

**ANB4 - Retrofitting Locking Caps on the Front Left and Right Headlights (Stop Delivery / Recall Campaign)**

Model Line: **Carrera GT (980)**

Model Year: **As of 2004 up to 2006**

Country /  
Market: **USA (C02)  
Canada (C36)**

Concerns: **Caps on headlight**

Information: **There is a possibility that a locking cap that prevents the adjustment of the headlights in the horizontal direction was not installed during vehicle assembly on the affected vehicles. If this is the case, certain legal requirements will not be met in the USA and Canada markets.**

Action required: Check installation of the caps and retrofit a cap on the adjusting screw for horizontal adjustment on the left and right headlights if necessary.



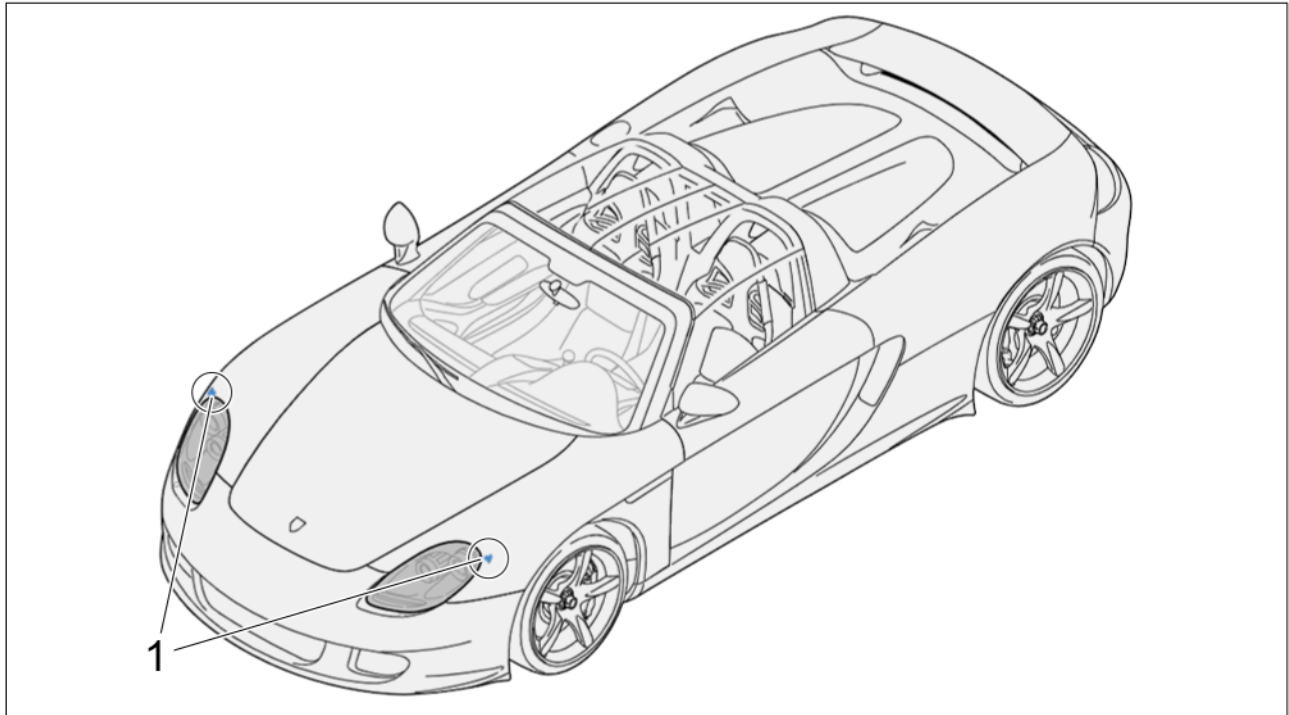
**Information**

**Every vehicle** is exactly **assigned just two campaign scopes**.

⇒ To find out which scope is assigned to the vehicle, see PCSS Vehicle Information.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Installation  
Position:



*Installation position of caps*

1 – Caps (retrofit)

### Required parts

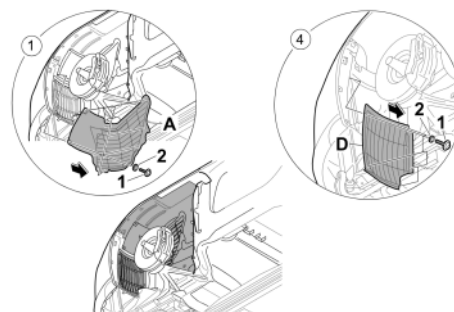
Parts Info: **Required parts:**

Part Nos.	Designation – Location	Number
V04015001KB	⇒ Plug – Headlight adjusting screws	2 pieces

