ACCOUNT TEAM COVERAGE

Please Deliver To: Service Managers and Warranty Decision Makers

FROM: Cummins Global Warranty Administration Communications

Subject: In-Shop ATC, X12 CM2350 X119B Air Intake Throttle Calibration for NJT

Number: Atc2648 **Date:** 22-Nov-2022

Expires: 01-Dec-2023 (U.S./Canada)
01-Dec-2023 (International)

Attention: mark.stungurys@cummins.com

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

DESCRIPTION:

This In-Shop campaign is being issued to address excessive output gear wear leading to the replacement of the intake air throttle. This In-Shop campaign authorizes certified repair locations to download and install a new ECM calibration. This In-Shop Campaign does **not** reimburse for any SRTs except those that are listed. It is recommended, but **not** required, that this Field Action be performed as part of another Cummins warrantable repair event to allow reimbursement for charges such as travel, troubleshooting, or access issues that are outside the scope of this document.

ACTION:

In order to qualify for repair under this field action, an engine:

1 will be covered Regardless of coverage status, and

2 **must** show as OPEN on QuickServe® Online for this field action.

NOTE: The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

1 Use the ECM Calibration Revision History available on QuickServe® Online to confirm the revision date of the calibration currently installed in the engine. If ECM already contains the most recent calibration revision, DO **NOT** recalibrate the engine, no further action is needed. File a claim for Admin and 17-902 Campaign Check to close the eligibility of the engine.

2 If a previous calibration revision is installed, download the latest calibration available on QuickServe® Online. Use the calibration revision history date to identify the latest calibration revision available. Please refer to Procedure 019-032 in the appropriate Service Manual.

3 File one claim for the listed parts and required labor associated with this repair. The SRT 17-902 should **ONLY** be claimed if the unit DID **NOT** require calibration.

MATERIAL DISPOSITION:

There are no materials involved in the field action.

REIMBURSEMENTS:

Parts:

There are no parts covered in this field action.

NOTE: All SRTs listed are OPTIONAL. Select **ONLY** the appropriate SRTs for the repair performed. SRT 19-0G5 and Admin should **ONLY** be claimed if the unit DID require calibration. SRT 17-902 and Admin should **ONLY** be claimed if the unit DID **NOT** require calibration.

Labor using applicable Access Code and Time:

SRT Code	Description	Time
00-90F	Administrative time	
17-902	CAMPAIGN CHECK (OPTIONAL)	
19-0G5	ENGINE CONTROL MODULE CALIBRATION CODE - TRANSFER (CMI) (OPTIONAL)	

Travel:

Travel is **not** covered under this field action. Towing is **not** covered under this field action.

Other Claimables:

Consumables are **not** covered under this field action.

Claim Instructions:

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPID**SERVE™ Web (rsw.cummins.com). For information regarding **RAPID**SERVE™ Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Account Code: 27
Pay Code: ..... North America Distributor = X
Pay Code: ..... North America Dealer = D
Pay Code: ..... International Distributor = I
Pay Code: ..... International Dealer = R
Failure Code: WEQPE3

Attachments
atc2648_esn-list.xlsx