



SIB 54 04 21

2022-09-27

GAP IN FRONT SUNROOF SEAL

This Service Information Bulletin (Revision 1) replaces SI B51 04 21 **dated November 2021**.

What's New:

- Claim Information: Labor operations

MODEL

F95 (X5 M Sports Activity Vehicle)	F96 (X6 M Sports Activity Coupe)	F97 (X3 M Sports Activity Vehicle)	F98 (X4 M Sports Activity Coupe)
G01 (X3 Sports Activity Vehicle)	G05 (X5 Sports Activity Vehicle)	G06 (X6 Sports Activity Coupe)	G07 (X7 Sports Activity Vehicle)
G02 (X4 Sports Activity Coupe)			

Produced from August 2017- December 2020

SITUATION

This situation can result in 2 customer complaints:

1. Wind noise
2. Excess water entry

CAUSE

The front sunroof glass seal has shrunk, creating a gap which can cause wind noise or excess water entry.

CORRECTION

Replace and bond the seal.

PROCEDURE

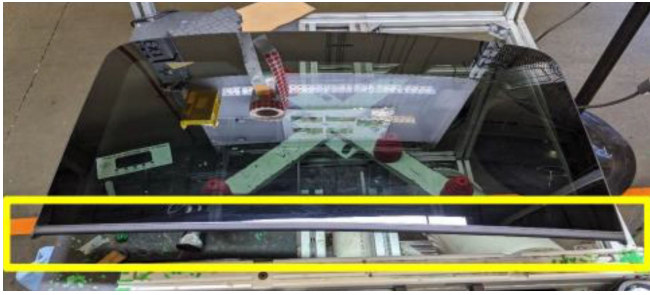
1. Remove the front sunroof glass seal (mounted to the glass panel) following repair instructions **REP 54 13 052 "Replace seal on front glass slide/tilt sunroof panel"**.



2. In addition, bond the new seal to the glass panel at the ends using adhesive P/N 07 58 9 062 157. Apply 3 small spots of adhesive at each end.

3. Reinstall the seal following repair

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instructions **REP 54 13 052** “Replace seal on front glass slide/tilt sunroof panel”.

PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which takes into account specific equipment and/or options.

Part Number	Description	Quantity
07 58 9 062 157	BMW Group Adhesive Loctite 454 - (20 gr)	Sublet as needed
Refer to ETK/AIR	Seal for front glass panel	1

CLAIM INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5412253700	Gasket of panorama roof glass slide/tilt sunroof panel Loose
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Refer to AIR for the corresponding flat rate unit (FRU) allowances.

Labor Operation	Description	Labor Allowance
54 13 052	Removing/installing/replacing panorama roof frame gasket (Front) (Main work)	Refer to AIR
Or:		
54 13 552	Removing/installing/replacing panorama roof frame gasket (Front) (Plus work)	Refer to AIR
And, as necessary:		
54 00 001*	Sliding / tilting sunroof and convertible top / Locating convertible top/sliding/tilting sunroof complaint(s) (Work time)	(WT)
Or		
00 58 500*	Diagnosis Worktime Flat Rate (See below*)	2 FRU

If you are using a Main labor code for another repair, use the Plus code labor operation 54 13 552 instead of 54 13 052.

Work time labor operation codes 54 00 001 and 00 58 500 are not considered a Main labor operations.

*Based on which one applies to your center, please refer to **SI B01 01 20** or **B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

QUESTIONS REGARDING THIS BULLETIN

Technical inquiries	Submit feedback at the top of this bulletin
Warranty inquiries	Please contact the Warranty department by either using the Live Chat that’s available in the Warranty Documentation Portal or through IDS by selecting Coverage, Policy, Coding Questions and Mileage Corrections
Parts inquiries	Submit an IDS ticket to the Parts Department

