



WARRANTY BULLETIN WARRANTY CAMPAIGN

Can-Am® On-Road Spyder™

CAUTION: All involved customers must be notified, all involved units must be corrected as per instruction herein.

Campaign no.: 2022-0016
2022-0017

December 22, 2022

Subject: **Installation of the Passenger Heated Grips**

No. **2022-18**

MODEL YEAR	MODEL	ADMISSIBLE UNITS
2022 (some specific VIN)	Spyder RT Limited Spyder F3 Limited	Go to BOSSWeb/Warranty/Campaign Monitoring to know the quantity of units in your inventory impacted by this campaign
IMPORTANT – When a vehicle comes in for service, always type the VIN in Knowledge Center to check for pending campaigns or alerts. – When performing any work on a vehicle, it is good practice to connect it to BUDS2 to ensure that all needed updates are done.		



PROBLEM

Some vehicles were manufactured without passenger heated grips due to supply chain issues.

SOLUTION

Install the passenger heated grips.

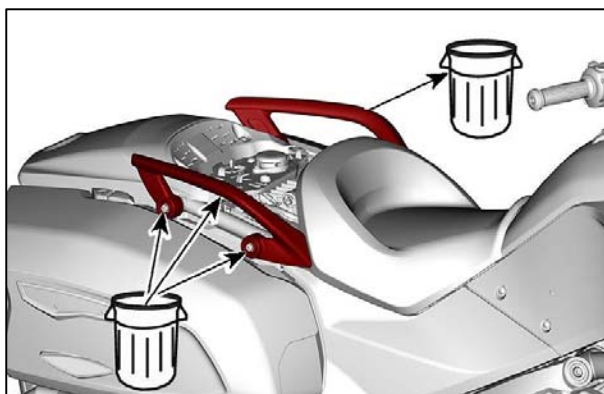
REQUIRED PARTS

DESCRIPTION	PART NUMBER	QTY
F3 Heated Grip Kit	219800545	1
RT Heated Grip Kit	219800544	1

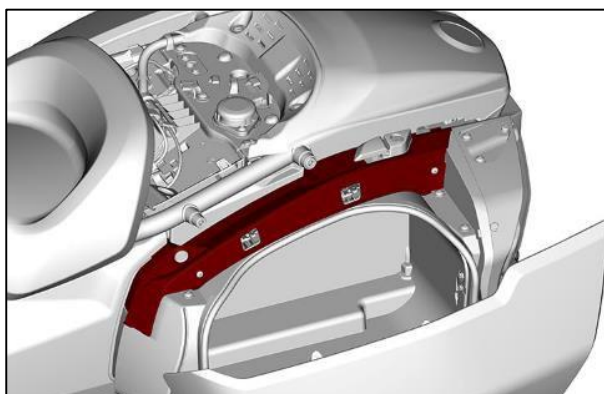
CORRECTIVE ACTION

F3 Limited Models

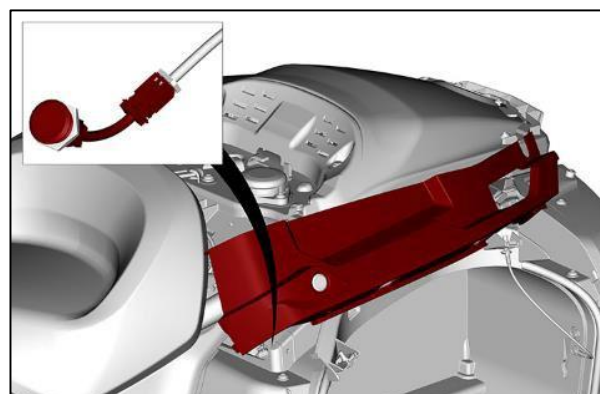
1. Remove and discard both handholds and hardware.



2. Remove the LH cargo fairing.



3. Connect the switch connector.



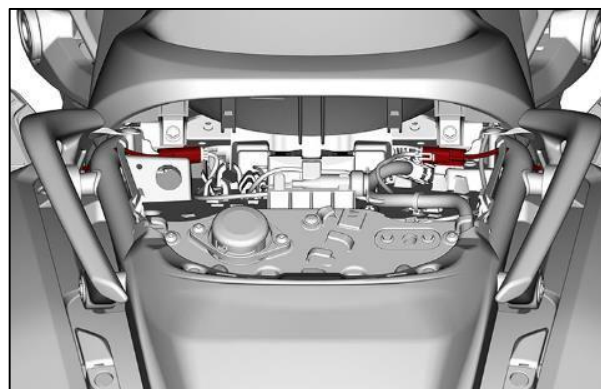
4. Install the LH cargo fairing. Tighten screws to specification.

