

Revised Fasteners for Retarder and Companion Flange

M-499-001

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Valid for

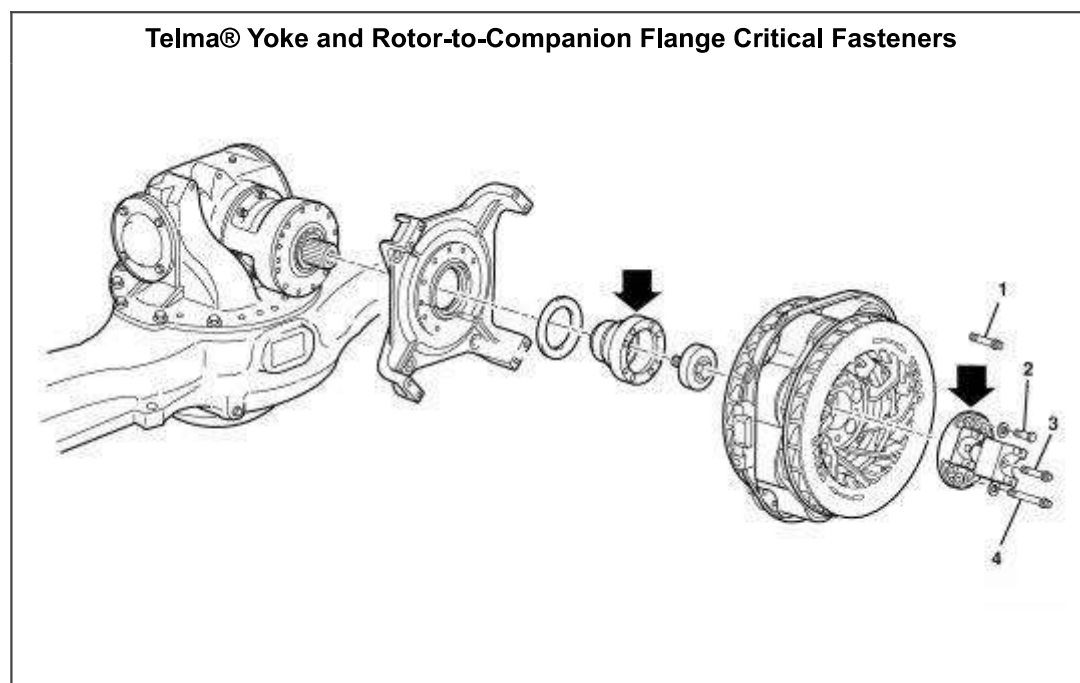
GU,MRU,LEU models built with Focal Mounted Telma.

Case description

Revised fasteners that secure the yoke and rotor to the companion flange on the Telma® driveline retarder are available through the MACK Parts System.

Parts

Part numbers for these critical fasteners are given in the chart below.



Key	Qty.	Part number	Description	Replaces
1	4	21192120	Bolt, 12-point, rotor spacer-to-companion flange	3AX2077
2	2	21192177	Bolt, hex-head, yoke flange	3AX2027
3	2	21192184	Bolt, 12-point, short, yoke flange	3AX2080

4	4	21192190	Bolt, 12-point, long, yoke flange	3AX2081
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Repair

The yoke and rotor-to-companion flange fasteners are one-time use only. Whenever the Telma® unit has been removed from the chassis to service either the carrier or the Telma® unit, these fasteners must be replaced with the fastener part numbers listed above. When installing, apply clean engine oil under the heads of the bolts, but DO NOT apply oil to the threads. Tightening torque specifications for these fasteners are given in the MACK Carrier-Mounted Driveline (Focal) Retarder Telma® Model FN 72–40 Service Manual, 13–901.

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