



Service Bulletin



Bulletin No.: 22-NA-004

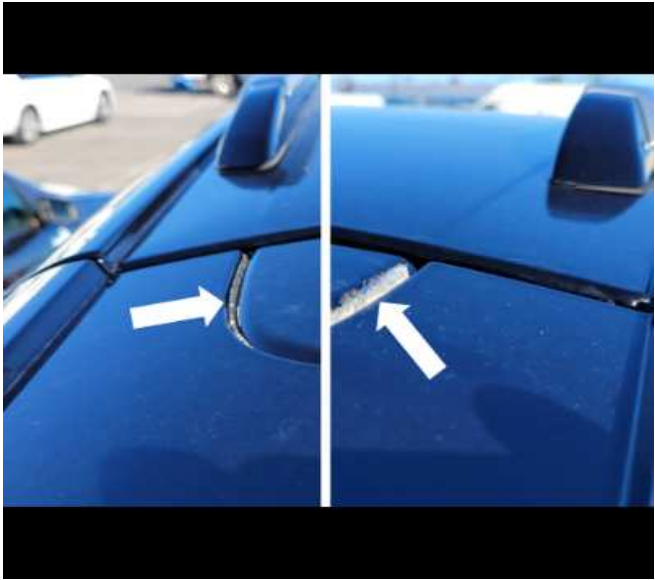
Date: September, 2022

TECHNICAL

Subject: Rear Spoiler Foam Tape Seal Loose, Visible to Customer

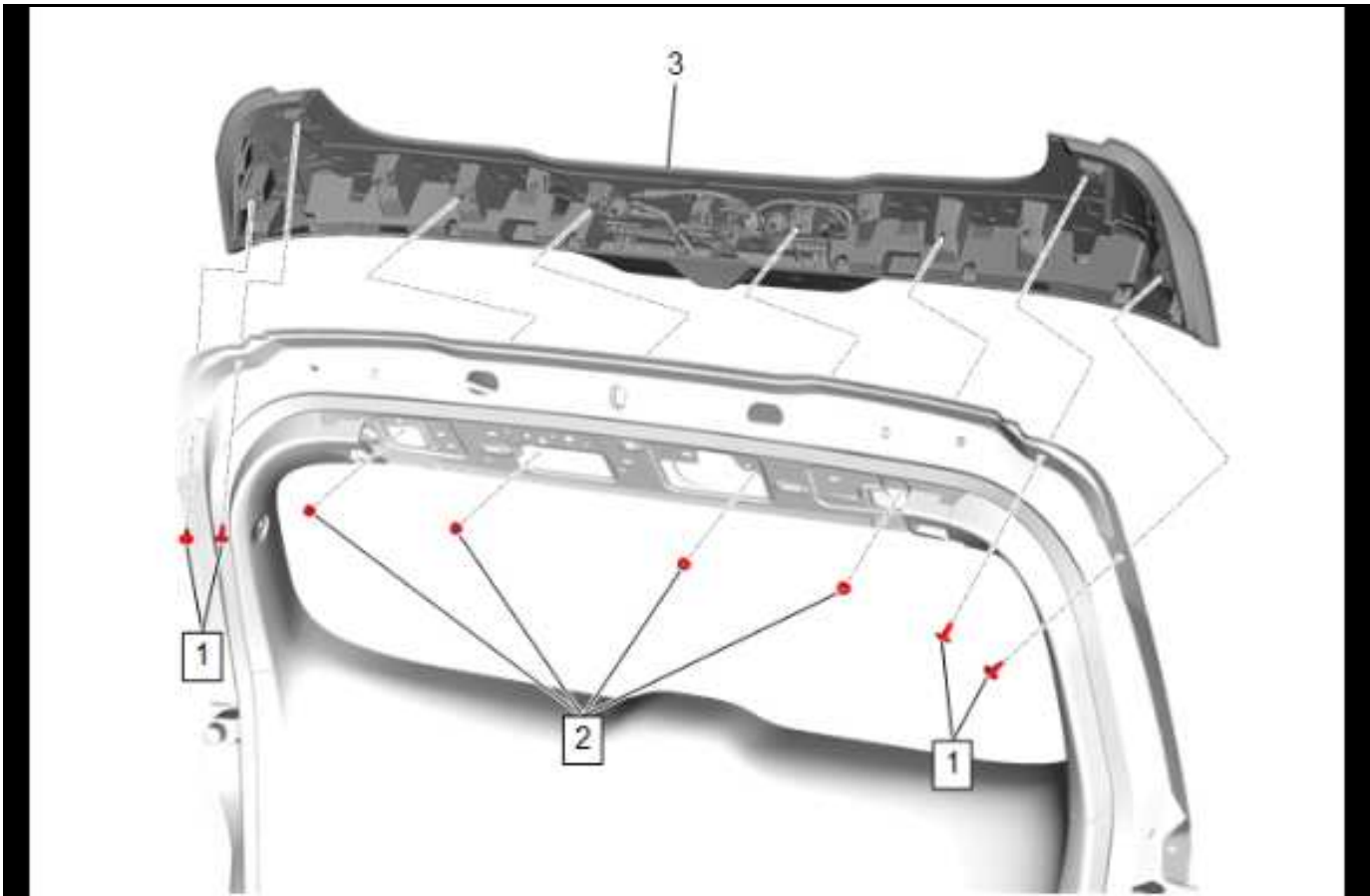
Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Bolt EUV	2022	2023	—	—	All	All

