



SIB 51 16 22

2022-10-10

**TAILGATE SPOILER CONTACTS THE ROOF TRIM WHEN OPENING**

**MODEL**

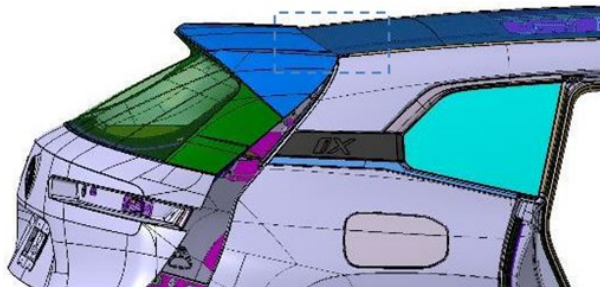
E-Series	Model Description	Production Date
I20	iX Sports Activity Vehicle	Up to August 31, 2022

**SITUATION**



The tailgate spoiler contacts the roof trim while opening (Rear driver's side view shown).

**CAUSE**



The roof trim and tailgate's spoiler expand when the outside temperature is warm. This can cause rear spoiler to contact the roof trim.

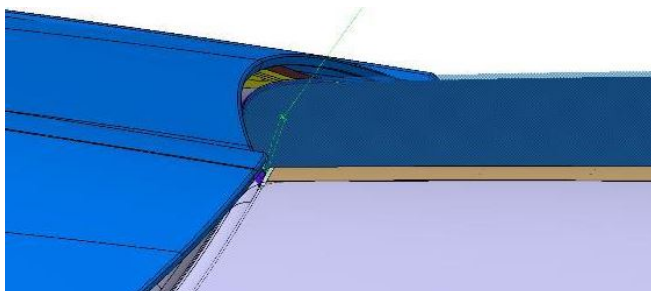
**CORRECTION**

Reposition the roof trim.

**PROCEDURE**

1. Remove the roof trim following the repair instructions listed in ISTA/AIR (51 13 280).
2. Remove the gutter strip for the front windshield following the repair instructions listed in ISTA/AIR (51 31 030).

3. Install the roof trim flush with the alignment of the side frame of the vehicle.



4. Install the gutter strip back on the vehicle and verify repair.

## **PARTS INFORMATION**

Parts replacement is not required.

## **CLAIM INFORMATION**

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5113193900</b>	<b>Roof trim strip Unpleasant noises</b>
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### **Repairing One Side**

<b>Labor Operation</b>	<b>Description</b>	<b>Labor Allowance</b>
51 13 280	Removing and installing <b>left or right</b> roof trim strip <b>(Main work)</b>	Refer to AIR
Or:		
51 13 780	Removing and installing <b>left or right</b> roof trim strip <b>(Plus work)</b>	Refer to AIR
And:		
51 31 530	Removing and installing/replacing the gutter strip on the windshield on the <b>left or right</b>	Refer to AIR
And, as necessary:		
51 00 001*	51 00 001 Localizing body complaint(s) (Work time)	(WT)
Or		
00 58 500*	Diagnosis Worktime Flat Rate (See below)	2 FRU

If you are using a Main labor code for another repair, use the Plus code labor operation 51 13 780 instead of 51 13 280.

Or:

### **Repairing Both Sides**

<b>Labor Operation</b>	<b>Description</b>	<b>Labor Allowance</b>
51 13 281	Removing and installing <b>both</b> roof trim strips <b>(Main work)</b>	Refer to AIR
Or:		
51 13 781	Removing and installing <b>both</b> roof trim strips <b>(Plus work)</b>	Refer to AIR
And:		
51 31 531	Removing and attaching/replacing <b>both</b> gutter strips on windshield	Refer to AIR
And, as necessary:		
51 00 001*	51 00 001 Localizing body complaint(s) (Work time)	(WT)
Or		
00 58 500*	Diagnosis Worktime Flat Rate (See below)	2 FRU

If you are using a Main labor code for another repair, use the Plus code labor operation 51 13 781 instead of 51 13 281.

Refer to AIR for the corresponding flat rate unit (FRU) allowances.

Work time labor operation codes 51 00 001 and 00 58 500 are not considered a Main labor operations

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\*Based on which one applies to your center, please refer to **SI B01 01 20** or **B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

## **FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topics of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department