TIGHTENING TORQUE	
Cargo fairing screw	1.35 N•m ± .15 N•m (12 lbf•in ± 1.3 lbf•in)

5. Install the new handholds using the supplied screws. Tighten screws to specification.

TIGHTENING TORQUE	
Handholds screw	9.5 N•m ± 1.5 N•m (84 lbf•in ± 13 lbf•in)

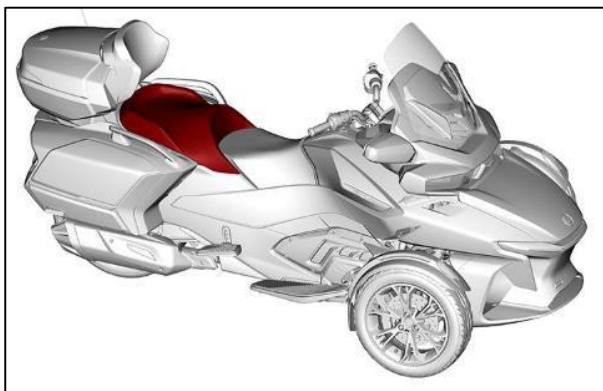
6. Connect the heated grip connectors.



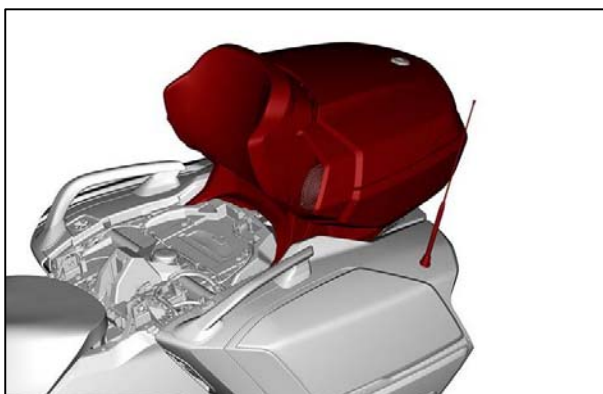
7. Reinstall the seat.

RT Limited Models

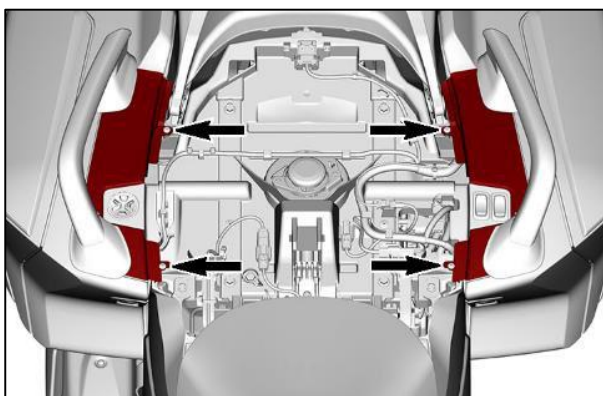
1. Remove the passenger seat.



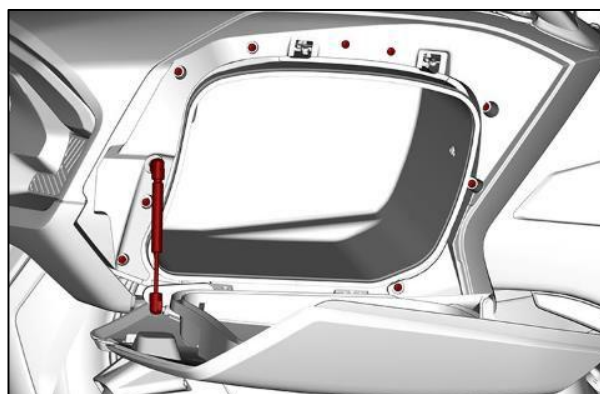
2. Remove the top storage compartment and the antenna.



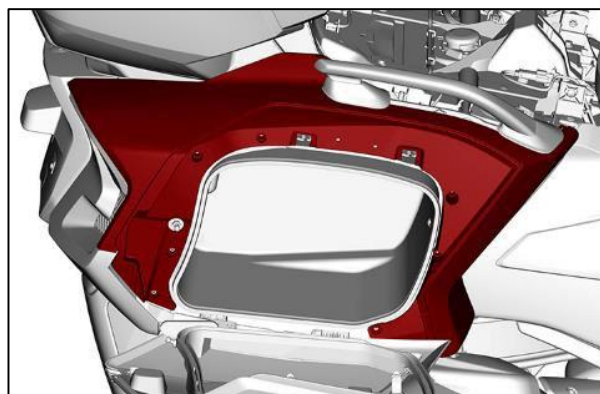
3. Remove both access covers.