Involved Region or Country	North America, Middle East, GM Korea Company	
Condition		5950651
		5950652

	 <p style="text-align: right;">5950653</p> <p>Some customers may comment that the rear spoiler foam tape seal is visible and protruding from the roof line.</p>
<p>Cause</p>	<p>The cause of the condition may be that the foam tape seal on the rear spoiler is improperly installed and is detaching from the underside of the spoiler.</p>
<p>Correction</p>	<p>R & R the rear spoiler and replace the seal with a new service part, following the steps in the Service Procedure below.</p>

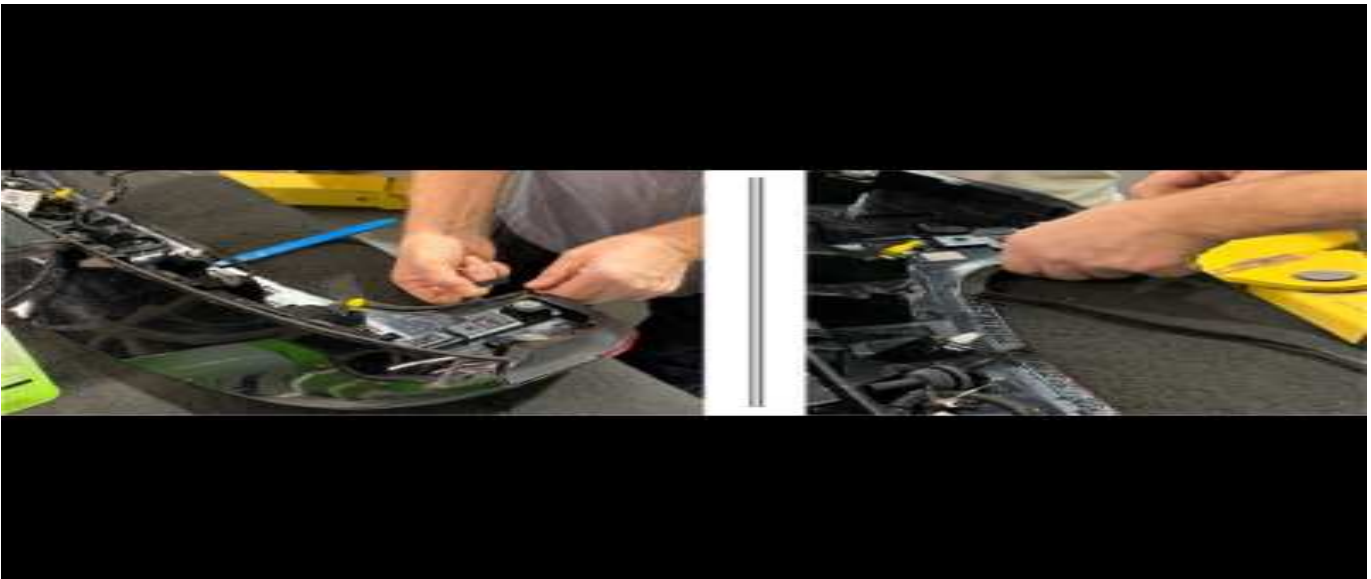
Service Procedure

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.



