



Service Bulletin


Bulletin No.: 22-NA-197


Date: October, 2022

TECHNICAL

Subject: Excessive Wind Noise Heard Coming from Sunroof Front Edge Area, Front Length of Sunroof Window Inner Seal May Become Loose or Detached

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Bolt EUV	2022	2023	—	—	All	All

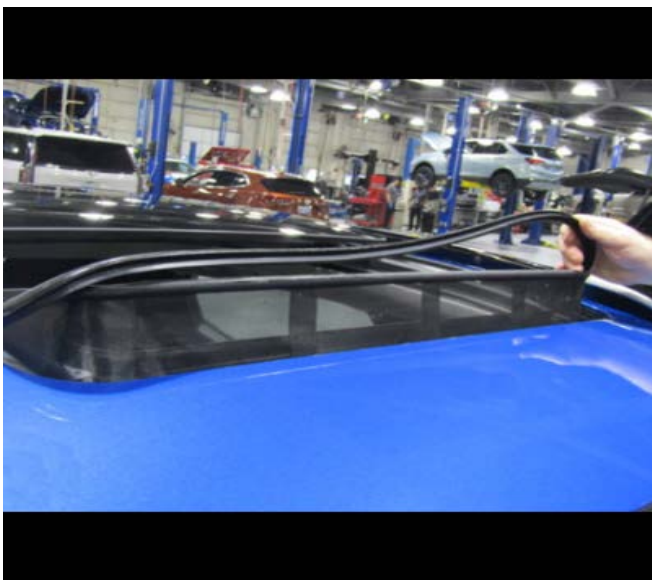
Involved Region or Country	North America, Brazil, Middle East, GM Korea Company
Additional Options (RPOs)	Equipped with ROOF-SUN, DUAL GLASS, OTR SLIDING, ELEC SUNSHADE (RPO CAJ)
Condition	 <p style="text-align: right;">6163012</p> <p>Some customers may comment on hearing excessive wind noise from the sunroof front edge area or may notice that the sunroof window inner seal has become detached or loose at the front.</p>
Cause	The cause of this condition may be improper retention of the inner sunroof window seal.

<p>Correction</p>	 <p style="text-align: right;">6163013</p> <p>Apply Instant Adhesive Loctite, or equivalent, to the inboard walls of two standing ribs of the forward sunroof frame and reinstall the seal following the Service Procedure below.</p>
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Service Procedure

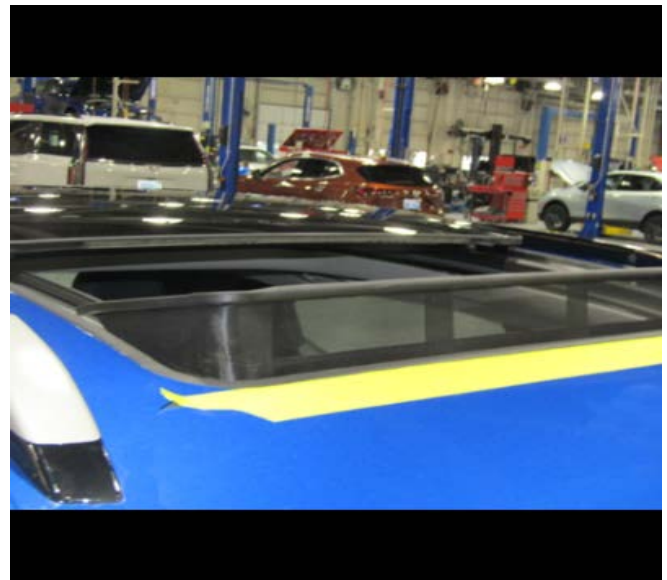
Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

