

Emissions Service Action Code: 34N2

Subject	Transmission Control Module (TCM) Software					
Release Date	November 29, 2022					
Affected Vehicles	Country	Beginning Model Year	Ending Model Year	Vehicle	Vehicle Count	
	USA	2014	2014	TOUAREG TDI	16	
	CAN	2014	2014	TOUAREG TDI	1	
	Check Campaigns/Actions screen in Elsa on the day of repair to verify that a VIN qualifies for repair under this action. Elsa is the <u>only</u> valid campaign inquiry & verification source.					nder this
	✓ If Els	 ✓ Campaign status must show "open." ✓ If Elsa shows other open action(s), inform your customer so that the work can also be completed at the same time the vehicle is in the workshop for this campaign. 				
Problem Description	Volkswagen has determined that a small number Transmission Control Modules (TCMs) contained an incorrect software version, either due to an error encountered during application of the Approved Emissions Modification (AEM) or due to a service parts error. The emissions impact is undetermined for vehicles affected by this action.					
Corrective Action	Update the transmission control module (TCM) software.					
Code Visibility	On or about November 29, 2022, the campaign code will be applied to affected vehicles.					
Owner Notification	Owner notification will take place in November 2022. Owner letter examples are included in this bulletin for your reference.					
Emissions Campaigns Requirements (CALIFORNIA ONLY)	The California Air Resources Board and the Department of Motor Vehicles (DMV) require emissions-related campaigns to be completed prior to vehicle registration renewal. When campaign work is done you must provide the owner with a signed "Vehicle Emission Recall – Proof of Correction" certificate (RC EMISCAVWAU). Order certificates online via the Compliance Label Ordering portal at <u>www.vwhub.com</u> .					
Additional Information	Please alert everyone in your dealership about this action, including Sales, Service, Parts and Accounting personnel. Contact Warranty if you have any questions.					
	Dealers must ensure that every affected inventory vehicle has this campaign completed <u>before</u> <u>delivery to consumers</u>					
	Fill out and affix Campaign Completion Label (CAMP 010 000) after work is complete. Labels can be ordered at no cost via the Compliance Label Ordering portal at <u>www.vwhub.com</u> .					

Claim Entry Instructions

The labor times listed here may differ from the labor operations and labor times listed in ELSA.

After campaign has been completed, enter claim as soon as possible to help prevent work from being duplicated elsewhere. Attach the ELSA screen print showing action <u>open on the day of repair</u> to the repair order. If customer refused campaign work:

- ✓ U.S. dealers: Submit request via WISE under the Campaigns/Update/Recall Closure option.
- ✓ <u>Canada dealers:</u> Upload the repair order [signed by customer] to Volkswagen WIN/Operations/Campaign Closure.

Service Number	34N2				
Damage Code	0099				
Parts Vendor Code	WWO				
Claim Type	Sold vehicle: 7 10				
	Unsold vehicle: 7 90				
Causal Indicator	Mark labor as causal				
Vehicle Wash/Loaner	Do not claim wash/loaner under this action				
	<u>U.S.A.:</u> Loaner/rental coverage cannot be claimed under this action. However, loaner/rental may be covered under the Alternate Transportation Program. Please refer to the Volkswagen Warranty Policy and Procedures Manual for loaner claims information and reimbursement details. <u>Canada:</u> Loaner/rental coverage cannot be claimed under this action. Please refer to the claimed under the section.				
	Volkswagen Service Loaner Program to determine loaner eligibility.				
Criteria I.D.	01				
	LABOR				
	Labor Op	Time Units	Description		
	2706 89 50	10	Connect battery charger		
	3730 25 99	Time stated on diagnostic protocol (up to 50 TU)	Update TCM Software		

Customer Letter Example (USA)

<MONTH YEAR>

<CUSTOMER NAME> <CUSTOMER ADDRESS> <CUSTOMER CITY STATE ZIPCODE>

This notice applies to your vehicle: <MODEL YEAR> <BRAND> <CARLINE>, <VIN>

Subject: Emissions Service Action 34N2 – Transmission Control Module (TCM) Software

Dear Volkswagen Owner,

In cooperation with the United States Environmental Protection Agency and the California Air Resources Board, we are informing you of our decision to conduct an emissions service action on certain 2014 model year Volkswagen Touareg vehicles. Our records show that you are the owner of a vehicle affected by this action.