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1. Remove the rear spoiler (3) from the vehicle. Refer to *Rear End Spoiler Replacement* in SI.
2. Lay the spoiler on a protected work surface.



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3. Remove the spoiler foam tape seal from the spoiler.

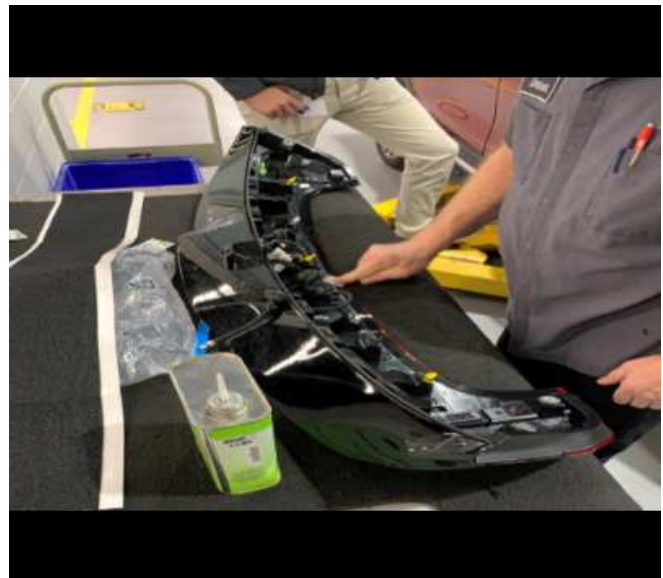


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4. Using Kent Automotive Acrysol, or equivalent, remove any backing tape or residue from the spoiler.



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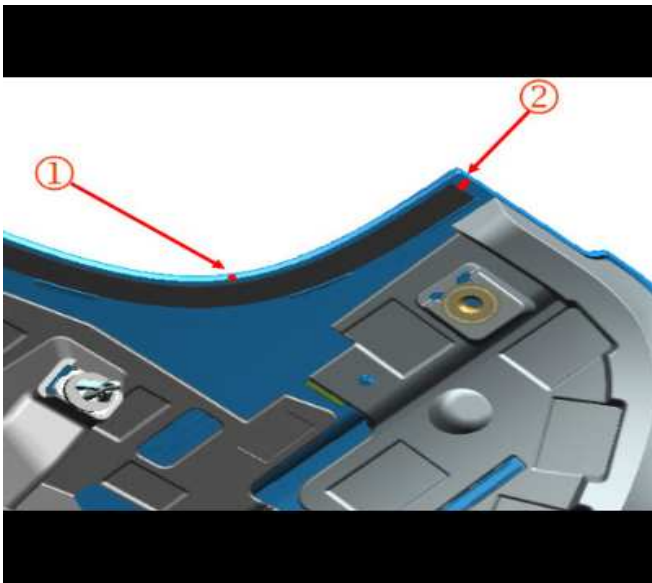
5. Final clean the surface with an alcohol wipe.



