

Tire Positioning Before New Vehicle Delivery

Service Category General

Section Pre-Delivery Service

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2023	4Runner, 86, bZ4X, Camry, Camry HV, Corolla, Corolla Cross, Corolla Cross HV, Corolla Hatchback, Corolla HV, GR Corolla, Highlander, Highlander HV, Mirai, Prius, RAV4, RAV4 HV, RAV4 Prime, Sequoia HV, Sienna HV, Supra, Tacoma, Tundra, Tundra HV, Venza HV	

SUPERSESSION NOTICE

The information contained in this bulletin supersedes Service Bulletin T-SB-0031-22.

- Applicability has been updated to include 2023 model year Corolla Cross Hybrid, GR Corolla, Prius, RAV4, RAV4 Hybrid, and RAV4 Prime vehicles.

Service Bulletin T-SB-0031-22 is obsolete and any printed versions should be discarded.

Introduction

During the manufacturing process, tires are mounted on the vehicle as matched sets to help reduce conditions such as pulling or drifting. If the wheels are replaced or refinished before vehicle delivery, it is important that the tires remain on the vehicle in the same location and in the same direction of rotation.

Refer to the Tire Positioning Procedure in this bulletin to ensure that the original tires stay in the same location on the vehicle.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

Tire Positioning Before New Vehicle Delivery

Tire Positioning Procedure

1. Mark the tire installation position on the inward facing tire sidewall.
Example: Front Right = FR, Front Left = FL, Rear Right = RR, Rear Left = RL
2. Install the original tires on the NEW or refinished wheels with the marked side facing inward.
3. Balance the tire/wheel assemblies.
4. Place the tire/wheel assemblies on the vehicle in the marked positions.

NOTE

Torque the wheel fasteners to the proper torque value in sequence.