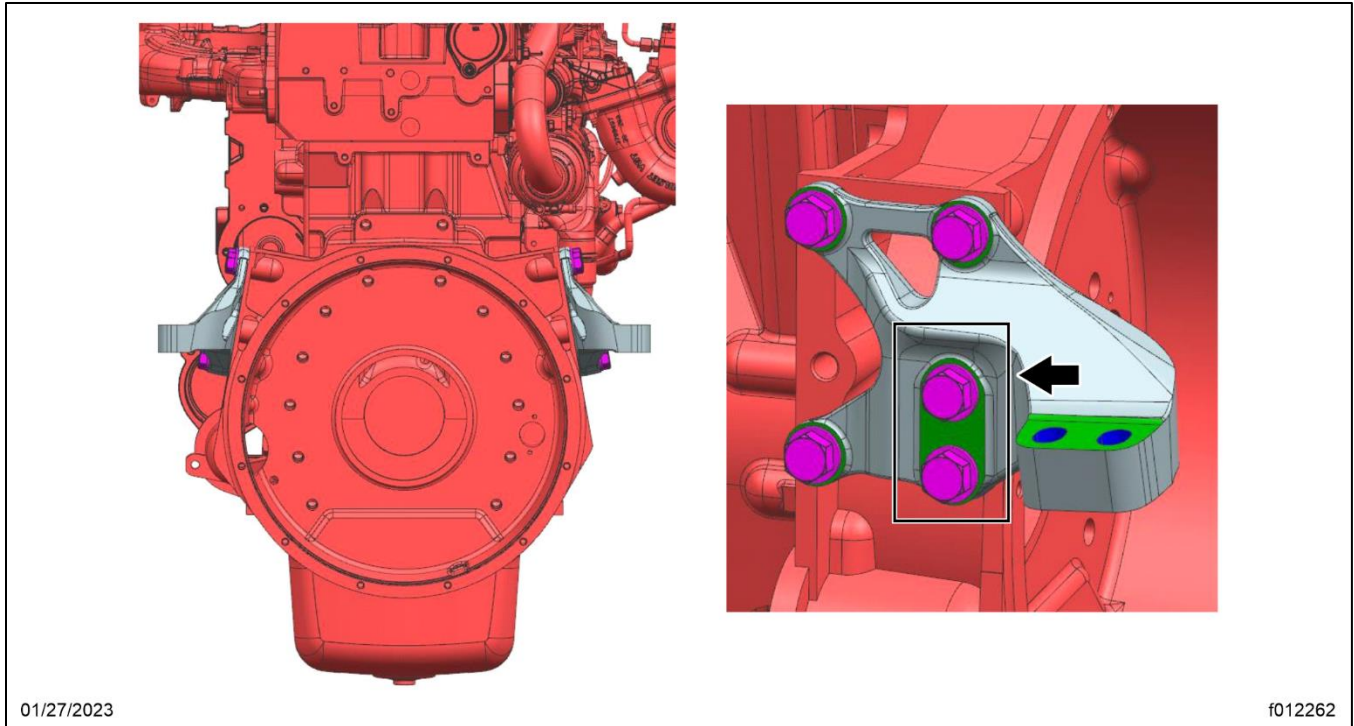


Fig. 2, Bolt Replacement

Part Numbers for the Correct Bolts				
A003	23-09446-200	SCREW-CAP,HEX3/4-10X2.00 GR8PO	6.000	EA
A004	23-09446-275	SCREW-CAP,HEX3/4-10X2.75 GR8PO	4.000	EA

Table 2, Part Numbers for the Correct Bolts

Claim Processing

- Field Service Policy Code is **FSOH**.
- In the Primary Failed Part Number field, enter **01-34253-001**, with proper quantity needed.
- General labor SRT.
- Labor time is **2.0 hours**.