<u>Please note:</u> This service action is fully independent of the approved diesel modification recall on your vehicle. For your convenience, this action can be performed at the same time as other service work, but can also be done independent of the diesel modification. You do not need to receive the diesel modification in order to receive this repair.

What is the issue?	Volkswagen has determined that a small number Transmission Control Modules (TCMs) contained an incorrect software version, either due to an error encountered during application of the Approved Emissions Modification (AEM) or due to a service parts error. The emissions impact is undetermined for vehicles affected by this action.
What will we do?	Your authorized Volkswagen dealer will update the TCM software in your vehicle. This work will take about an hour to complete and will be performed for you free of charge. Please keep in mind that your dealer may need additional time for the preparation of the repair, as well as to accommodate their daily workshop schedule.
	IMPORTANT! Please note that if the TCM in your vehicle has been "chipped," "tuned," or otherwise modified from factory specifications with aftermarket components and/or software, work needed to repair, replace, or return the TCM to factory specifications is NOT covered under this action.
What should you do?	Please contact your authorized Volkswagen dealer as soon as possible to schedule this service. To set up an appointment online, please visit <u>www.vw.com/find-a-dealer</u> .
Lease vehicles and address changes	If you are the lessor and registered owner of the vehicle identified in this action, please forward this letter immediately via first-class mail to the lessee within ten (10) days of receipt. If you have changed your address or sold the vehicle, please fill out the enclosed prepaid Owner Reply card and mail it to us so we can update our records.
Important information for California Vehicle Owners – <u>California Regulations</u>	California regulations require that this campaign be completed prior to the time you renew your vehicle registration. Therefore, please make sure that this campaign is completed prior to the renewal of your vehicle registration , and that you furnish proof of completion to the Department of Motor Vehicles (DMV) in the form of a copy of the dealer's repair order, including a signed "Proof of Correction" certificate. You obtain this from your dealer after the campaign has been completed. Please retain the signed "Proof of Correction Certificate" with your vehicle records. DO NOT MAIL THIS FORM to the DMV, unless requested.
Can we assist you further?	If your authorized Volkswagen dealer fails or is unable to complete this work free of charge within a reasonable time, or if you should have any questions about this communication, please don't hesitate to contact Customer CARE, Monday through Friday by phone at 800-893-5298. You are also welcome to e-mail or chat through the "Contact Us" page <u>http://www.vw.com/contact/</u> .
Checking your vehicle for open Recalls and Service Campaigns	To check your vehicle's eligibility for repair under this or any other recall/service campaign, please visit <u>www.vw.com/owners/recalls</u> and enter your Vehicle Identification Number (VIN) into the Recall/Service Campaign Lookup tool.

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your vehicle continues to meet and exceed your expectations.

Sincerely,

Volkswagen Customer Protection

Customer Letter Example (CANADA)

<MONTH YEAR>

<CUSTOMER NAME> <CUSTOMER ADDRESS> <CUSTOMER CITY STATE ZIPCODE>

This notice applies to your vehicle: <MODEL YEAR> <BRAND> <CARLINE>, <VIN>

Subject: Emissions Service Action 34N2 - Transmission Control Module (TCM) Software

Dear Volkswagen Owner,

This notice is sent to you in accordance with the requirements of the *Canadian Environmental Protection Act*, *1999*. Volkswagen has determined that a defect, which relates to a prescribed emission standard, exists in certain 2014 model year Volkswagen Touareg vehicles. Our records show that you are the owner of a vehicle affected by this action.