1. Open the sunroof sunshade to the fully open position.
2. Open the sunroof window to the fully open position.



6163015

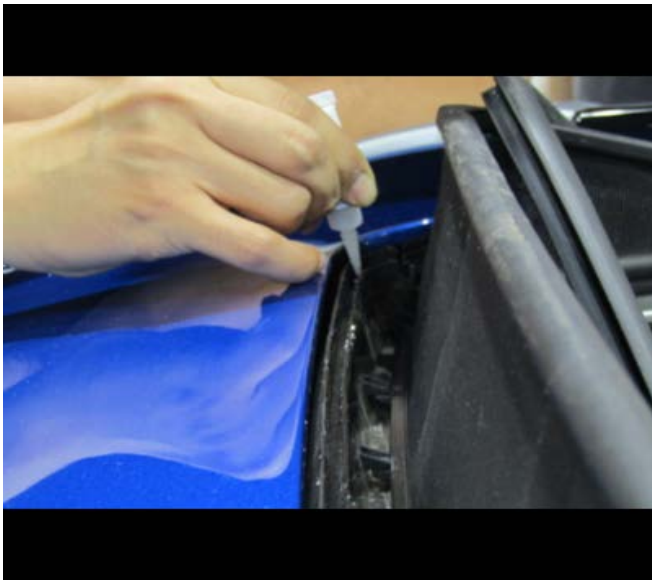
3. Pull off the inner sunroof window seal from the sunroof frame, across the front only.



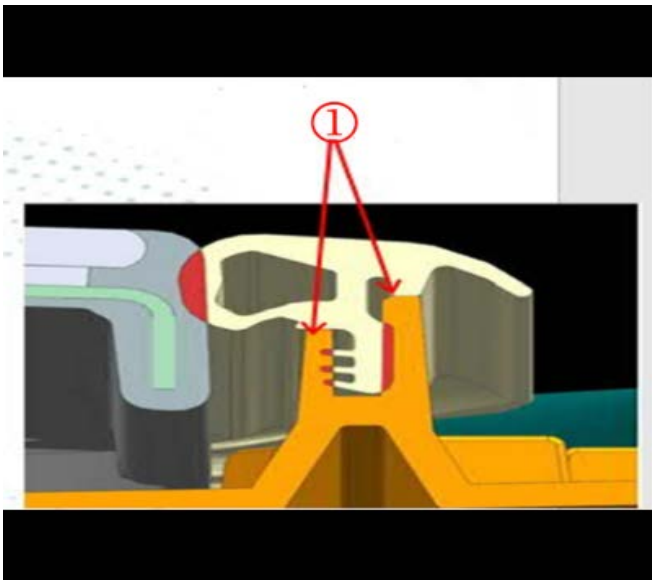
6163016

Important: Any excess adhesive that may spill onto to the roof surface is very difficult to remove. Ensure the paint surface is protected with tape.

4. Apply painter's tape, or equivalent, across the roof surface, forward of the inner sunroof window seal.
5. Clean the front frame area using a lint-free cloth dampened with a 50/50 mixture of isopropyl alcohol and water. Then wipe dry.



6163018



6163020

6. Apply Instant Adhesive Loctite to the inboard walls of the two standing ribs (1) of the forward sunroof frame. **Apply the adhesive along the entire front edge and both front corners.**
7. Reinstall the inner sunroof window seal. Inspect the gap and flushness of the seal.
8. Perform the Sunroof Initialization/Teach Process and verify proper operation. Refer to *Sunroof/ Sunshade Motor Initialization* in SI.
9. Close the sunroof window and sunshade.
10. Remove the tape from the roof surface.

Parts Information

Causal Part	Description	Part Number	Qty
N/A	ADHESIVE, INSTANT GEL LOCTITE 0.07 OZ	19332001 (in Canada, use 10953475)	1

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information

Labor Operation	Description	Labor Time
6086018*	Remove and Reinstall Front Length of Inner Sunroof Window Seal, Apply Adhesive	0.4 hr

*This is a unique Labor Operation for bulletin use only.

Version	1
Modified	Released September 30, 2022