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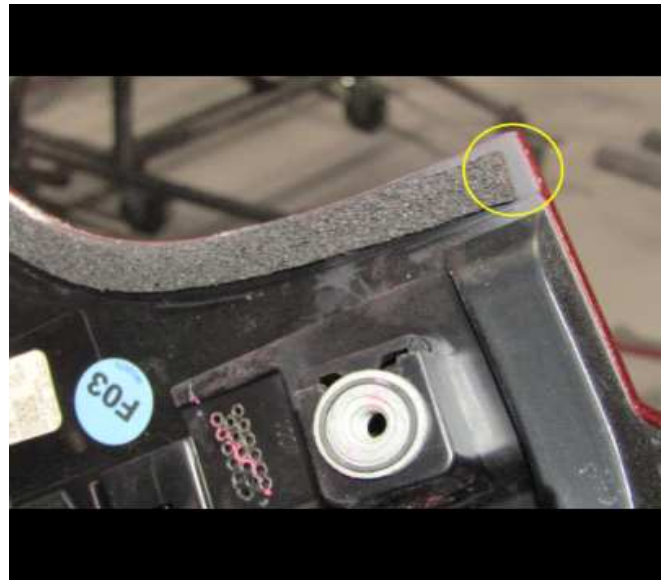
Note: Make sure the spoiler surface is clean and dry before attempting to install the new seal.

6. Inspect the surface to ensure all residual foam seal tape and adhesive has been removed.



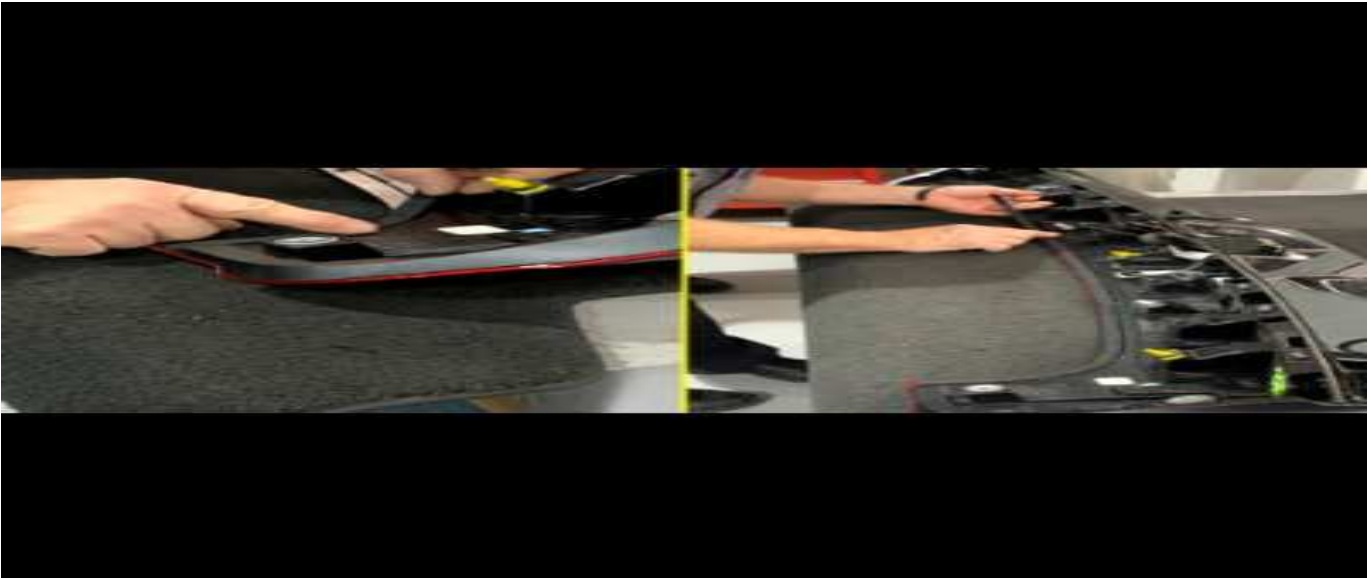
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7. Note the proper positioning of the foam tape seal. Approximately 3 mm (5/64") from the curved contour (1), and approximately 5 mm (3/16") from the end (2).