What is the issue?	Volkswagen has determined that a small number Transmission Control Modules (TCMs) contained an incorrect software version, either due to an error encountered during application of the Approved Emissions Modification (AEM) or due to a service parts error. The emissions impact is undetermined for vehicles affected by this action.
What will we do?	Your authorized Volkswagen dealer will update the TCM software in your vehicle. This work will take about an hour to complete and will be performed for you free of charge. Please keep in mind that your dealer may need additional time for the preparation of the repair, as well as to accommodate their daily workshop schedule.
	IMPORTANT! Please note that if the TCM in your vehicle has been "chipped," "tuned," or otherwise modified from factory specifications with aftermarket components and/or software, work needed to repair, replace, or return the TCM to factory specifications is NOT covered under this action.
What should you do?	In order to limit any possible inconvenience, please contact your authorized Volkswagen dealer as soon as possible to schedule this service. On or about November 29, 2022 the necessary repair instructions and parts will be available to your authorized Volkswagen dealer.
Lease vehicles and address changes	If you are the lessor and registered owner of the vehicle identified in this action, please forward this letter immediately via first-class mail to the lessee within ten (10) days of receipt. If you have changed your address or sold the vehicle, please fill out the enclosed prepaid Owner Reply card and mail it to us so we can update our records.
Can we assist you further?	If your authorized Volkswagen dealer fails or is unable to complete this work free of charge within a reasonable time, please contact Customer Relations, Monday through Friday from 8AM to 8PM EST by phone at 1-800-822-8987 or via our "Contact Us" page at <u>www.vw.ca</u> .

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your vehicle continues to meet and exceed your expectations.

Sincerely,

Volkswagen Customer Protection

Required Tools



Battery Tester/Charger capable of minimum 70 Amp continuous supply



Diagnostic Tester -VAS6150X/VAS6160X-(or equivalent)

Repair Instruction

Section A - Check for Previous Repair

i TIP

If Campaign Completion label is present, no further work is required.



2018-12-13

2017-05-16

EXAMPLE

RECALL -

A-RECALL -

Enter the VIN in Elsa and proceed to the "Campaign/Action" screen.

i TIP

On the date of repair, print this screen and keep a copy with the repair order.

- Confirm the Campaign/Action is open <arrow 1>. If the status is closed, no further work is required.
- Note the Applicable Criteria ID <arrow 2> for use in determining the correct work to be done and corresponding parts associated.



date <arrow 3>. The oldest should be performed first.

- All Safety Recalls must be completed prior to completing this campaign.
- Proceed to Section B.

Prior to launching the VAS Diagnostic Tester and starting an update, ensure the following conditions are met: The ODIS software is completely up to date. Refer to the "Alerts" section on ServiceNet home page for the current ODIS version. The battery charger is connected to the vehicle battery and remains connected for the duration of the software update. Battery voltage must remain above 12.5 volts for the duration of the software update. Failure to do so may cause the update to fail, which could result in damage to the control module. Control modules damaged by insufficient voltage will not be covered. The screen saver and power saving settings are off. Failure to do so may result in the tester entering power save mode during the software update, which could result in damage to the control module. The VAS Diagnostic Tester is plugged in using the supplied power adapters. Under no circumstances should the tester be used on battery power alone during the software update. Failure to do so may result in the tester powering off during the update, which could result in damage to the control module. The VAS Diagnostics Interface MUST ONLY be connected to the tester with a USB cable. Performing a software update using a Bluetooth or WiFi connection increases the risk of losing connection during the update, which could result in damage to the control module. It also greatly increases the time required to perform the update. Requests for additional time or parts will be denied if the GFF log shows the update was performed using Bluetooth or WiFi.

