Service Alert

Mazda North American Operations Irvine, CA 92618-2922



Subject:

CAUTIONS WHEN REMOVING THE FRONT BUMPER ON CX-50 MERIDIAN EDITION

Service Alert No.: SA-062/22

Last Issued: 10/03/2022

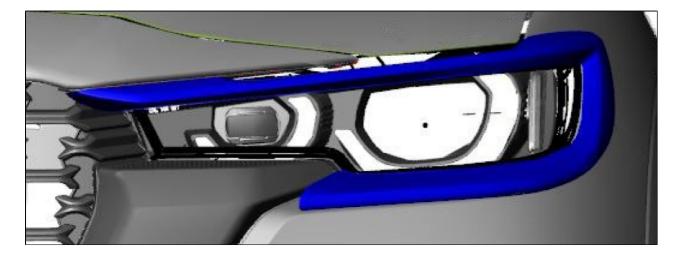
BULLETIN NOTES

APPLICABLE MODEL(S)/VINS

2023 CX-50 Meridian Edition

DESCRIPTION

You may need to remove the front bumper on a CX-50 Meridian Edition. When doing so, some of the parts must be discarded and replaced. Refer to the repair procedure for tips, cautions, and instructions.



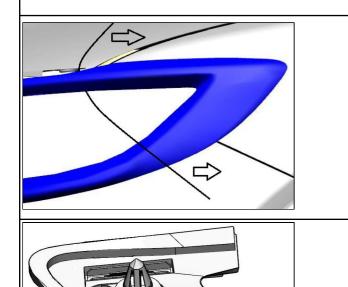
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CONSUMER NOTICE: The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/ equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "doit-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

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REPAIR PROCEDURE

Front Facia Removal

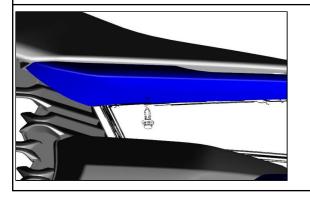


- 1. Using heavy-duty fishing line cut tape around the corner of garnish mounted to fender.
- 2. In a sawing motion pull the fishing line rearward and around the perimeter of the garnish to cut the tape.
- 3. With the hood open, run the fishing line between garnish and headlamp.

NOTE: Do not try to pull garnish away from the f ender.

- 4. The upper and lower portion of the garnish will rema in attached to the fascia.
- 5. Pull fascia forward off vehicle releasing fender clips from side brackets.
- 6. Clips can then be removed from the fenders.



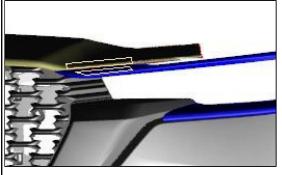


1. Remove the clip holding garnish to the upper bracket

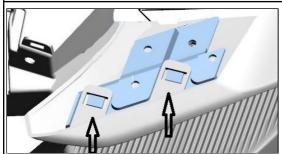
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Upper Front Facia Removal



2. Apply masking tape to the upper grille and garnish.



3. Using a small flat tip screwdriver press down the uppe r bracket locking tabs and gently lift the garnish tabs a nd pull the garnish from the bracket.

PARTS INFORMATION

You must contact Dealer Assistance Group (DAG) to order the parts. Installation instructions are included with the parts.

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