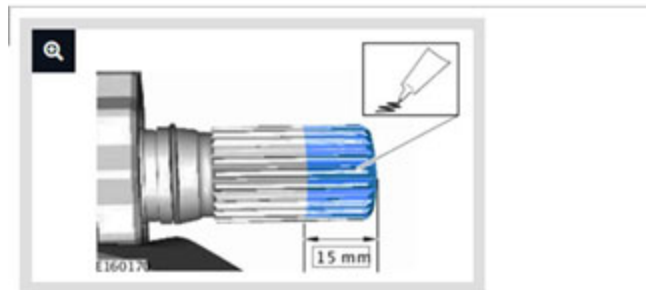


Clean the 15mm of the spline at the end of the axle pinion.



Apply the 648 Loctite to a length of 15mm at the end of the axle pinion.