

2023 Tacoma Pre-Delivery Service (PDS)

Service Category General

Section Pre-Delivery Service

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2023	Tacoma	

Introduction

Pre-Delivery Service (PDS) is a critical step in satisfying our new car customers. Customer feedback indicates the following areas deserve special attention when performing PDS:

- Careful inspection for paint chips/scratches and body dents/dings.
- Proper operation of electrical accessories (including interior light, clock, and radio reset).
- Interior cleanliness.
- Proper function of mechanical systems.

Customer retention and proper maintenance of vehicles are and have always been a major focus for Toyota. To help remind customers that regular service is essential to the proper maintenance of the vehicle, dealers are required to install a service reminder sticker before delivery. By doing this, customers will be reminded to return to your dealership for service. Your current service reminder sticker may be used. (See PDS Check Sheet item 8 of "Final Inspection and Cleaning.")

This bulletin contains the PDS procedures that apply specifically to 2023 model year Tacoma vehicles. A universal PDS [Check Sheet](#) that contains PDS steps that apply to all 2023 model year Toyota vehicles has been developed. To properly perform a complete PDS, you must complete all procedures contained in this TSB as well as the universal PDS [Check Sheet](#).

In addition, if the vehicle is stored for over 30 days, be sure to follow [Long-Term Vehicle Storage Guidelines](#).

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Warranty Policy

If the need for additional repairs or adjustment is noted during PDS, the required service should be performed under warranty. Reimbursement will be managed under the warranty policy.

The Warranty Policy and Procedures Manual requires that you maintain the completed Check Sheet in the customer's file. If you cannot produce a completed form for each retailed vehicle upon TMS and/or Region/Distributor audit, the PDS payment amount will be subject to debit.

An additional Repair Order completed in conjunction with normal PDS MUST have time punch/flags for service. If multiple repairs are performed, separate time flags MUST be punched for each repair.

Warranty Information

OP CODE	DESCRIPTION	MODEL	TIME	OFF	T1	T2
001013	Pre-Delivery Service (PDS)	Tacoma	0.9	-	-	-

Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream ADVi*	ADE	TSADVUNIT	1
Techstream 2.0		TS2UNIT	
Techstream Lite		TSLITEPDLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	

*Essential SST.

NOTE

- Only ONE of the Techstream units listed above is required.
- Software version 17.10.012 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

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Procedures

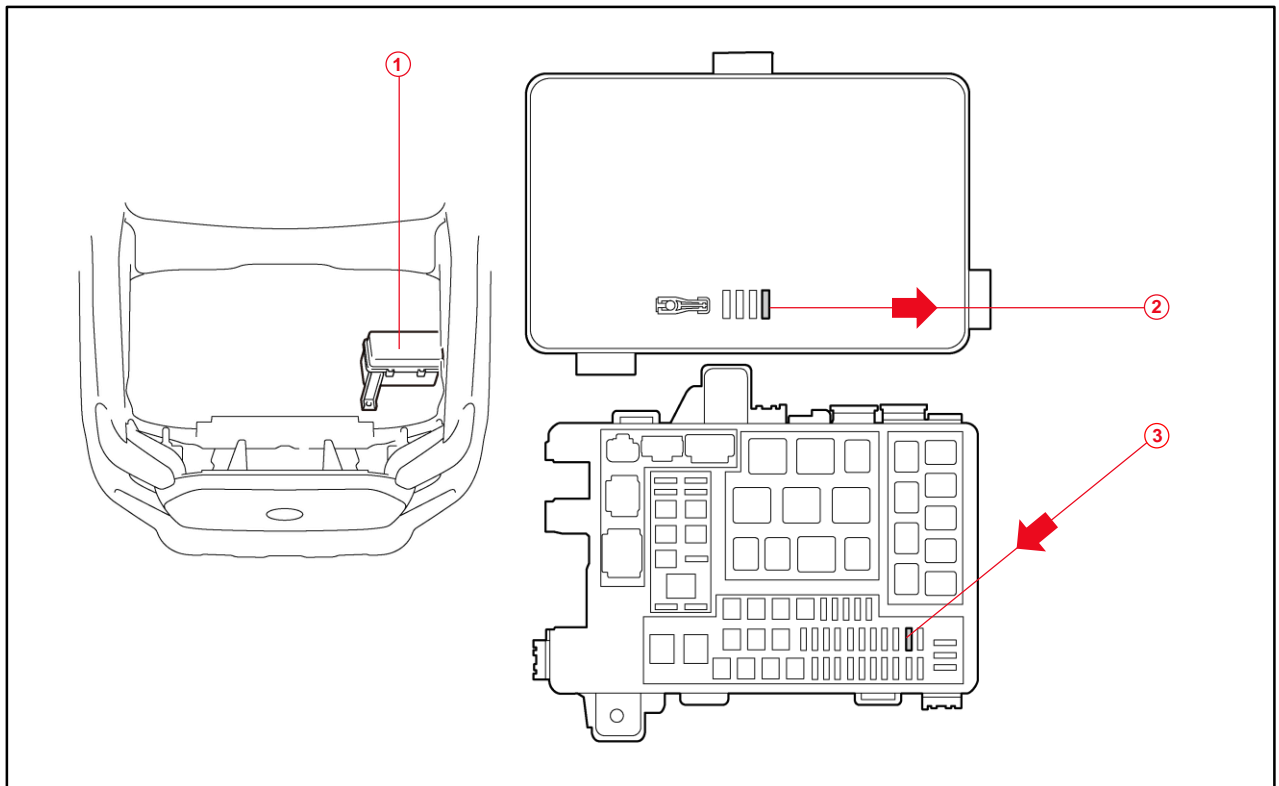
- [Short Pin Installation](#)..... 3
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*If applicable.