Radiator Fan(s) may cycle ON high speed during the Update Process! There is a serious risk that personal injury may result if contact is made with spinning fan blades. Keep hands and all objects away from Radiator Fan(s) during Update Process!

i TIP

To Update-Programming using SVM, review and follow instructions in Technical Bulletin 2014603: Software Version Management (SVM) Operating Instructions.

The SVM Process must be completed in its entirety so the database receives the update confirmation response. A warranty claim may not be reimbursed if there is no confirmation response to support the claim.

- Damages resulting from improper repair or failure to follow these work instructions are the dealer's responsibility and are not eligible for reimbursement under this action.
- Diagnosis and repair of pre-existing conditions in the vehicle are not covered under this action.

- All campaign software updates must be completed during a single, standalone ODIS Diagnostic Session. You must fully complete this campaign and send all logs before beginning any other campaigns or operations.
- If there are any ODIS "Hot-Fix" patches installed, they must be removed from the scan tool before beginning this operation. ODIS "Hot-Fix" patches may affect the update process.
 - Open the hood.
 - Open the battery cover.
 - Switch the ignition on.
 - Apply the parking brake.
 - Switch off all consumers (headlights, heated seats, climate control, etc.).
 - Connect the VAS6150X/VAS6160X Diagnostic Tester to the vehicle.
 - Start the ODIS program.
 - Attach a Battery Tester/Charger capable of minimum 70 Amp continuous supply.

Vehicles with Battery Monitoring Control Module -J367- and/or an EFB Battery:

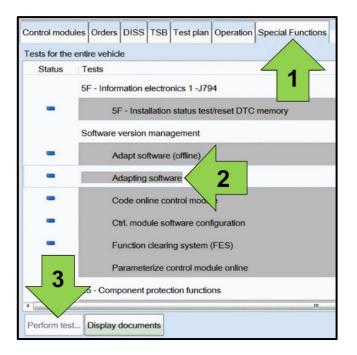
When connecting the charger to the battery, connect the positive cable to the positive terminal of the battery and connect the negative cable to the grounding lug on the chassis. DO NOT connect the ground cable directly to negative terminal of the battery.

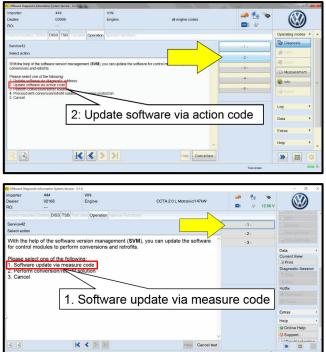
Turn the hazards on. •

A CAUTION

The procedure may cancel itself if the hazard warning lights are not switched on. The hazard warning lights prevent the system from switching to bus sleep mode during the update.



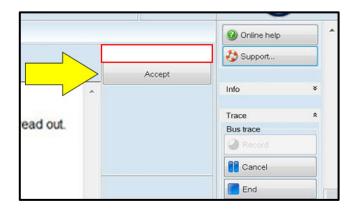




- Confirm that scan tool is communicating with the diagnostic head by USB <Green Arrow>.
 - If the Bluetooth symbol is shown <Red 0 Arrow> then disconnect the diagnostic head from the vehicle and reconnect the USB cable to the diagnostic head and then reattach to the vehicle.
- Upon ODIS startup, verify the "Diagnosis" operating mode is selected <as shown>.
- Once the GFF scan is complete, select "Special functions" <arrow 1>, then "Adapting software" <arrow 2>, then select "Perform test" <arrow 3>.

Select the correct option to "Update software via action code" OR "Software update via measured code".

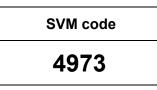
The different options to perform the SVM operation may vary based on model.



Using <u>Bluetooth</u> for this action is <u>PROHIBITED</u>!

Damage caused to electronic components (e.g. ECM, TCM, etc.) during the SVM flash process is not covered.

• Enter the corrective action code (SVM code) as listed below.

