

Engine 'knocking' noise on start up after a new service engine has been
fitted- A I20-D4

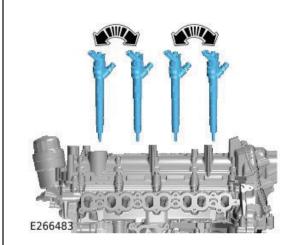
17-19MY F-Pace, XF, XE, RR Velar

Technical Description:

- Engine 'knocking' noise on start up after a new AJ20-D4 service engine has been fitted.

Status:

- Repair process on TOPIx for long/stripped engine assembly is not being adhered to, specifically regarding the installation and programming of the fuel injectors.
- They must be fitted to the adjacent cylinder as shown in the TOPIx procedure (303-01A).
- This allows the PCM to reset the fuelling adaptions and will allow successful injector programming to take place (injector programming/resetting adaptions is required upon completion of the new engine installation as detailed in the TOPIx procedure).



Refer to SSM 75771 / SSM 75772