Short Pin Installation

The short pin has been removed at the assembly plant to reduce parasitic current draw in transit and storage. The removed short pin is stored in the blank space of the relay block in the engine compartment. The short pin **MUST** be reinstalled to the original location during PDS.

Figure 1.



1	Relay Block
2	Remove Short Pin

3	Install Short Pin (Original Location)
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Compass Calibration

Refer to the applicable Repair Manual for the [calibration procedure](#) for vehicles equipped with a compass in the Multi-information Display.

NOTE

- Do NOT perform calibration of the compass in a place where Earth's magnetic field is subject to interference (underground parking, under a steel tower, between buildings, roof parking, near a railroad crossing, near a large vehicle, etc.).
- Do NOT operate electric systems during the calibration (moonroof, power windows, etc.), as they may interfere with the calibration.
- The dot on the compass display disappears when calibration has been completed.

Tire Pressure Warning System (TPWS) Initialization

Refer to the applicable Repair Manual for the TPWS [initialization procedure](#).

Note the spare tire does NOT have a TPWS sensor.

NOTE

To adjust the tire pressure correctly when the outside temperature is significantly colder than shop temperature, perform a Health Check using Techstream and select the compensation tire pressure checkbox. Compensation pressures will display on the Health Check results screen. Adjust the tire pressure when the tires are cold.

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Front License Plate and Mounting Bracket Installation

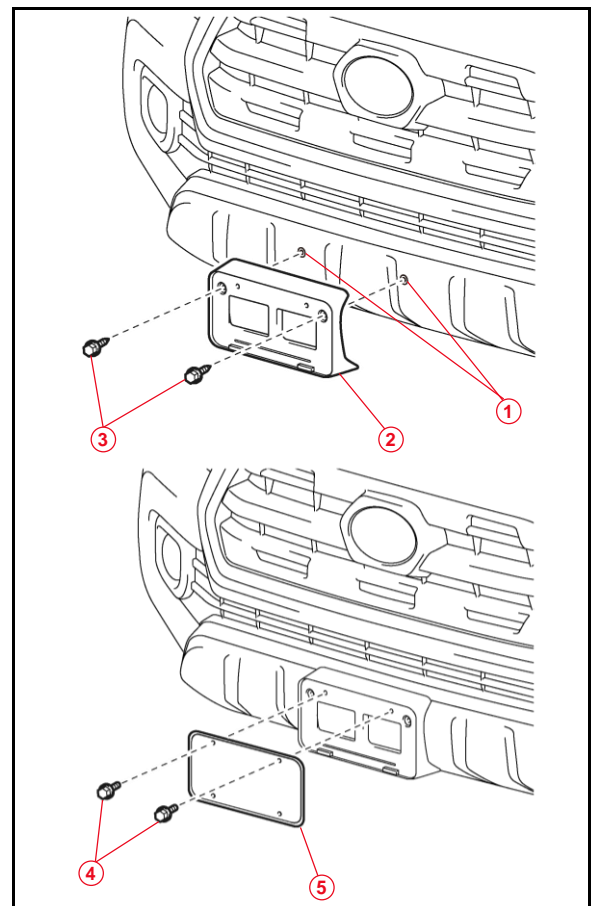
The front license plate bracket and four self-tapping screws are loaded in the vehicle at the assembly plant. Follow this procedure to install the front license plate bracket and front license plate in states where it is required by law.

NOTICE

- Do NOT pre-drill holes through the bumper cover.
- Do NOT over-tighten the self-tapping screws.

1. Align the holes on the front license plate mounting bracket with the dimples on the front bumper cover.
2. Install two long self-tapping screws through the recessed holes on the front license plate mounting bracket and screw through the front bumper cover.
3. Insert the license plate onto the tabs on the bracket.
4. Align the holes on the license plate with the holes on the license plate bracket.
5. Install one short self-tapping screw through the driver side license plate hole extending into the bracket.
6. Install one short self-tapping screw through the passenger side license plate hole extending into the bracket.

Figure 2.



1	Dimple
2	License Plate Mounting Bracket
3	Long Self-tapping Screw
4	Short Self-tapping Screw
5	Front License Plate

Dealer Contact Information for Call Dealer Head Unit Function

Refer to the *Multimedia System Owner's Manual* to [add dealer contact information](#).