



SIB 65 11 22

2022-10-10

**DELIVERY STOP: ROOF FIN**

This Service Information Bulletin (Revision #) replaces SI B65 11 22 **dated September 2022**.

**What's New:**

- Cause for the issue has been added
- Procedure to correct this issue has been added
- Parts information has been added
- Warranty information has been added

**MODEL**

E-Series	Model Description	Production Date
F95	X5 M Sports Activity Vehicle	July 26, 2022
G05	X5 Sports Activity Vehicle	July 26, 2022
G06	X6 Sports Activity Coupe	July 26, 2022
G07	X7 Sports Activity Vehicle	July 26, 2022

**AFFECTED VEHICLES**

Vehicles which require this Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System), ISPA Next or Warranty Vehicle Inquiry.

**SITUATION**

BMW AG has issued a Delivery Stop (effective September 16, 2022) on a small number of Model Year 2022 - 2023 BMW vehicles that were produced on July 26, 2022.

There is potential for water ingress via the roof antenna housing.

**Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.**

**CAUSE**

As a result of an improperly applied adhesive bead, the roof-mounted antenna housing is not completely glued to the vehicle. This can allow water to penetrate the interior of the vehicle.

**PROCEDURE**

Remove and reinstall the roof-mounted antenna housing as described in Repair Instructions 65 20 030:  
**Removing and installing the roof-mounted antenna housing.**

**PARTS INFORMATION**

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which considers specific equipment and/or options.

Part Number	Description	Quantity
83 19 2 289 180	Small Repair Kit, Cold, 1 hour	See below

**CLAIM INFORMATION**

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below, the part number listed above or the sublet amount that applies.

<b>Defect Code:</b>	<b>0065950300</b>	<b>F95, G0x Roof-mounted Antenna Housing Improperly</b>
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	<b>Sealed</b>	
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**Completion before the first vehicle delivery to a customer or the vehicle is already in the workshop**

Work Pkg	Labor Operation	Description (Plus work)	Labor Allowance
# 1	00 73 600	Sealing the roof fin	6 FRU

Or:

**The vehicle arrives at your center and this Action shows open (No other Main work will be performed or claimed during this workshop visit)**

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 73 060	Sealing the roof fin	8 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

**Claim Repair Comments**

Only reference the SIB number and the work package (Pkg) number performed in the RO technician notes and the claim comments (For example: B65 11 22 WP 1), unless otherwise required by State law.

And:

**Sublet – Bulk Materials (RO and Claim Comments Required)**

<b>Sublet Code</b> <b>4</b>	See the sublet reimbursement calculations below	Reimbursement for the repair-related bulk materials (Do not use the BMW part numbers for claim submission)
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Sublet reimbursement calculation for claiming the applicable repair-related bulk material (BMW part number) is at the dealer net price amount for the quantity used price plus your centers handling.

Windshield adhesive repair kit (PN 83 19 2 289 180) has a very limited shelf life after it is opened, if only one (1) vehicle will have this repair performed, and no other vehicles currently in the workshop will also require this adhesive to perform this repair or a different repair, then claim the windshield adhesive part number at a quantity of one.

For all multi-vehicle repairs that require this windshield adhesive, claim this material in sublet for the calculated amount for one (1) portion of the kit, as determined by the total number of vehicles being repaired.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

**FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topics of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS

ticket to the Parts Department