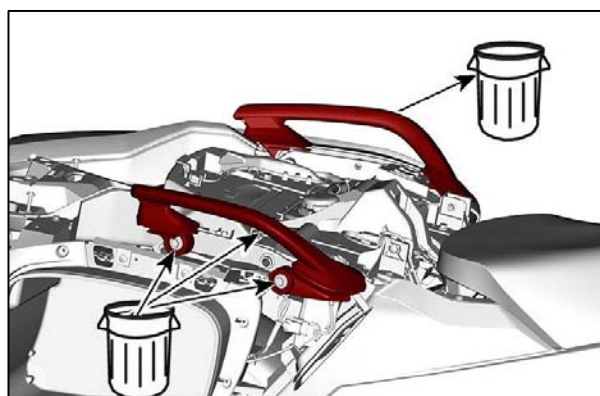
4. Remove the following fasteners and the shock absorber on each side.



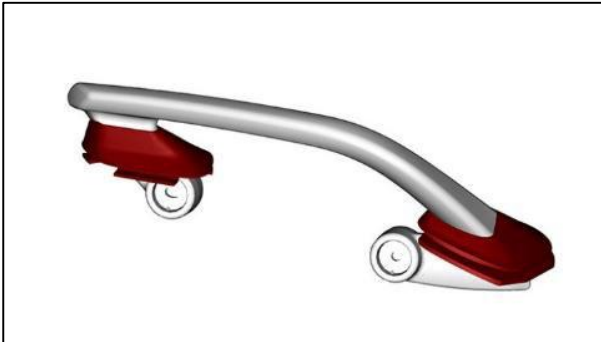
5. Remove fairing on each side.



6. Remove and discard the handholds and screws.



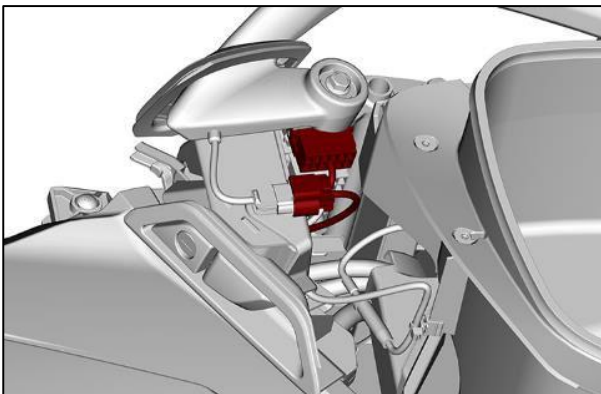
7. Install the factory armrest trims on the new handholds.



8. Install the new handholds using the supplied hardware. Tighten screws to specification.

TIGHTENING TORQUE	
Handhold screws	9.5 N•m ± 1.5 N•m (84 lbf•in ± 13 lbf•in)

9. Connect the switch and heated grip connectors.



10. Reinstall both fairings. Tighten screws to specification.

TIGHTENING TORQUE	
Fairing screw	2 N•m ± .2 N•m (18 lbf•in ± 1.7 lbf•in)

11. Reinstall both access covers. Tighten screws to specification.

TIGHTENING TORQUE	
Access cover screw	1.5 N•m ± .5 N•m (13 lbf•in ± 4 lbf•in)

12. Reinstall the seat.
13. Reinstall the top storage compartment.

WARRANTY

Submit a warranty claim using the following information.

For claiming procedure, refer to the **online DEALER/DISTRIBUTOR WARRANTY GUIDE**.

F3 Limited Models

Product Line	Roadster
Unit Model Year	2022
Campaign/Bulletin/Description	16 / 2022-18 / HEATED PASSENGER GRIP INSTALL
*Action Inspect ☐ Repair ☒	
Total Labor Time Paid	0.3 hour
Expiration Date	January 31, 2027

RT Limited Models

Product Line	Roadster
Unit Model Year	2022
Campaign/Bulletin/Description	17 / 2022-18 / HEATED PASSENGER GRIP INSTALL
*Action Inspect ☐ Repair ☒	
Total Labor Time Paid	0.8 hour
Expiration Date	January 31, 2027