### Checking caps and retrofitting them if necessary

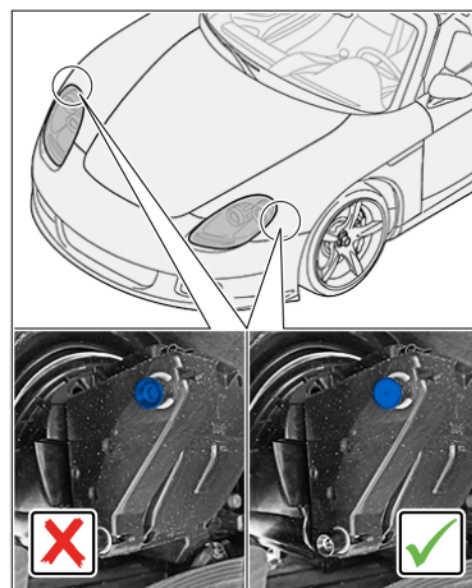
- Work Procedure: 1 Raise vehicle.  
For instructions, see Workshop Manual: **OX00IN Lifting vehicle**
- 2 Remove the wheels on the front axle.  
For instructions, see Workshop Manual: **440519 Removing and installing wheel**

- 3 Remove ⇒ *Overview of front wheel housing liner -A-* section of front wheel housing liners.  
For instructions, see Workshop Manual: **505619 Removing and installing wheel housing liner front**



*Overview of front wheel housing liner*

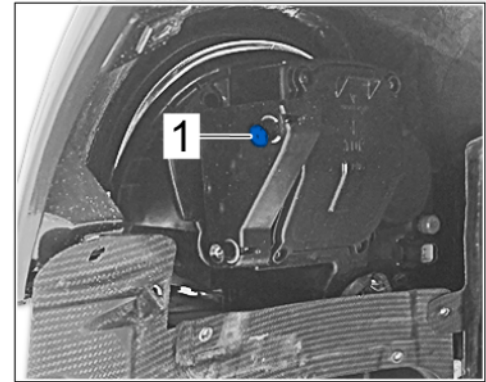
- 4 Check that a cap is installed on the adjusting screw for the horizontal adjustment on the left and right headlight. ⇒ *Checking sealing caps*



*Checking sealing caps*

Assessment		Action
(✓)	A cap is installed on the left and right headlight.	End of remedial action. Continue with Step 6.
(✗)	There is <b>no</b> cap or only one <b>cap</b> installed on <b>one</b> headlight.	Retrofit cap. Continue with Step 5.

- 5 Press the cap on the left and right headlight into the adjusting screw for horizontal adjustment.
- 6 Install section of front wheel housing liners **A**.  
For instructions, see Workshop Manual: **505619 Removing and installing wheel housing liner front**
- 7 Install wheels on the front axle.  
For instructions, see Workshop Manual: **440519 Removing and installing wheel**
- 8 Lower vehicle.  
For instructions, see Workshop Manual: **OX00IN Lifting vehicle**
- 9 Enter the campaign in the Warranty and Maintenance booklet.



*Installing cap (e.g. left headlight)*

## Warranty processing



### Information

The specified working time was determined specifically for carrying out this campaign and includes all necessary preliminary and subsequent work.  
The working time may differ from the working times published in the Labor Operation List in the PCSS.

Scope 1 - 3: Not relevant for this vehicle type.

Scope 4: **Checking caps**

#### Labor time:

Checking caps

Labor time: **115 TU**

Includes: Removing and installing wheels on the front axle  
Removing and installing section 'A' of front wheel housing liners

⇒ **Damage Code ANB4 099 000 1**

Scope 5 - 12: Not relevant for this vehicle type.

Scope 13: **Retrofitting caps**

**Labor time:**

Retrofitting caps

Labor time: **117 TU**

Includes: Removing and installing wheels on the front axle  
Removing and installing section 'A' of front wheel housing liners  
Checking caps

**Parts required:**

V04015001KB Plug 2 pieces

⇒ **Damage Code ANB4 099 000 1**

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