# Technical Service Bulletin

Mazda North American Operations Irvine, CA 92618-2922



Subject:

CHECK ENGINE LIGHT ON WITH DTC P0126:00

Bulletin No.: 01-013/22

Last Issued : 10/19/2022

#### **BULLETIN NOTES**

This bulletin supersedes the previously issued bulletin(s) listed below. The changes are noted below in Red.

Previously Issued TSBs:	Date(s) Issued
01-011/21	09/27/21 and 04/22/21

## APPLICABLE MODEL(S)/VINS

2019-2021 Mazda3 (A/T) with VINS produced before JM1BP\*\*\*\*\*349436 (produced before July 2, 2021) 2021 Mazda3 (M/T) with VINS produced before JM1BP\*\*\*\*\*400821 (produced before July 3, 2021) 2018-2021 Mazda6 (US spec) with VINS produced before JM1DK\*\*\*\*\*517045 (produced before June 19, 2021) 2019-2020 Mazda6 (Mexico spec) with VINS produced before JM1GL\*\*\*\*\*524069 (produced before March 26, 2020) 2019-2021 CX-3 with VINS produced before JM1FK\*\*\*\*\*517045 (produced before June 19, 2021) 2018-2020 CX-5 (US/Mexico) 2021 CX-5 (Canada/Mexico spec w/ 8" center display) with VINS produced before IM3KE\*\*\*\*\*133782 (produced before

2021 CX-5 (Canada/Mexico spec w/ 8" center display) with VINS produced before JM3KF\*\*\*\*\*133782 (produced before June 18, 2021)

2021 CX-5 (US spec w/ 10.25" center display) with VINS produced before JM3KF\*\*\*\*\*441272 (produced before June 19, 2021)

2020-2021 CX-30 with VINS produced before 3MVDM\*\*\*\*\*268716 (produced before June 4, 2021)

**NOTE:** Vehicles with SKYACTIV-G 2.5T (turbo) are not applicable.

# DESCRIPTION

Some customers may experience the CHECK ENGINE light ON with DTC P0126:00 (Thermostat stuck open) and one or more of the following symptoms:

- The engine takes longer to warm up
- The engine temperature gauge fluctuates
- The low coolant temperature indicator (blue) light stays on longer or comes on while driving
- · Poor heater performance, especially at idle

## NOTE:

- Vehicles with SKYACTIV-G 2.5T are not applicable.
- If DTC P2B61:00 (Coolant control valve circuit range/performance) accompanies, this information is not applicable. Diagnose according to the instructions in MGSS.

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Due to production variety of the failsafe thermostat integrated in the coolant control valve, engine coolant may enter into a dry hollow in the failsafe thermostat, resulting in unintended opening of the failsafe thermostat at lower temperatures (104-176 °F (40-80 °C)). To eliminate this concern, the production process of the coolant control valve has been modified.

Customers having this concern should have their vehicle repaired using the following repair procedure.

#### **REPAIR PROCEDURE**

1. Verify customer concerns and check the coolant temperature in the freeze frame data.

- If it is at around 104-176 °F (40-80 °C), proceed to step 2.
- If it is not at around 104-176 °F (40-80 °C), this TSB is not applicable. Diagnose according to the instruction on MGSS.

2. Replace the coolant control valve with a new one according to the instruction on MGSS (COOLANT CONTROL VALVE REMOVAL/INSTALLATION).

- Mazda3 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)
- Mazda6 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)
- CX-3 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)
- CX-5 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)
- CX-30 (COOLANT CONTROL VALVE REMOVAL/INSTALLATION)

3. Warm up the engine and confirm that the primary malfunction is resolved according to the instruction on MGSS (Repeatability verification procedure in the DTC P0126:00 [PCM]).

- Mazda3 (DTC P0126:00 [PCM (SKYACTIV-G)])
- Mazda6 (DTC P0126:00 [PCM (SKYACTIV-G)])
- CX-3 (DTC P0126:00 [PCM (SKYACTIV-G)])
- CX-5 (DTC P0126:00 [PCM (SKYACTIV-G)])
- CX-30 (DTC P0126:00 [PCM (SKYACTIV-G)])

4. Verify repair.

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#### PARTS INFORMATION

Parts Number	Description	Qty.	Notes	
PYFD-15-16Z	Valve, Water Control	1	For A/T, O-ring included	
PYFA-15-16ZB	Valve, Water Control	1	For M/T, O-ring included	
PYFB-15-169	Gasket, Water Outlet	1	[R] for Lower radiator hose component	
PE13-15-296	Connector	1	[R] for water hose for A/T oil cooler	
PYFA-15-592A	O-Ring (Water Outlet)	1	[R] for ECT sensor No.2	
PYFB-15-113	Washer	1	[R] for ECT sensor No.2	
0000-77-508E-20	Coolant	as needed	7.8 US qt (7.4L, 6.5 Imp qt) maximum	

[R]: Replacement parts

**Replacement Part Locations** 

- O-ring
- Gasket
- Connector



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• O-ring and washer for ECT sensor No.2



**NOTE:** Since the modification has been implemented during the production of the part number without a suffix, it is necessary to check the suffix and the production date code of the obtained part.

• If available part is PYFD-15-16ZA or with later suffix, the following procedure is not necessary.

1. With a smart phone, scan the two dimensional code on the water control valve.

2. The code consists of three blocks of codes where the sample picture is read as PYFD1516Z <u>171115</u> 0000063 and the second block of the code is the production date in <u>YYMMDD</u> format.

• If the second block of the code is <u>201116 or greater (meaning November 16, 2020 or later)</u>, the coolant control valve is modified.



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#### WARRANTY INFORMATION

NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's Powertrain Warranty term, Calif. Emission Warranty (long term) [except 2018 Mazda6, 2019 CX-3 and 2018 CX-5], or Calif. Emission Warranty (short term) [2018 Mazda6, 2019 CX-3 and 2018 CX-5]
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	A	
Symptom Code	6X	
Damage Code	9К	
Part Number Main Cause	PYFD-15-16Z or PYFA-15-16ZB	
Quantity	1	
Operation Number / Labor Hours:	See chart below.	

Model	Spec	Operation No.	Labor Hours	
Mazda3	2.0L	XXT2BARX	1.3 Hrs.	
	2.5L <mark>(A/T)</mark>	XXT2BBRX		
	2.5L (M/T)	XXT2BCRX	1.2 Hrs.	
CX-3	2.0L	XXT2BARX	1.2 Hrs.	
CX-30	2.0L	XXT2BARX	1.2 Hrs.	
	2.5L without cylinder deactiv ation	XXT2BDRX		
	2.5L with cylinder deactivati on	XXT2BERX	1.3 Hrs.	
Mazda6	2.5L	XXT2BFRX	1.3 Hrs.	
CX-5	2.0L (M/T)	XXT2BGRX	1.2 Hrs.	
	2.0L (A/T)	XXT2BHRX	1.3 Hrs.	
	2.5L	XXT2BFRX		

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