SUBJECT

VECI Label Replacement

Bulletin No.: 005

Issue Date: 1/23/2023

APPLICABLE MODELS/VINS

Model: 2022 and 2023 Tre BEV
VINs: All

OVERVIEW

Incorrectly coded Vehicle Emissions Control Information (VECI) labels were applied to the door jamb on a series of trucks at the time of production. The incorrect labels will have to be removed and a replacement label with the correct information put in its place.

PARTS REQUIRED

Qty.	Part No.	Description
1	N/A	New VECI Label

COMMENTS

N/A

MATERIALS REQUIRED

Qty.	Part No.	Description
As required	Commercially available	Isopropyl alcohol

COMMENTS

N/A

LABOR INFORMATION

Labor Operation: VECI label replacement

Labor Code: TSB005

Labor Time: 0.2 Hours

COMMENTS

Photograph of installed replacement label is required during warranty submission for reimbursement.

DISPOSITION INFORMATION

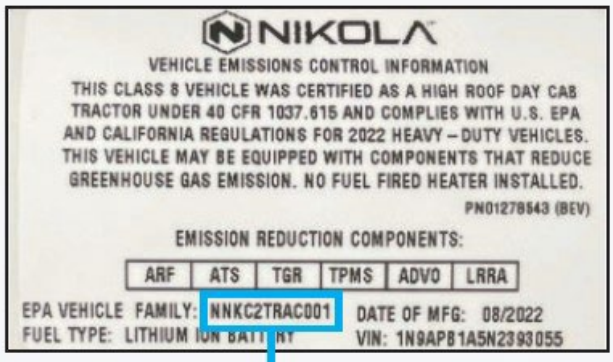
Discard old VECI label.

PROCEDURE

Preliminary

1. Make sure the correct Vehicle Identification Number (VIN) of the vehicle that needs the replacement is printed on the new VECI label.

   Note: The old label will have the letter "M" to start the "EPA Vehicle Family" name. The new label will have the letter "N". See **Figure 1**.



Example of **CORRECT** Model Year Letter Designation



Example of **INCORRECT** Model Year Letter Designation

Figure 1

PROCEDURE

Removal

Note: The new label can not be installed over the old label. The old label must be removed before the new label is installed.

1. Remove the old label from the driver side door jamb.

   Note: See **Figure 2** for label location.

2. Use a heat gun, scraper, and/or isopropyl alcohol to remove any residue from the area on the door jamb.

   Note: Be careful during removal so as not to damage the paint.



Figure 2

Installation

1. Install the new label on to the driver side door jamb.

   Note: See **Figure 2** for the correct location.

2. After the new label is installed, take a photo of the installed label

   Note: Photograph of installed replacement label is required during warranty submission for reimbursement.

PROCEDURE IS COMPLETE