



Service Bulletin 599

Issue 1 - 11.2022

Subject: Starter Solenoid and Rear Grab Handle Torque Check				
Bulletin Number	Models Affected	VIN Range		Markets Affected
599	Tiger 900 Tiger 900 GT Tiger 900 GT Pro Tiger 900 Rally Tiger 900 Rally Pro Tiger 900 GT- LRH (Low Ride Height) Tiger 900 Bond Edition Tiger 850 Sport	From AZ6646	To BF1279	All Markets except Brazil and India

Background Information

Dealers are requested to check the torque of the starter solenoid cable fixings and the rear grab handle fixings as described in the procedure below.

Customer Contact Instructions

Motorcycles in the affected VIN range must be modified prior to delivery to the customer, or at the next visit to the dealership.

Identification of Affected Motorcycles

Tiger 900, Tiger 900 GT, Tiger 900 GT Pro, Tiger 900 Rally, Tiger 900 Rally Pro, Tiger 900 GT- LRH (Low Ride Height), Tiger 900 Bond Edition and Tiger 850 Sport motorcycles in the above VIN ranges.

Note:

- Some affected motorcycles listed in the VIN range will have been modified and repaired by Triumph prior to their release from the factory.
- Unmodified motorcycles can be identified by checking the 'VIN Enquiry' on www.triumphonline.net.

Warranty Claim Instructions

Bulletin Number	Model	Fault Code	Repair Code	Description	Repair Allowance	Time
599	Tiger 900 Tiger 900 GT Tiger 900 GT Pro Tiger 900 Rally Tiger 900 Rally Pro Tiger 900 GT- LRH (Low Ride Height) Tiger 900 Bond Edition Tiger 850 Sport	023080999	99599	Torque the fixings for the starter solenoid cables and the rear grab handle.	0.1 Hours	

Genuine Parts Information

Bulletin Number	Part Number	Description	Quantity
599	Not Applicable	-	-

Parts Ordering Instructions

Not applicable

Genuine Parts Return Instructions

Not applicable

Other Instructions

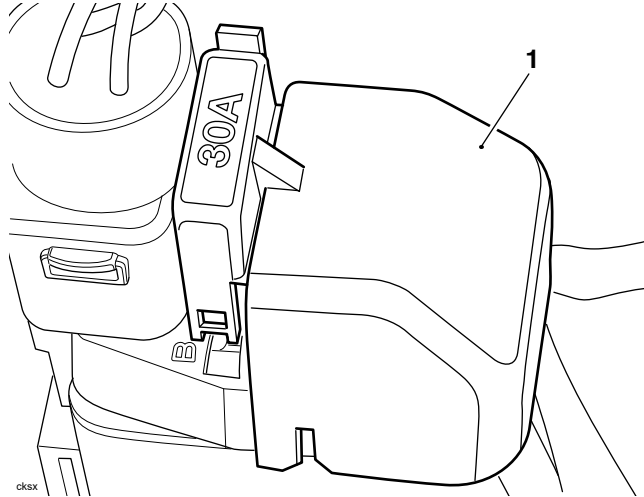
Once completed, please mark the Service Record Book that the requirements of this bulletin have been complied with.

Before returning the motorcycle to the customer, download the latest calibration using the current version of the Triumph diagnostic software to the following:

- Engine electronic control module
- Chassis electronic control module (if fitted)
- Keyless electronic control module (if fitted)
- Suspension electronic control module (if fitted)
- Connectivity module (if fitted)
- Instruments (if applicable).

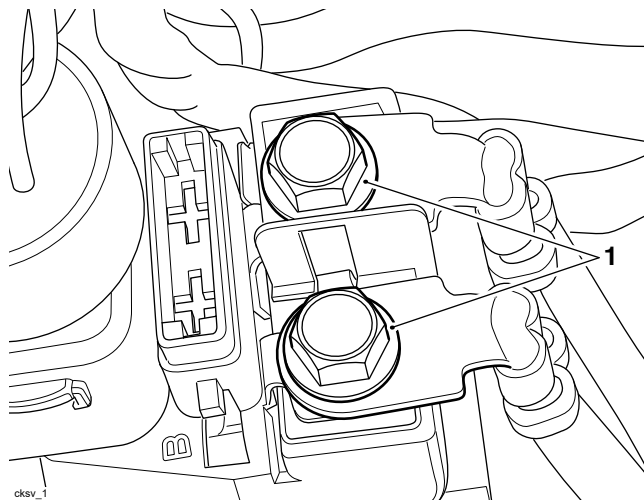
Starter Solenoid - Torque the Cable Fixings

1. Remove the following components as described in the Service Manual:
 - Rider's seat
 - Battery
2. Detach the starter motor solenoid from the base of the rear mudguard.
3. Remove the cover from the starter motor solenoid.



1. Cover

4. Tighten the two cable fixings to 5 Nm.

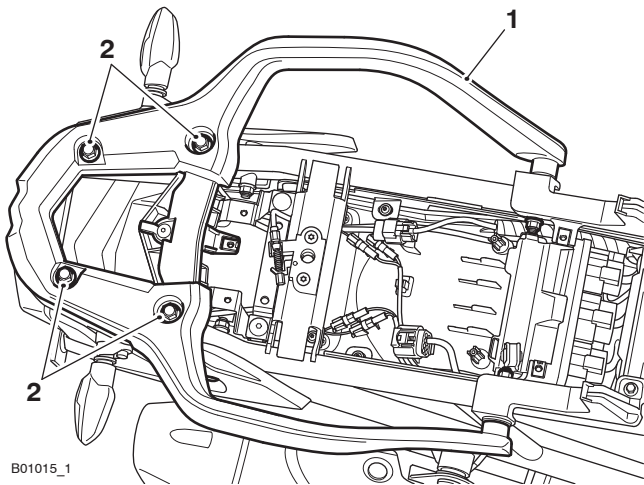


1. Solenoid cable fixings

5. Fit the cover to the starter motor solenoid.
6. Fit the starter motor solenoid to the base of the rear mudguard.

Rear Grab Handle - Torque the Fixings

- 1. Tighten the four rear fixings that attach the rear grab handle to the rear subframe to 25 Nm.



- 1. **Rear grab handle**
- 2. **Rear fixings**
- 2. Fit the following components as described in the Service Manual:
 - Battery
 - Rider's seat

Circulation

Initial and date when read and return to central file holder

Service Manager	Parts Manager	Sales Manager	Workshop Supervisor	Technician 1	Technician 2