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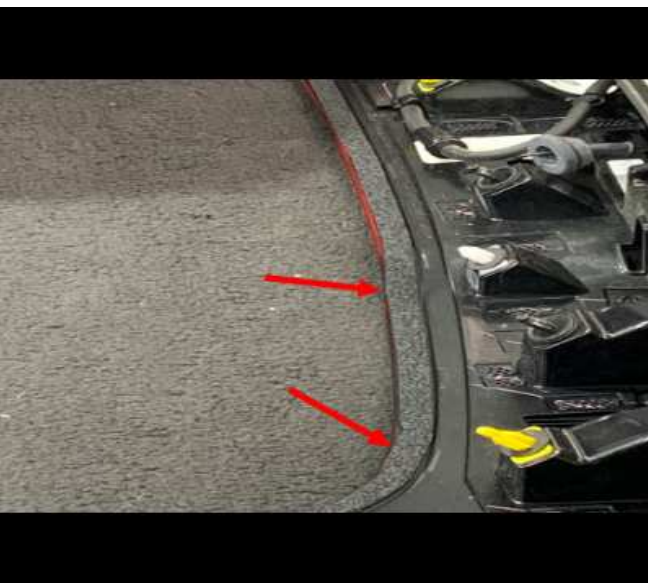
8. Partially peel the backing tape from the new foam tape seal and position the starting end, as shown in the graphic above.



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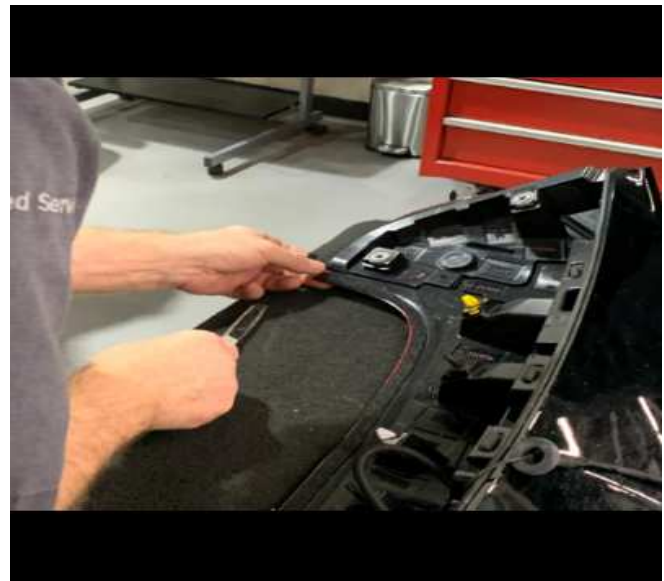
Note: Be careful not to stretch the seal during installation. This could result in gaps or puckers and the seal not adhering tight to the spoiler in areas.

9. Slowly position and push down on the seal installing it to the flat, curved contour of the spoiler.



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10. Verify the foam tape seal is completely adhered to the rear spoiler surface, paying special attention to the corners, ends, and areas where the contour changes.