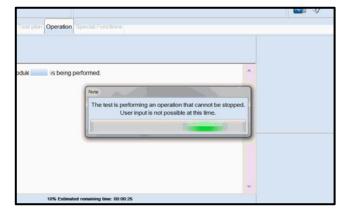


- Select "Accept" <arrow> and follow the on screen prompts.
- During the flash, this screen appears when each operation is performed:

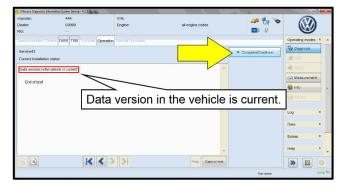
• Select Complete/Continue <arrow> after each operation is completed.

- When the SVM update is complete a confirmation message is displayed <as shown>.
- Select "Complete/Continue" <arrow>.

If the software in the vehicle is already current, a message may appear indicating this. If this occurs, complete the ODIS test plan and send the diagnostic protocol online.

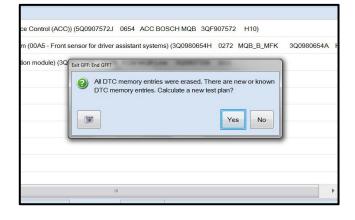








Electronics Rear Left (Door electronics left rear (LIN bus)) (1K0959703Q 1120 J38					
Electronics Rear Rig	ght (Door electronics right r	ear (LIN bus)) (1K095	59704Q	1120
os 1 (03 - ABS/EDS/	ASR/ESP Mark 60 EC) (1)	K0907379A	C 0101	ESP FR	ONT M
ring Assistance (44 -	Measurement	sch. (G)) (1K190	9144M	1901
g (16 - Airbag VW8	Identity control module			(34)	
bilizer (Immobilizer	Select version	P 1222	IMMO	3HL)	
	Check DTC memory				
lule List Componen	Read all DTC memories	ulpment list			
Sorting	Guided Functions				
	Control module OBD				
🕘 😪	Vehicle OBD				



- It is **IMPERATIVE** that **ALL** of the ignition • cycle on/off delay requests are fulfilled in their entirety during this flash process <arrow 1>.
- Failing to wait for the ignition on/off timing cycle to complete (progress bar and countdown timer <arrow 2>) before cycling the ignition on/off MAY damage a control module.
- Damage to control modules as a result of failing to wait the specified time displayed by the progress bar and countdown timer <arrow 2> are NOT covered under this action.
- After the software update is completed and before sending the GFF Log Online:
 - Select the "Control Module" tab. 0
 - Scroll down and right click on the module 0 that was updated (0002).
 - Select "Identify Control Module" 0 <arrow>.

Exit GFF and send diagnostic protocol online when prompted.

Static communication faults may store in various control modules during the flash. These faults can only be cleared by following one of these steps:

- Drive the vehicle a short distance (around the parking lot, for example).
- After selecting "Yes", turn the ignition off for 30 seconds, turn it back on and repeat the GFF exit program.
- Clear faults using OBD (an additional key cycle may also be required).
- Release the parking brake.
- Disconnect the VAS tester.
- Switch off and disconnect the battery charger.
- Reinstall the battery cover.

Proceed to Section C.

Fill out and affix Campaign Completion Label, • part number CAMP 010 000, next to the vehicle emission control information label.

i TIP

Ensure Campaign Completion Label does not cover any existing label(s).

Proceed to Section D (California only). •

Section D – California Only Requirements

CALIFORNIA ONLY Requirements for Emissions Campaigns Having Customer Notification

The California Air Resources Board and the Department of Motor Vehicles (DMV) require emissions-related campaigns to be completed prior to vehicle registration renewal. When campaign work is done you must provide the owner with a signed "Vehicle Emission Recall – Proof of Correction" certificate (RC EMIS_CAL VW). Certificates can be ordered at no cost online via the Compliance Label Ordering portal at www.vwhub.com.

Ensure owners are aware of the importance of retaining the completed certificate for their records. It should be mailed to the California DMV only upon request.