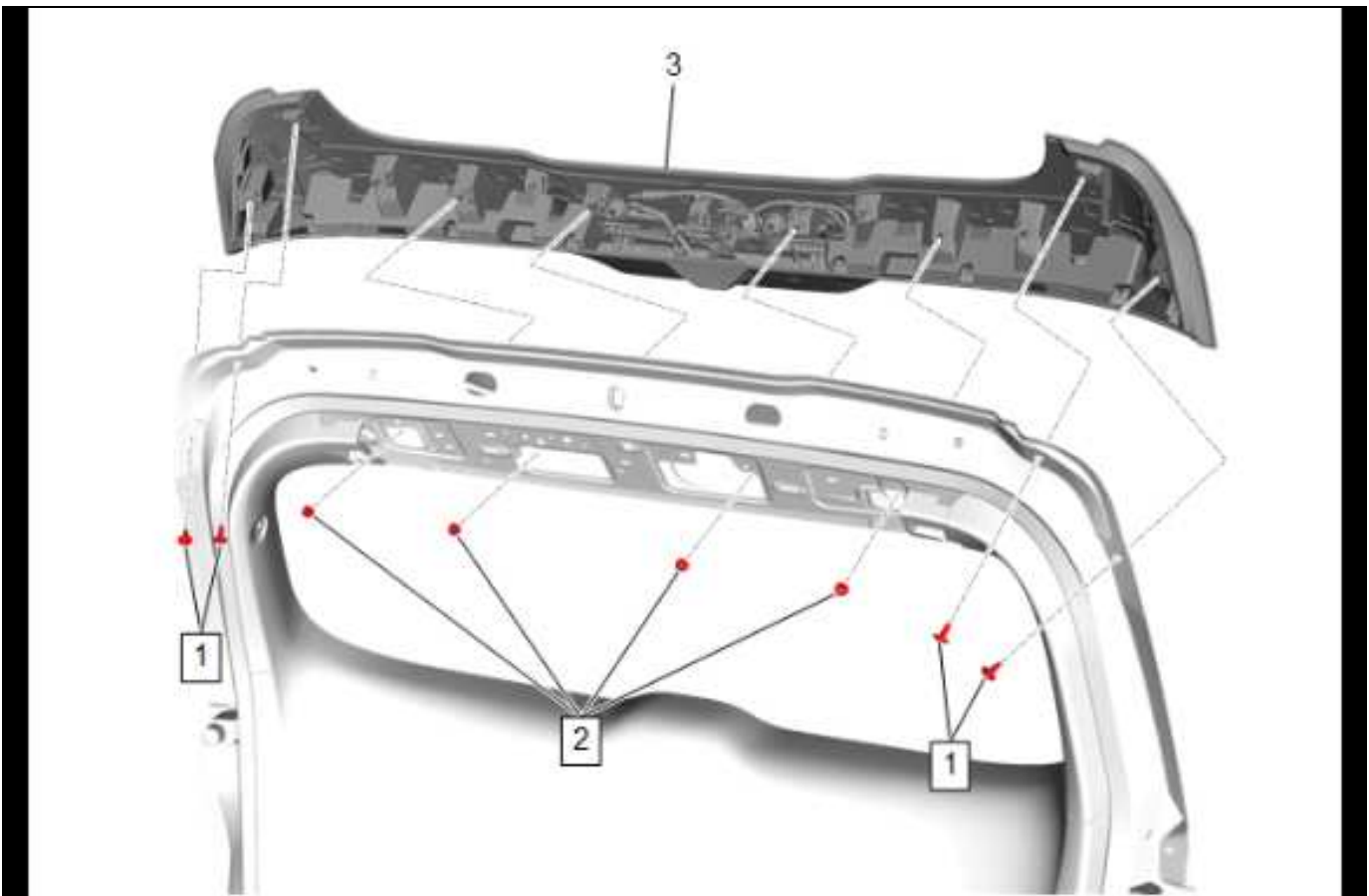
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11. The foam tape seal may require trimming at the finishing end.



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12. The spoiler mounting surface on the liftgate may require cleaning before spoiler reinstall. Clean using GM P/N 19370290 glass cleaner, or equivalent.



13. Reinstall the rear spoiler (3). Refer to *Rear End Spoiler Replacement* in SI.

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Parts Information

Note: The reason the part numbers were added to the Bulletin was as Reference Only, to drive a link to the bulletin in the GM Electronic Parts Catalog (EPC).

Causal Part	Description	RPO	Model	Part Number	Qty
X	INSULATOR-R/ END SPLR	—	—	42797143	1
Reference Only (Do Not Order)					
N/A	SPOILER-R/END (PAINT TO MATCH)	&DRZ, &U2Q	FR48	42788642	—
N/A	SPOILER-R/END (PAINT TO MATCH)	&DRZ, &U2Q	FF48, FL48, FP48	42788618	—
N/A	SPOILER-R/END (PAINT TO MATCH)	&U2Q, -DRZ	FP48	42788626	—
N/A	SPOILER-R/END (PAINT TO MATCH)	&DRZ, -U2Q	FG48, FL48, FR48	42788634	—

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor	Operation	
	Description	Labor Time
1086468*	Rear End Spoiler Seal Replacement	0.6 hr
*This is a unique Labor Operation for bulletin use only.		

Version	3
Modified	Released January 19, 2022 Revised March 18, 2022 – Added a table that provides the applicable paint to match rear spoiler Part Numbers. Revised September 14, 2022 – Added the 2023 Model Year and an Important statement.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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